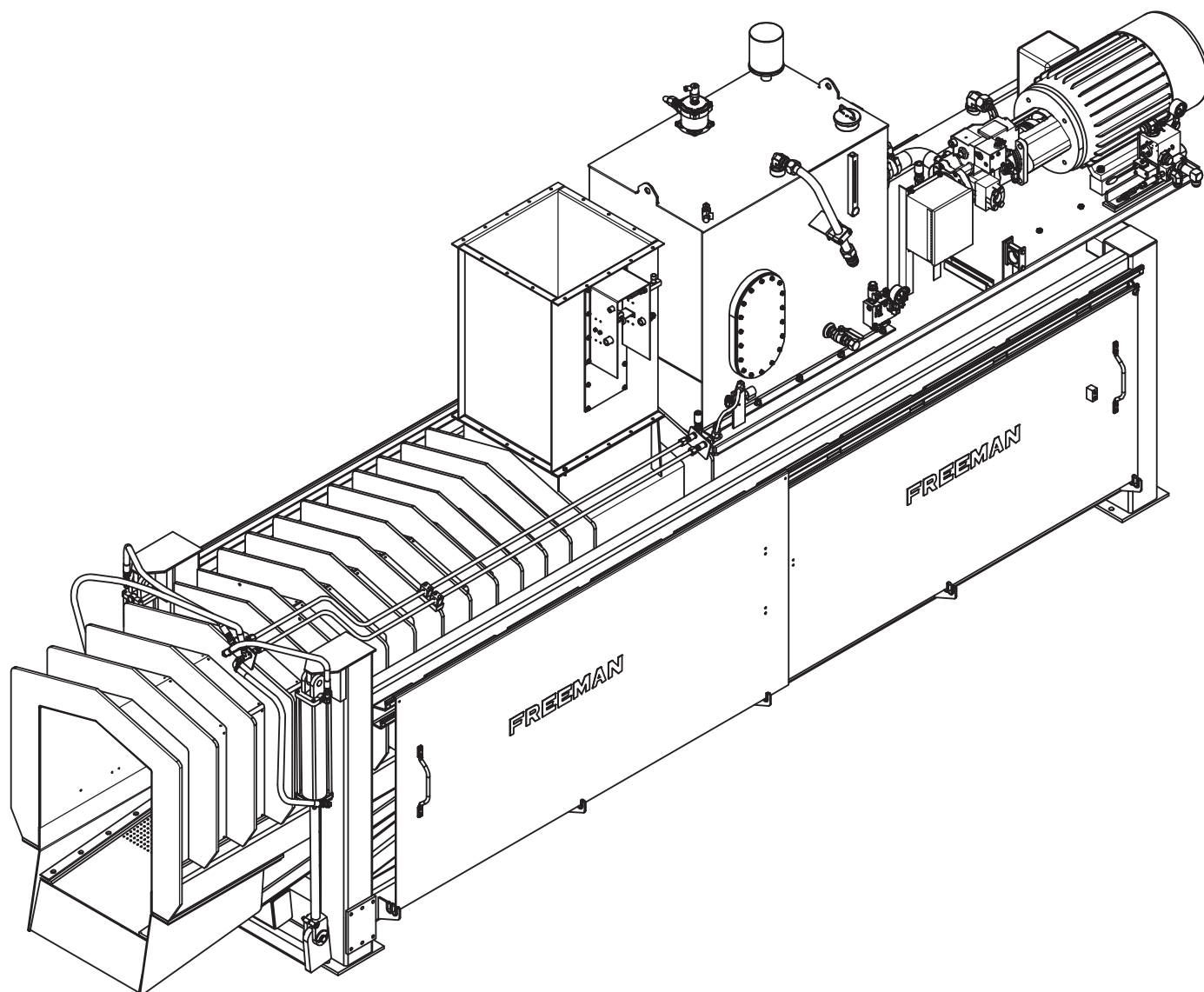




Suggested Spare Parts

Model WE4 Water Extractor

For Serial Numbers: ASC-0WE4-464

A Product of
Allied Systems
COMPANY
Sherwood, Oregon USA
89-129

10/2022

Allied Systems
COMPANY



Important: Be certain to specify the serial number of your Water Extractor when ordering parts.

