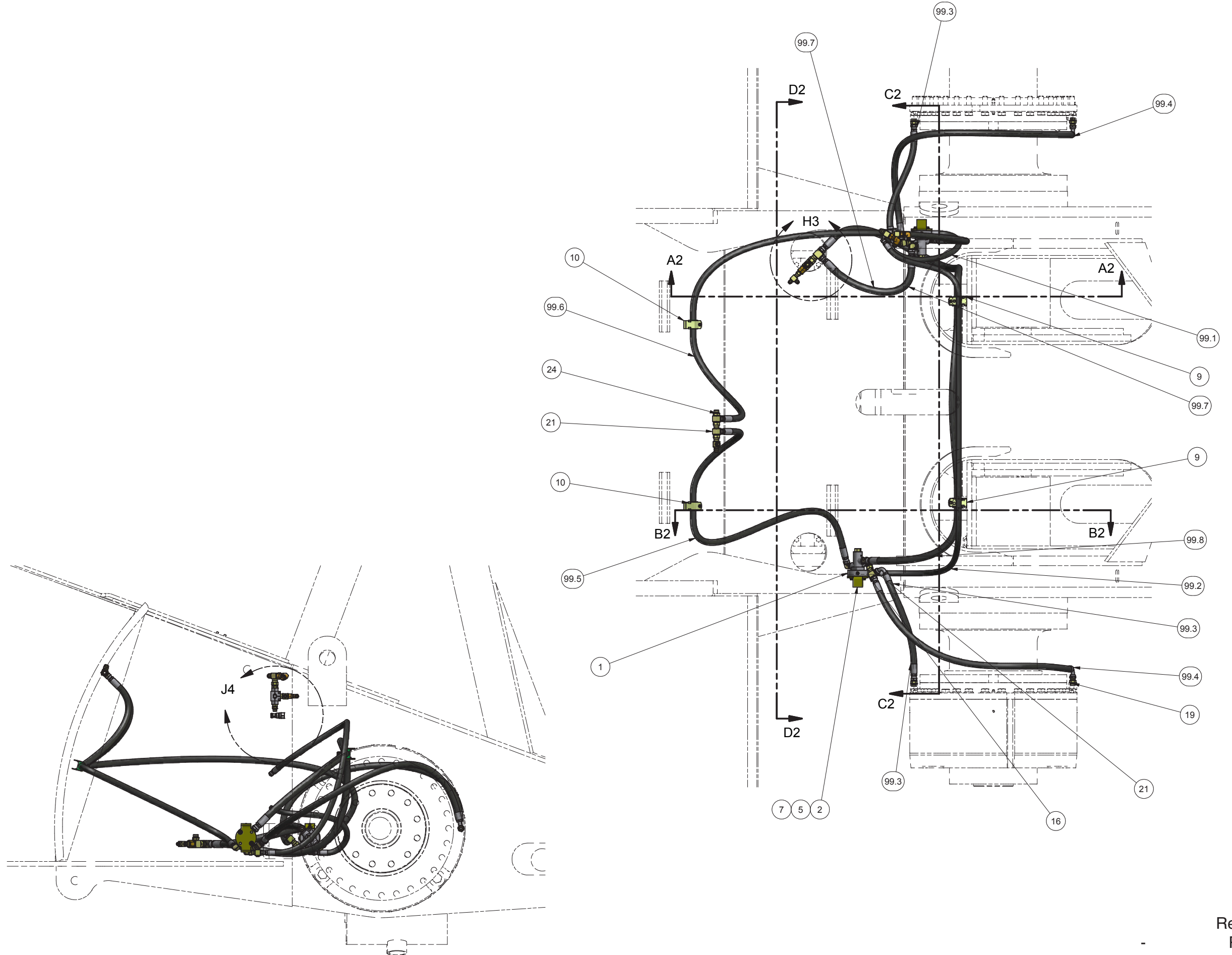
