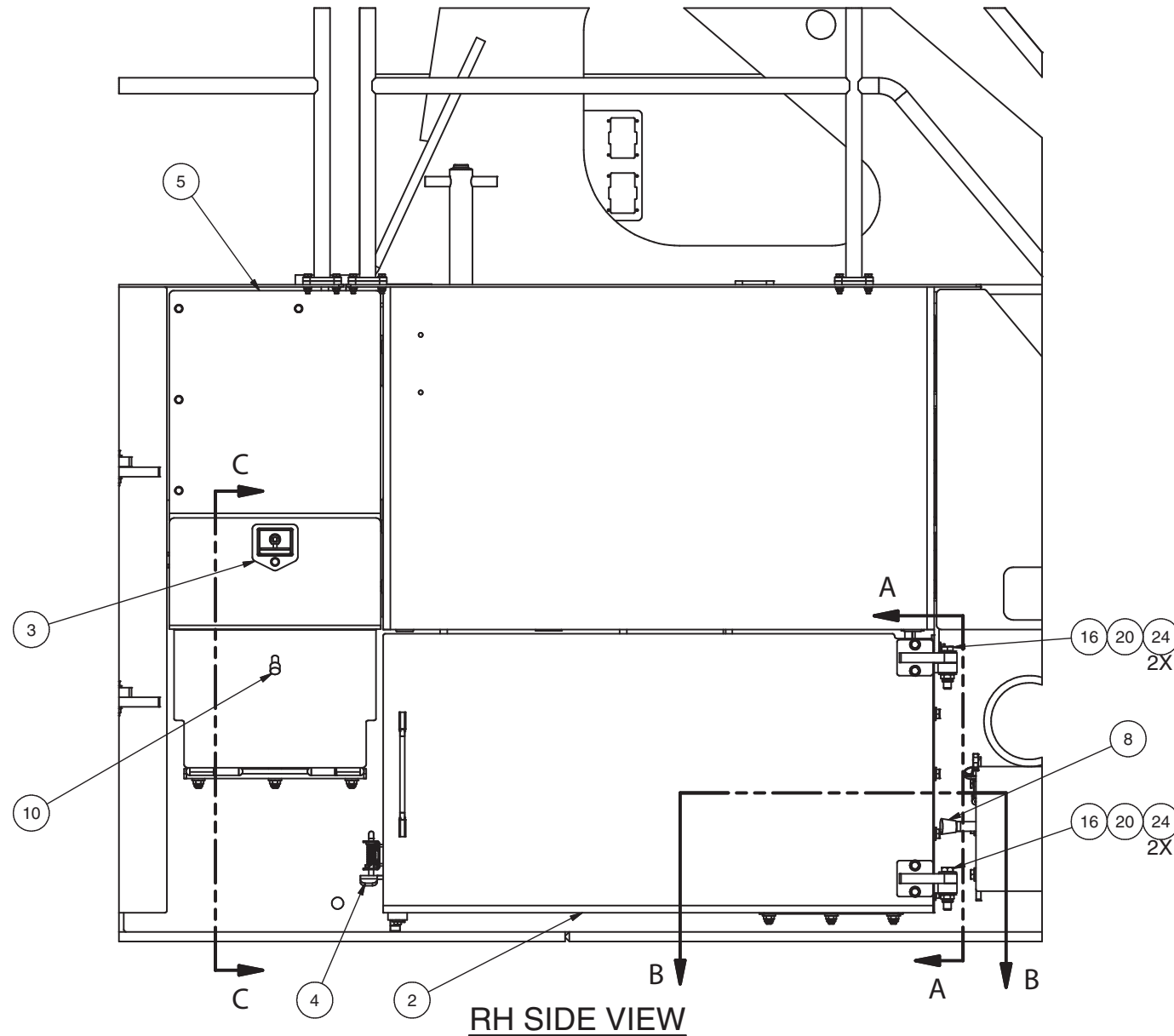
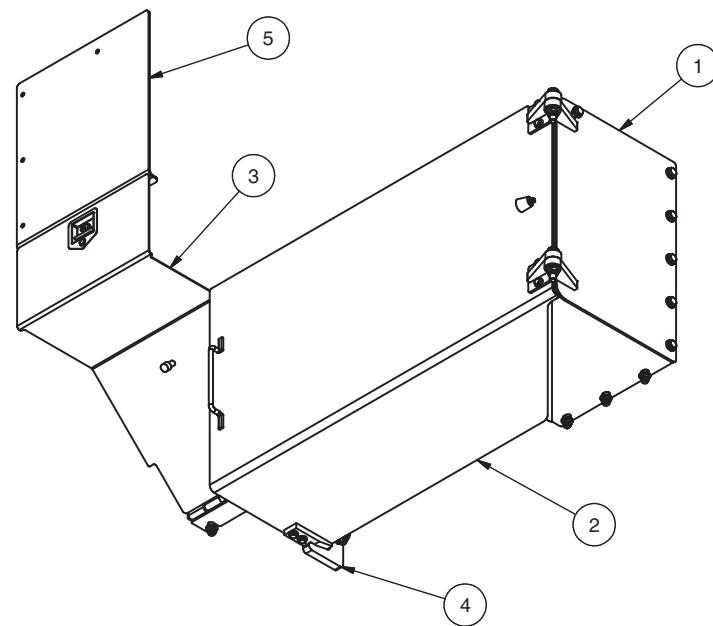
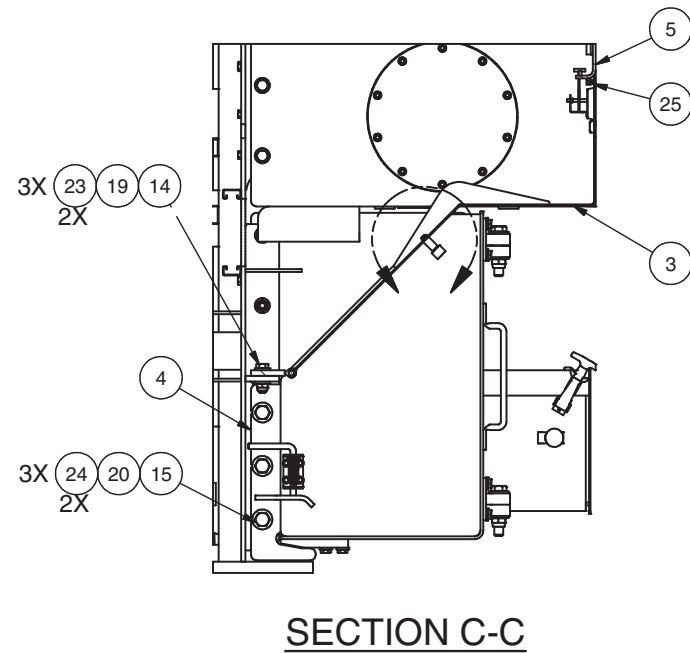
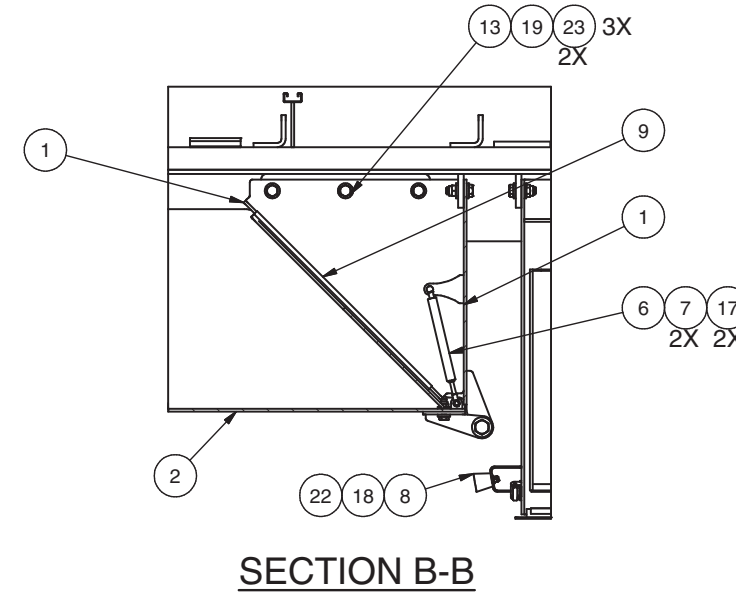
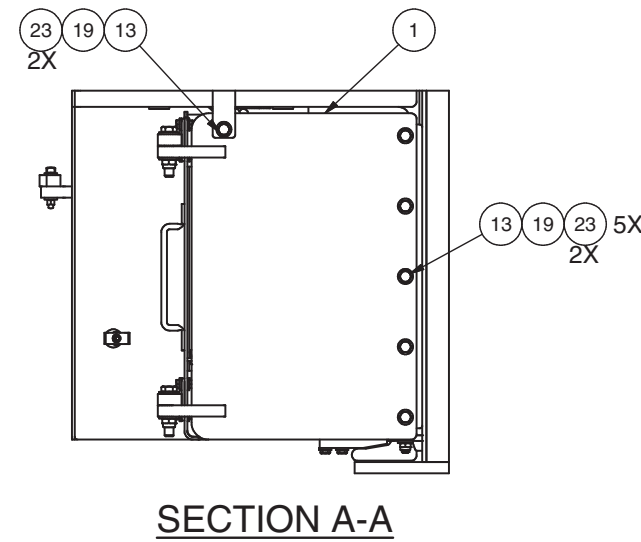
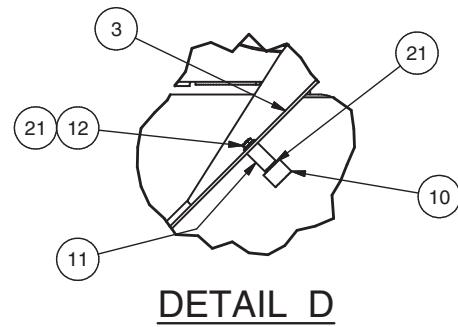


**Guard Door Installation**



Item	Part No.	Qty	Description
<b>598604 Guard Door Installation</b>			
1	598690	1	. Hinge Mount
2	* 598691	1	. Guard Door Assembly
3	598692	1	. Filter Door
4	598693	1	. Striker
5	599457	1	. Cover
6	234774	1	. Spring, Gas
7	R13114	2	. Stud, Ball
8	200325	1	. Stop, Door
9	598517-22	1	. Trim, Hatch Seal
10	590052	1	. Stop, Door
11	571533	1	. Spacer
12	R13810996	1	. Capscrew
13	Y19C-M1650	9	. Capscrew
14	248985	3	. Capscrew
15	Y19C-M2075	3	. Capscrew
16	293714W	2	. Capscrew
17	221705W	2	. Hex Nut
18	R13811190	1	. Locknut
19	302404W	12	. Locknut
20	302405W	5	. Locknut
21	221763W	2	. Washer
22	R13802914	1	. Washer
23	234271	24	. Washer
24	R13813326	10	. Washer
25	598517-20	1	. Trim, Hatch Seal

\* See Separate Coverage