

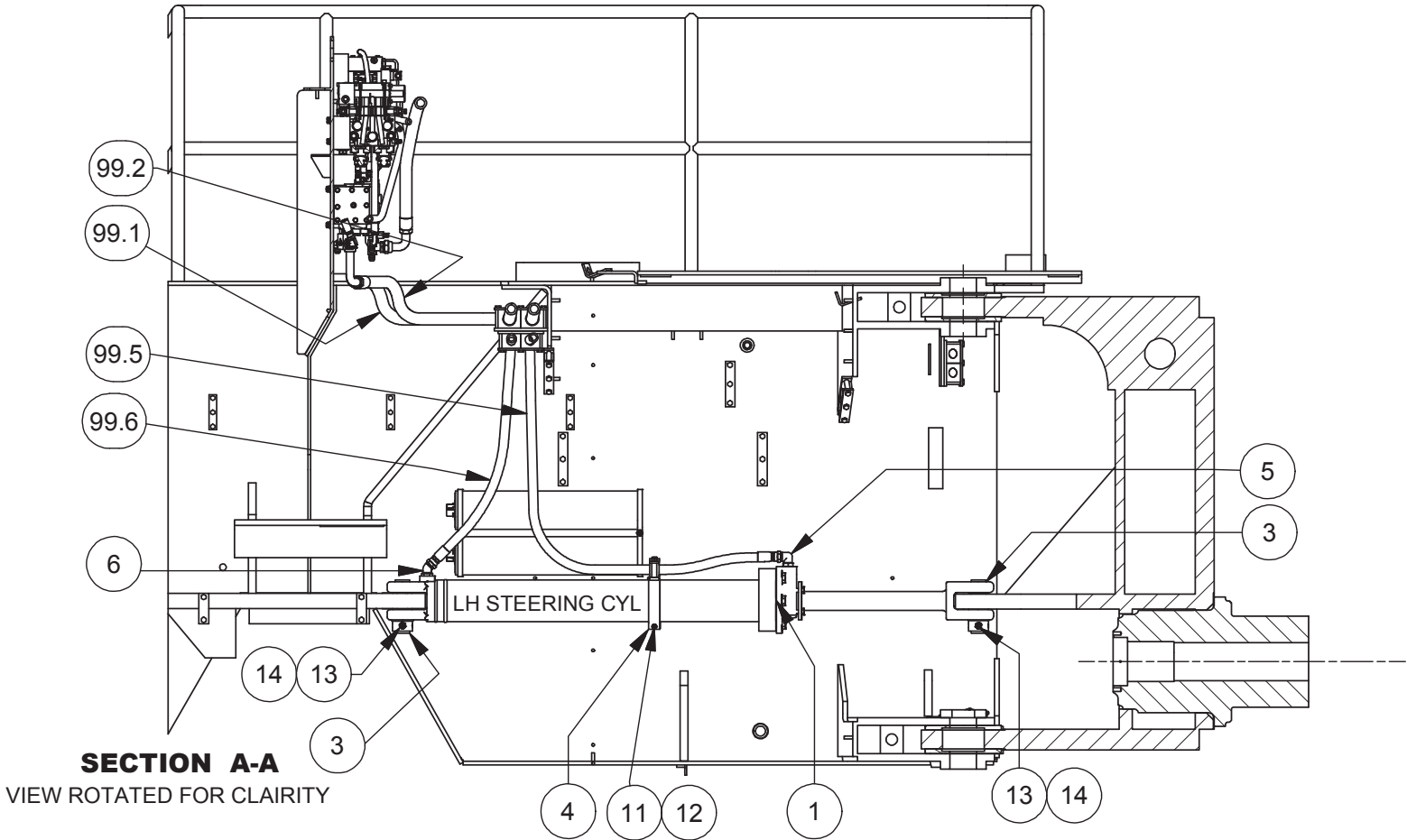
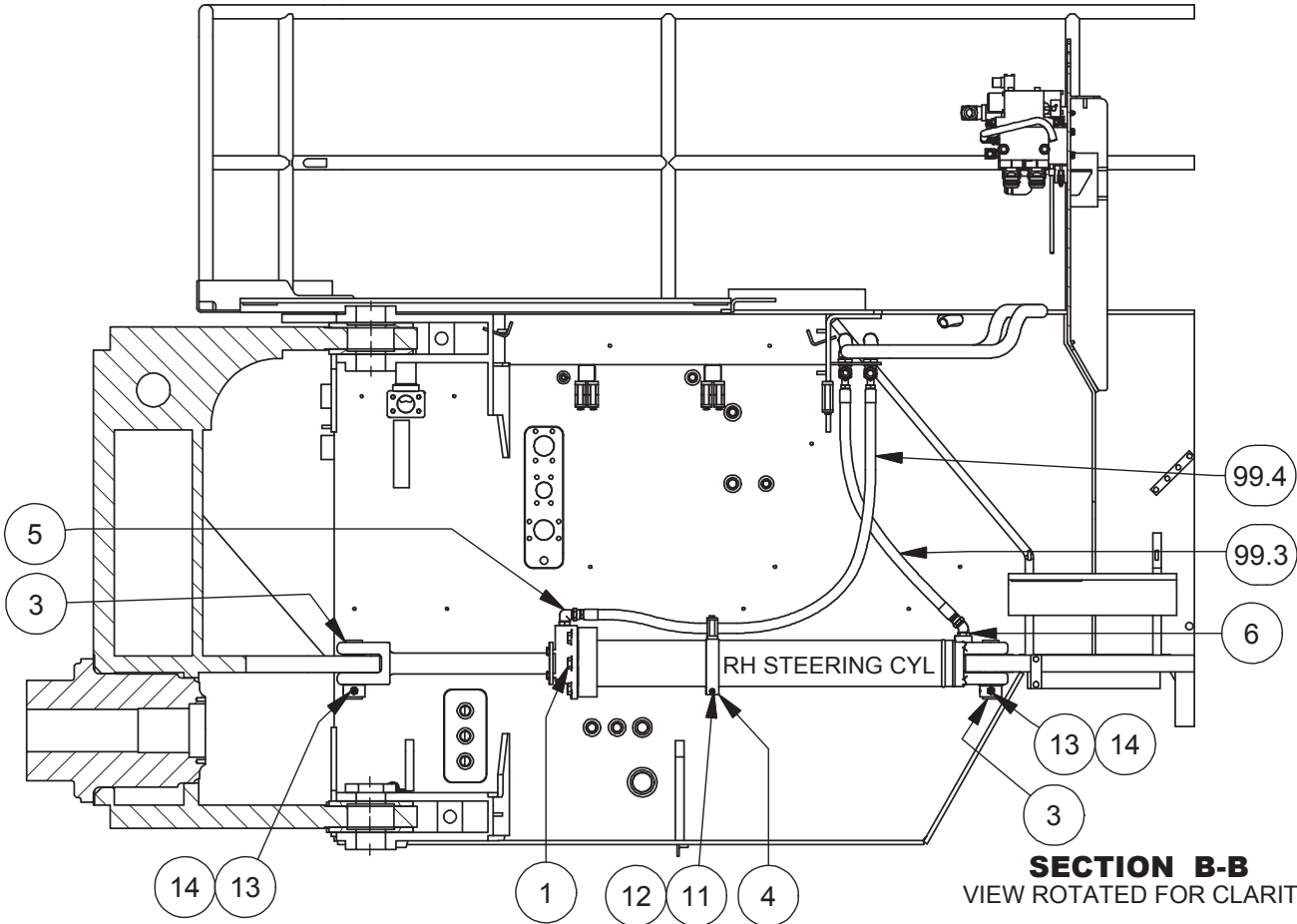
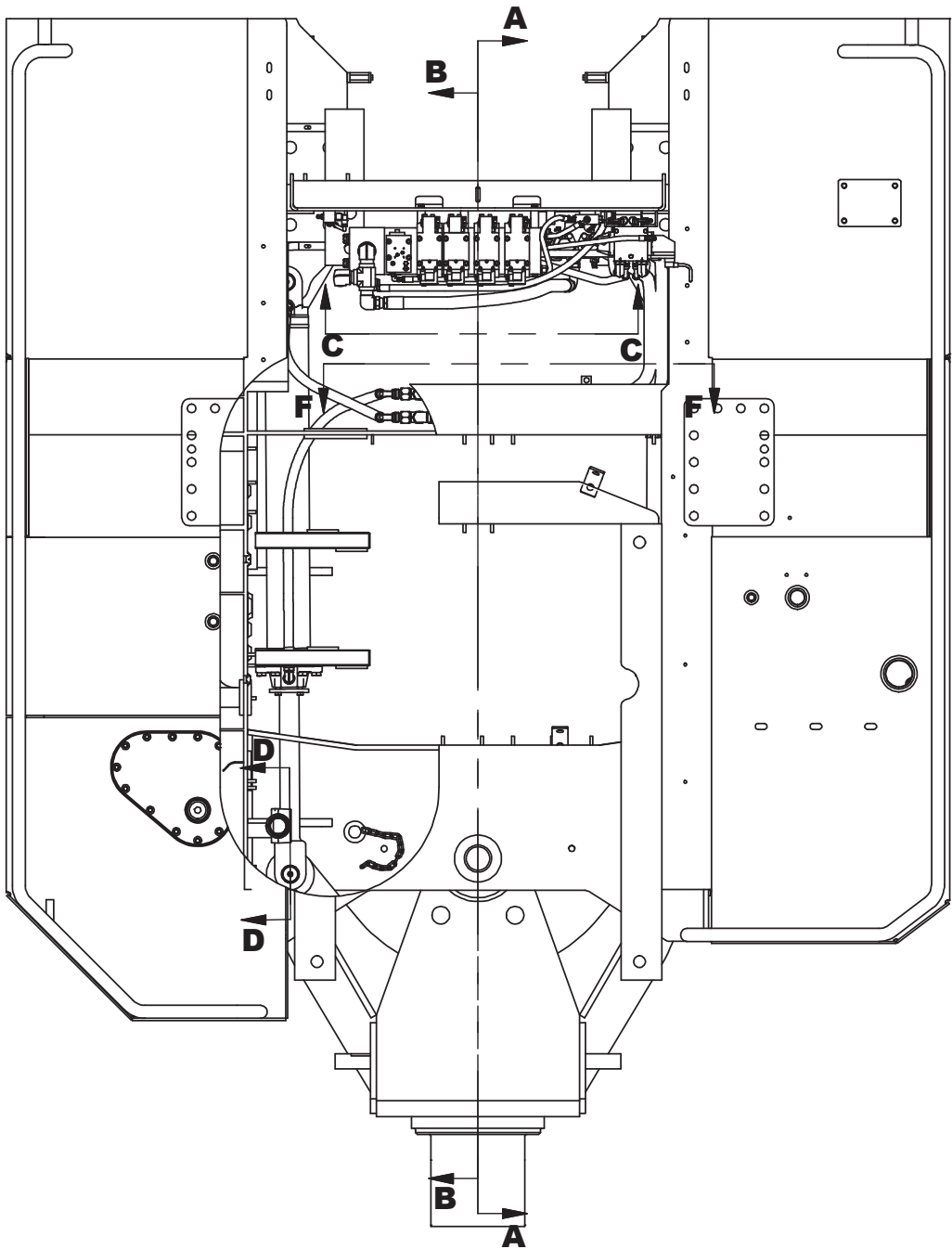
---

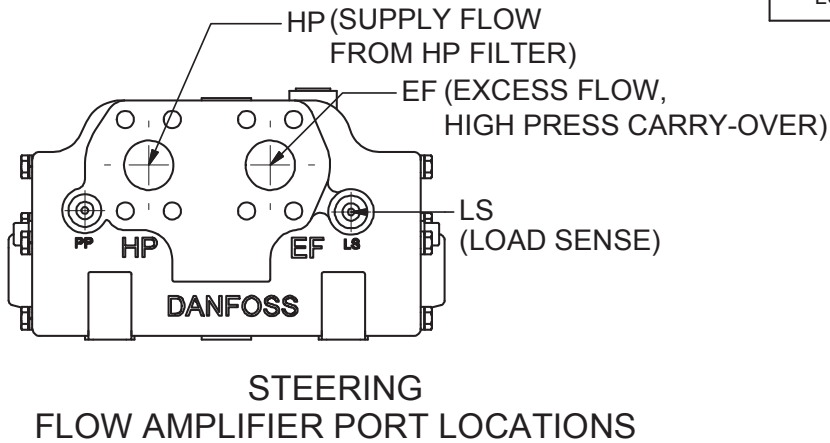
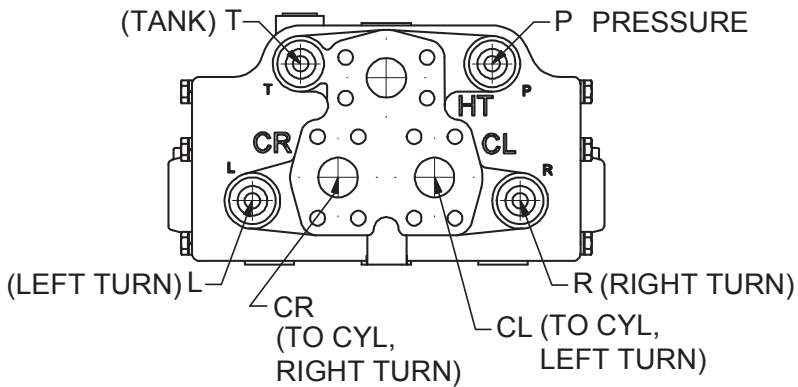
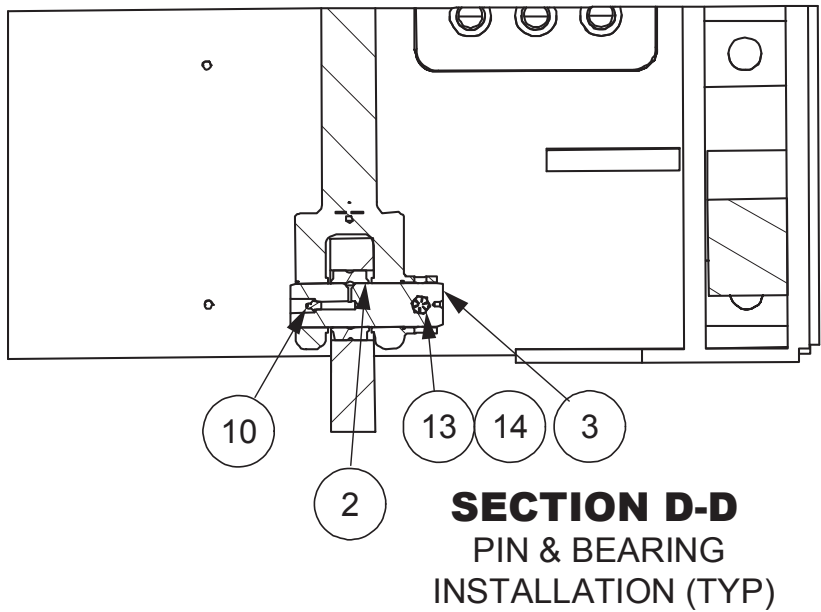
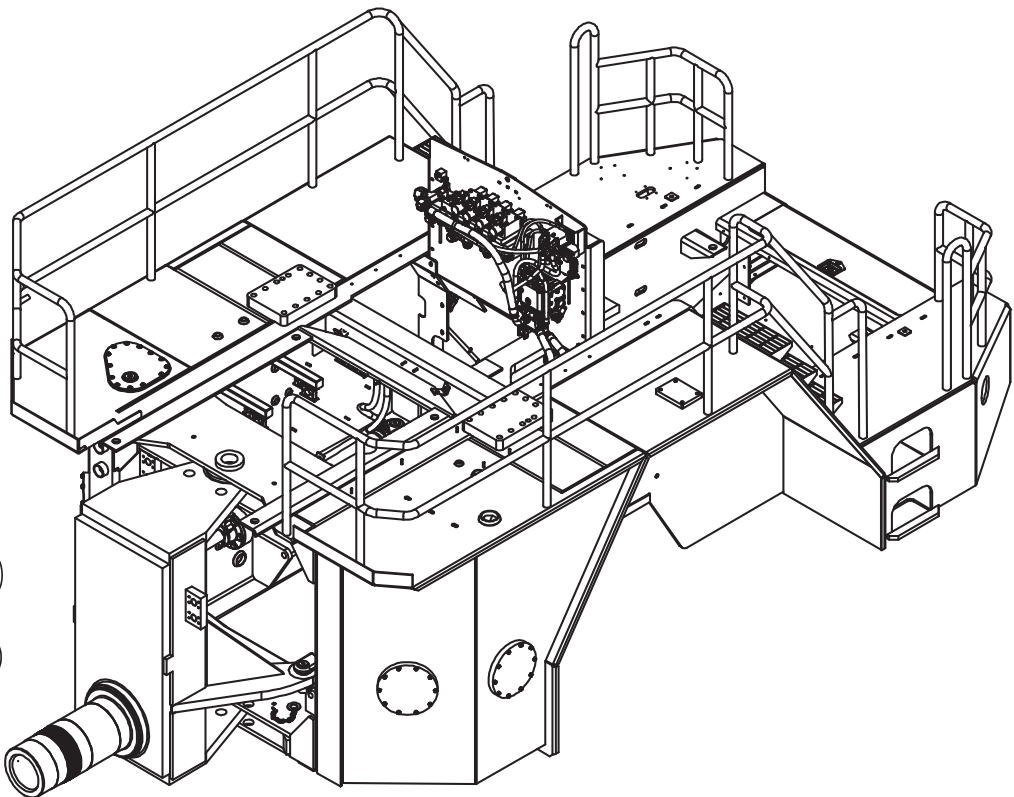
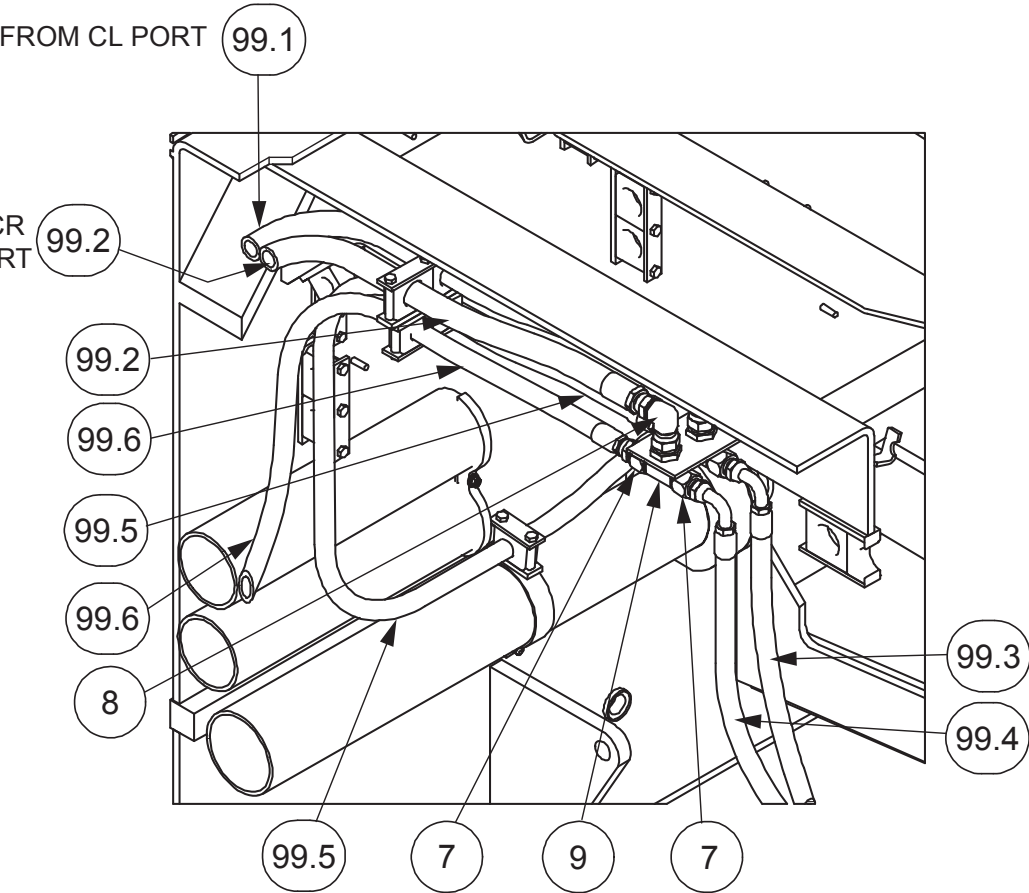
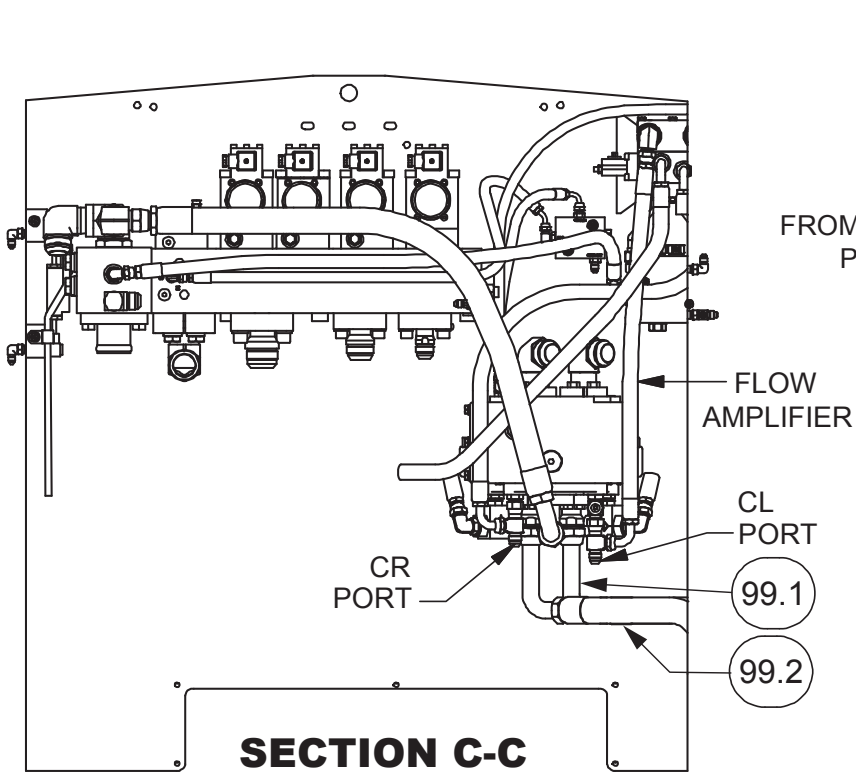
## Steering Cylinder Installation

## Hydraulic System - Steering Cylinder Installation

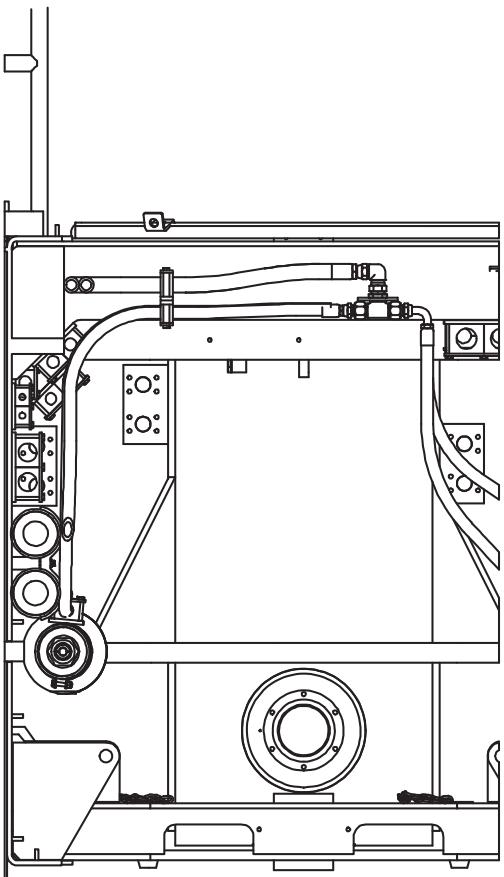
