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*a* See Separate Coverage

*b* Apply light coat to ID of pilot in locations shown.

*c* Lube treads with Anti-Seize (item 49) and torque to 1200-1230 ft-lbs.

*d* Apply loctite (item 8) to stud and torque to 200-230 ft-lbs.

*e* Apply loctite (item 8) to nut and torque to 682-750 ft-lbs.

*f* Apply loctite (item 8) to nut and torque to 682-750 ft-lbs.

*g* Apply loctite (item 8), and torque to 475-500 ft-lbs.

*h* Torque taper dowel studs first. Torque all to 242-250 ft-lbs.

*j* Torque to 682-750 ft-lbs.

*k* Use Locknut (item 8) and torque to 96 in-lbs.

*m* Included in 214939 Internal Gear & Hub Assembly.

*n* Included in 211820 Cover Assembly.

*N/A* Not Applicable