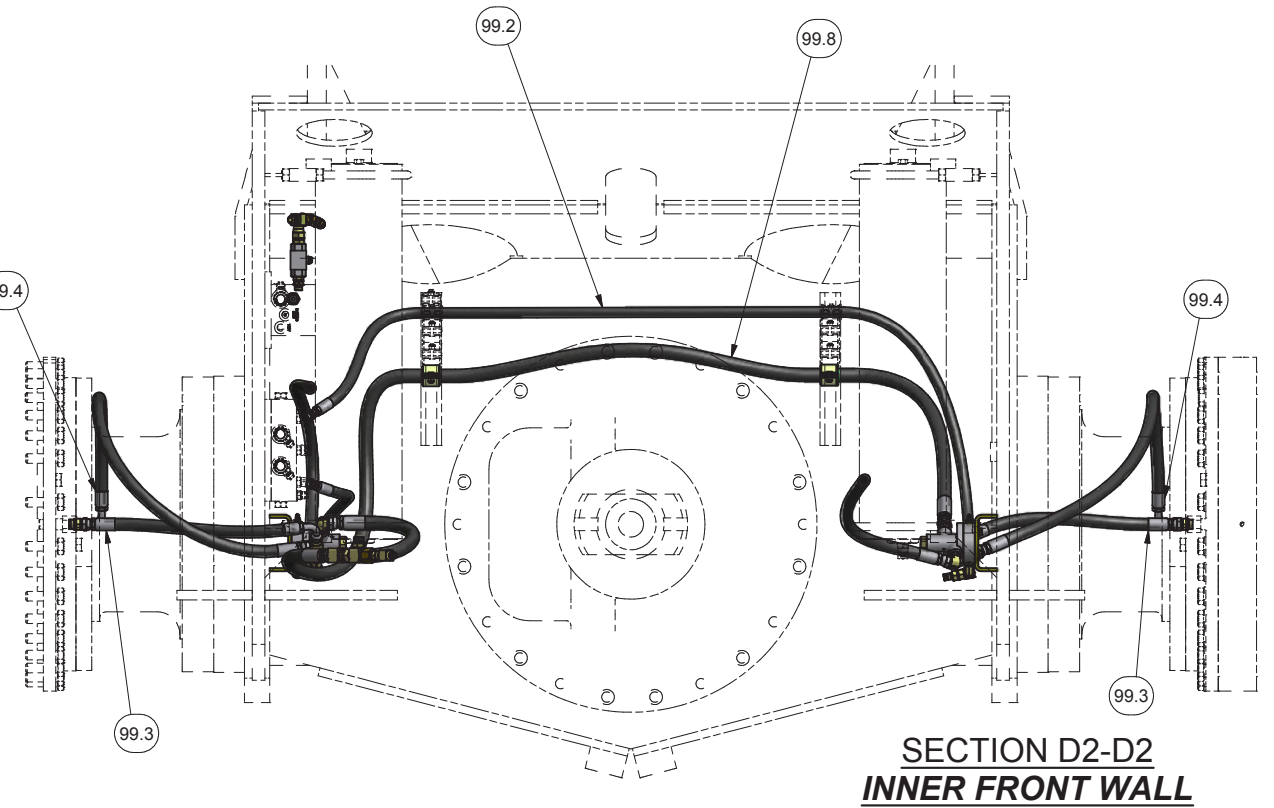
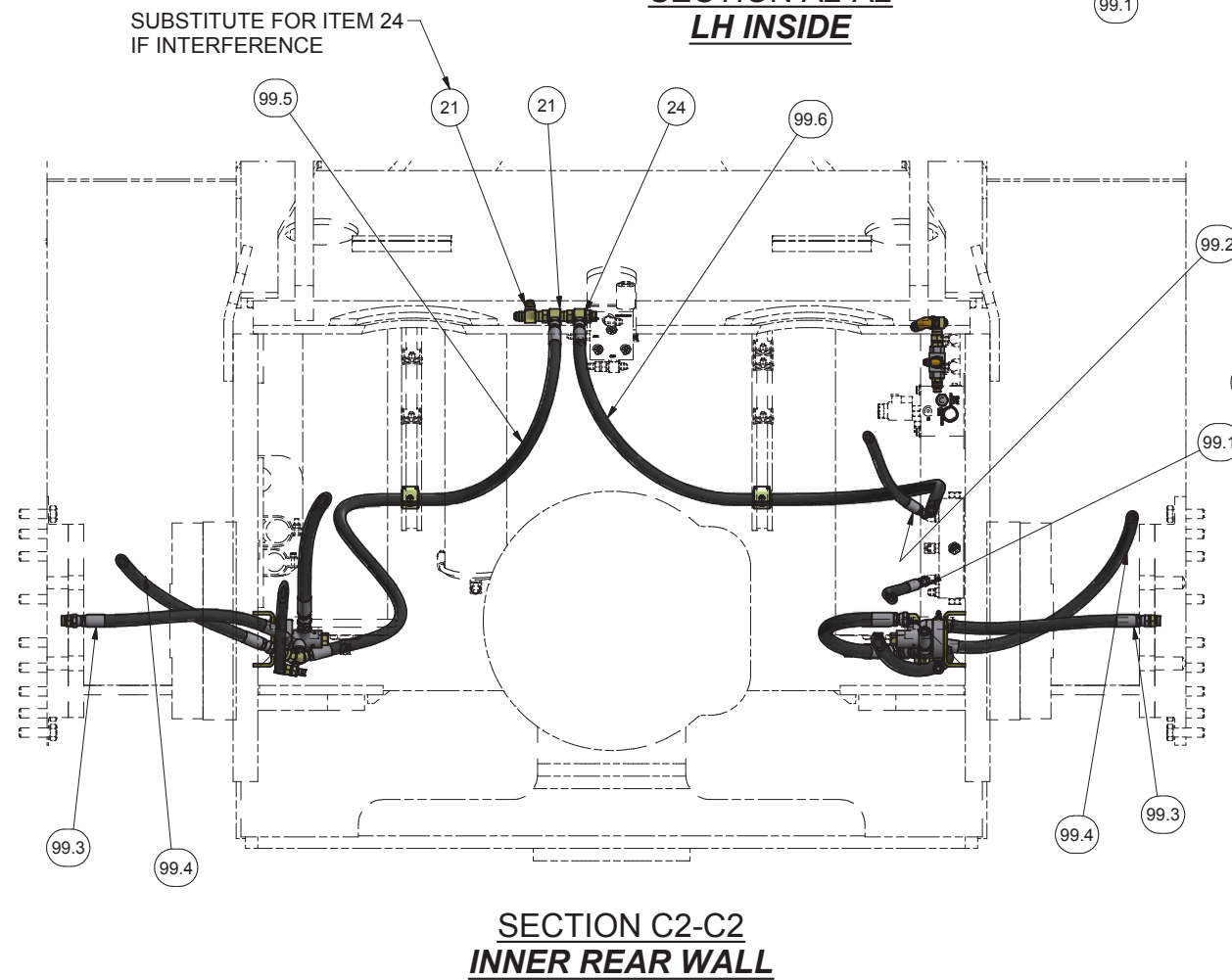