| Item | Part No.      | Qty | Description                              | Item | Part No.  | Qty | Description       |
|------|---------------|-----|------------------------------------------|------|-----------|-----|-------------------|
|      | <b>596087</b> |     | <b>Installation, Cylinder - Steering</b> |      |           |     |                   |
| 1    | * 596098      | 2   | . Cylinder Assembly, Steering            | 12   | R13811191 | 2   | . Locknut         |
| 2    | 204502        | 4   | . Bearing, Spherical                     | 13   | R13811083 | 4   | . Capscrew        |
| 3    | 512865        | 4   | . Pin, Steering Cylinder                 | 14   | R13811193 | 4   | . Locknut         |
| 4    | 585646        | 2   | . Clamp Weldment, Cylinder               | 99   | 596100    | 1   | . Hose Kit        |
| 5    | 209490        | 2   | . Fitting                                | 99.1 | 256430    | 1   | . . Hose Assembly |
| 6    | 209485        | 2   | . Fitting                                | 99.2 | 256429    | 1   | . . Hose Assembly |
| 7    | 226031        | 4   | . Fitting                                | 99.3 | 256361    | 1   | . . Hose Assembly |
| 8    | 209112        | 2   | . Fitting                                | 99.4 | 256362    | 1   | . . Hose Assembly |
| 9    | 224509        | 2   | . Fitting                                | 99.5 | 256358    | 1   | . . Hose Assembly |
| 10   | 249365        | 4   | . Fitting, Lube                          | 99.6 | 240722    | 1   | . . Hose Assembly |
| 11   | R13801813     | 4   | . Capscrew                               |      |           |     |                   |

\* See Separate Coverage





| HOSE COLOR CODE CHART (REF) |                 |
|-----------------------------|-----------------|
| VALVE PORT                  | HOSE COLOR CODE |
| P                           | YELLOW          |
| T                           | BLUE            |
| R                           | GREEN           |
| L                           | GRAY            |
| LS                          | ---             |



**SECTION F-F**  
VIEW ROTATED FOR CLARITY