
Front Axle Installation

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Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	600029		Front Axle Installation				
1	* 600134	1	. Front Axle	15	595250	2	. Plate, Clamp
2	600773	12	. Capscrew	16	598118	2	. Plate, Mudflap Clamp
3	591847	12	. Nut, Nylock	17	595249	2	. Plate, Clamp
4	221786W	24	. Washer	18	595251	2	. Plate, Clamp
5	600123	4	. Plate	19	599447	2	. Plate, Mudflap Clamp
6	600124	2	. Wheel Spacer	20	221771W	102	. Washer
7	600126	2	. Wedge Band	21	302402W	54	. Locknut
8	600129	36	. Plate	22	R13717	48	. Capscrew
9	244727	72	. Hex Nut	23	2305715W	6	. Washer
10	601511	2	. Stem Guard	24	293647W	6	. Capscrew
12	236805	4	. Capscrew	25	R13813326	72	. Washer
13	598117	2	. Mudflap	26	246037	1 Bottle	. Threadlock
14	594807	2	. Plate, Clamp				

* See Separate Coverage

NOTES:

- 1 TORQUE TO 3150 FT-LBS. USE ITEM 5 TO PREVENT BOLTS FROM SPINNING WHILE TIGHTENING.
- 2 REFERENCE AXLE SERVICE MANUAL 80-1254 (PARTS PAGE TAB IN VIEWER UNDER P/N 600000) PRIOR TO INSTALLING WHEELS AND TIRES ONTO AXLE. PROPER TORQUE FOR ITEM 9 (WHEEL NUT) IS LISTED IN THE SERVICE MANUAL.
- 3 ADD ITEM 26 (LOCTITE) TO STUDS SHIPPED LOOSE WITH AXLE PRIOR TO INSTALLATION ONTO THE AXLE.
- 4 RECOMMENDED INSTALLATION GAP OF OUTER FACE OF ITEM 7 (WEDGE BAND) TO THE OUTER FACE OF THE HUB WHERE ITEM 8 (RIM MNT) CONTACTS IS .41 (10.5 mm). IT IS RECOMMENDED WHEN INSTALLING WHEEL AND TIRE ASSEMBLIES ONTO HUB TO GET AS CLOSE TO THE RECOMMENDED GAP AS POSSIBLE PRIOR TO INSTALLING ITEM 8 (RIM MNT). IF THE GAP IS TOO GREAT WHEN INSTALLING ITEM 9 (M22 NUT), THEN THE CHANCES OF BENDING THE AXLE STUDS INCREASES.