Part Number	Description	Qty On Extractor	Order Qty
Section 1 - Mechanical			
253972	Coupling, Set	1	
253973	Motor Coupling Insert	1	
251917	Lever, Plunger	1	
902209	Plunger Cylinder Pin, Base & Plunger End	2	
910484	Bushing, Plunger Cylinder	2	
PLG0021900	Slide, Top Plunger	2	
PLG0021920	Slide, Bottom Plunger	2	
PLG2192500	Plunger LH Wiper	1	
PLG2192501	Plunger RH Wiper	1	
PLG2192700	Wiper, LH Top Plunger	1	
PLG2192701	Wiper, LH Top Plunger	1	
PLG0021923	Wiper, Bottom Plunger	1	
RAL0021932	Restriction Rail Wiper UMHW, Long	2	
RAL0021934	Restriction Rail Wiper UMHW, Short	2	
901230	Restriction Rail Pivot Bushing, Rail Side	2	
904030	Restriction Rail Pivot Bushing, Frame Side	4	
903488	Restriction Rail Pivot Pin	2	
WND0024498	In-Feed Window	1	
VLV0026113	Sensor Window Cleaner Tip	1	
Section 2 - Hydraulic			
253981	Pump, 140CC, HP Limit Thru Drive	1	
253977	Gear Pump	1	
255121	Control Manifold Assembly	1	
253979	. Valve, Proportional Relief, Restrictor (Restriction Pres)	1	
2504253	.. Seal Kit	1	
256264	. Valve, Cartridge, Restrictor (Anti Plug)	1	
254396	.. Seal Kit	1	
256021	. Valve, Relief, Restrictor (Pump Control)	1	
908684	.. Relief Valve Solenoid Coil (part of 256021)	1	
906737	.. Seal Kit	1	
253976	Valve, Directional, Plunger	1	
256130	. Control Valve Coil	1	
250838	. Seal Kit (Inlet)	1	
251816	. Seal Kit (Work Section)	1	
253980	Pressure Transducer, Plunger Manifold	2	
231135	Pressure Gauge, 5000 psi, Plunger Manifold	1	
214203	Pressure Gauge, 3000 psi, Restrictor Manifold	1	
255996	Hydraulic Oil Filter Element (part of 906653)	1	
256179	Breather Element, Hydraulic Tank	1	

Part Number	Description	Qty On Extractor	Order Qty
Section 2 - Hydraulic (Cont...)			
253969	Plunger Cylinder	1	
256463	. Seal Kit - Plunger Cylinder	1	
CYL0009316	Restriction Cylinder Assy	2	
SEL0009300	. Seal Kit - Restriction Cylinder	1	
Section 3 - Electrical			
256203	Operator Switch, 2 Pos.	3	
256204	Emergency Top Switch	1	
223018	2 Amp Fuse	6	
243577	5 Amp Fuse	1	
246933	10 Amp Fuse	1	
ELC7531010	Potentiometer 5W, 10K OHM	4	
244112	Proximity Switch, Plunger	2	
254163	Proximity Sensor, Infeed Chute	1	
SWI0059037	Switch, Float Level	1	
253673	Switch, Temp	1	
253675	Gauge, Sight Level W/Thermometer	1	
253990	Motor, 40HP	1	

Notes:

* In the "Qty On Extractor" column, indicates that part is used in more than one location. Qty shown is for the listed location only.

- - - - - Indicates that part number was not available at time of publication.

One dot preceding the description indicates that the item is a component part of the previously listed item or assembly with no dot. Example below, the "Rubber Boot Seal" is included in the "Switch Assembly."

Switch

. Rubber Boot Seal

Please include your extractor's serial number when ordering parts.



To find a dealer in your area,
Call: 503-625-2560,
Fax: 503-625-7269, or

Visit our website: <https://www.alliedsystems.com>

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