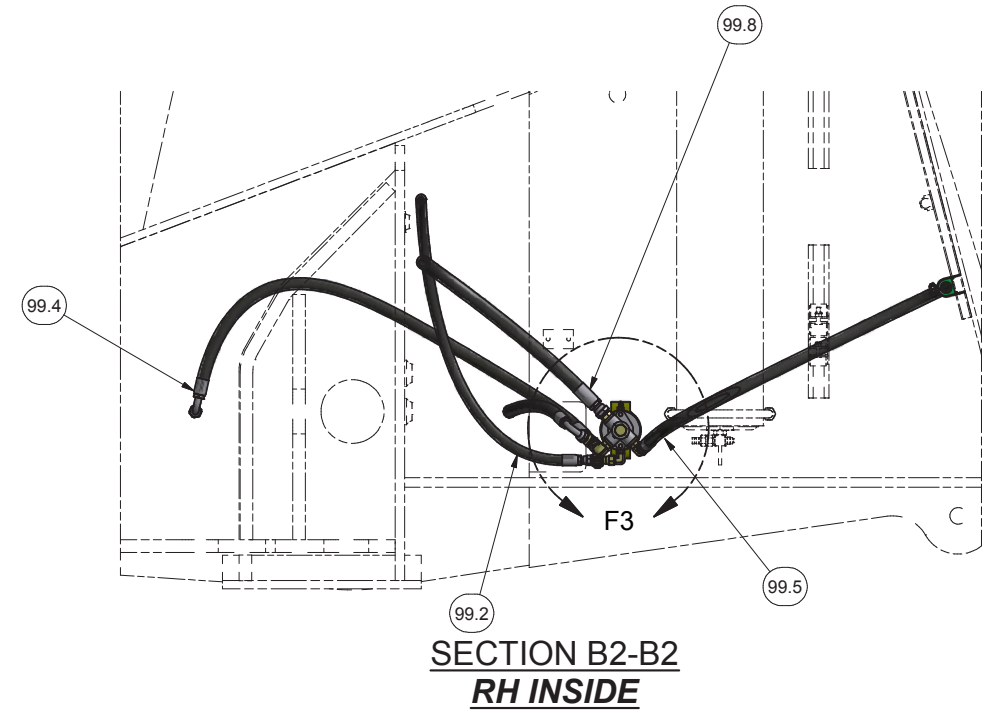
