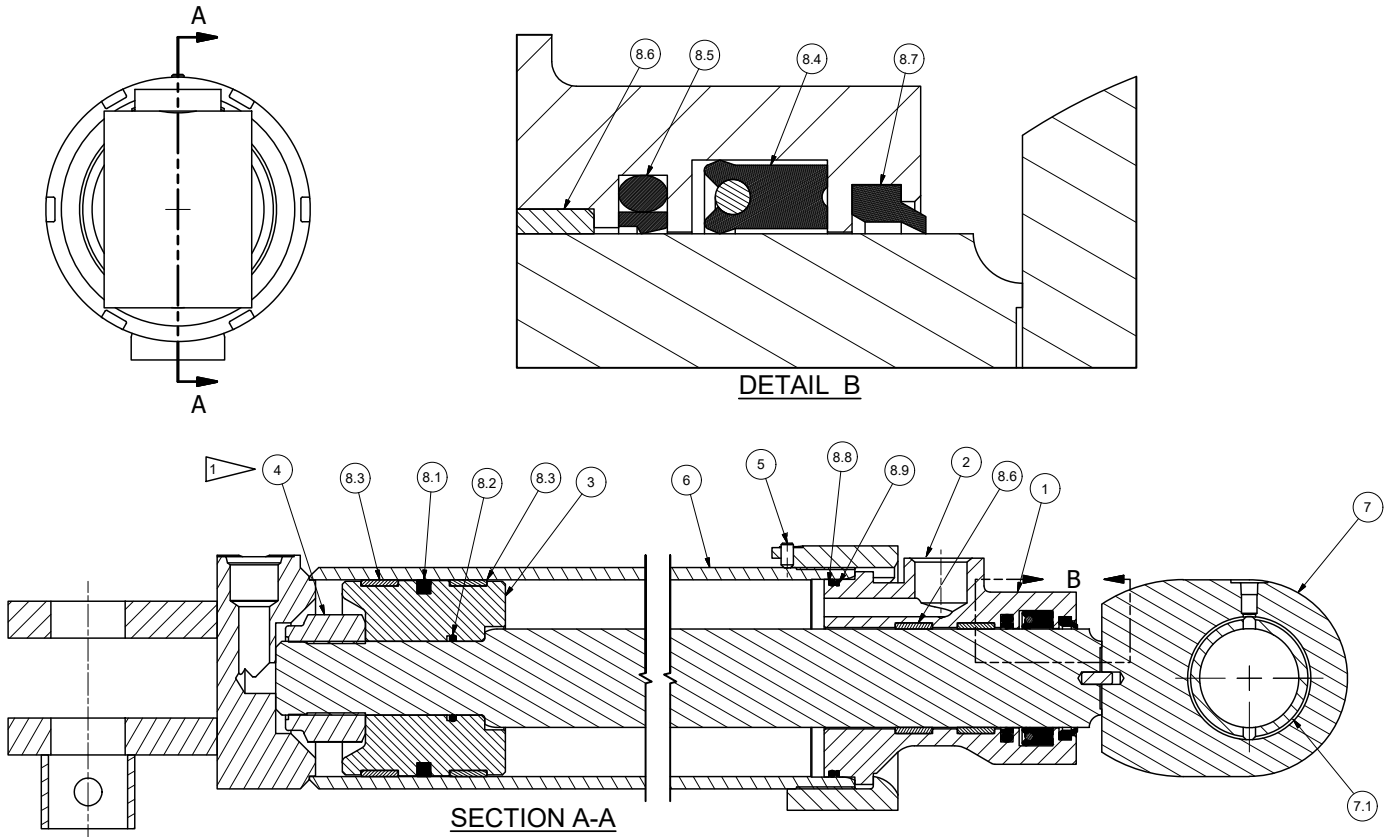


Cylinder Assembly, Steering



NOTES:

APPLY BLUE LOCTITE 242 AND TORQUE TO 1,400 FT-LBS

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	599534		Cylinder Assembly, Steering	8	593802	1	. Kit, Packing
1	591504	1	. Packing Gland	8.1	593456	1	.. Seal, Piston
2	505632	1	. Nut, Packing	8.2	203446	1	.. O-Ring
3	593786	1	. Piston, Cylinder	8.3	70384.0400	1	.. Wear Ring, Piston
4	00274213	1	. Nut, Esna	8.4	Y437152.129	1	.. Seal
5	00102572	1	. Set Screw	8.5	69768.0200	1	.. Seal, Buffer
6	599535	1	. Barrel	8.6	70385.0200	2	.. Wear Ring, Rod
7	599536	1	. Stem	8.7	234593	1	.. Wiper Rod
7.1	591731	1	.. Bushing	8.8	92482W	1	.. O-Ring
				8.9	206309	1	.. Backup Ring