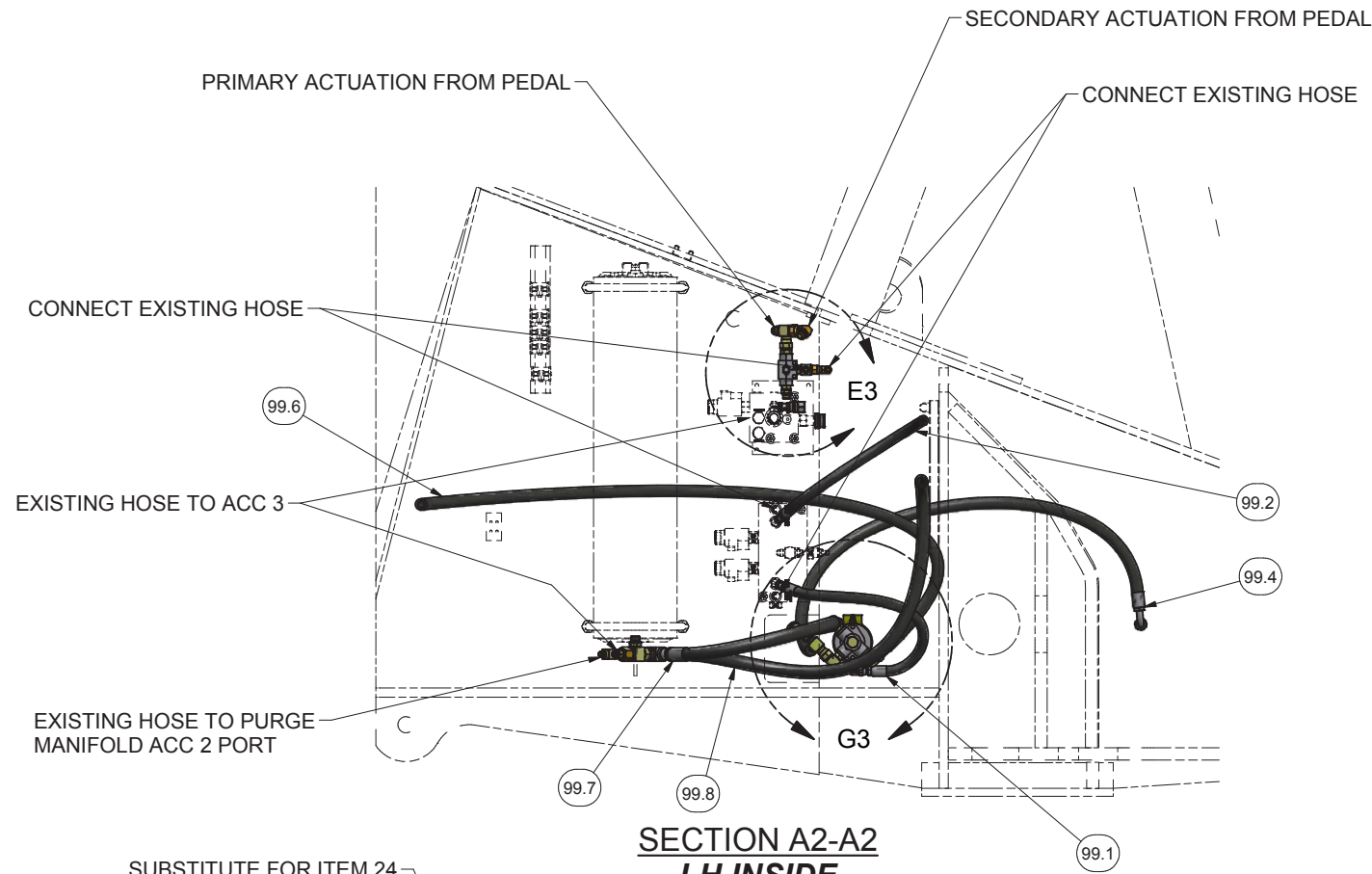

Kit, Brake Relay

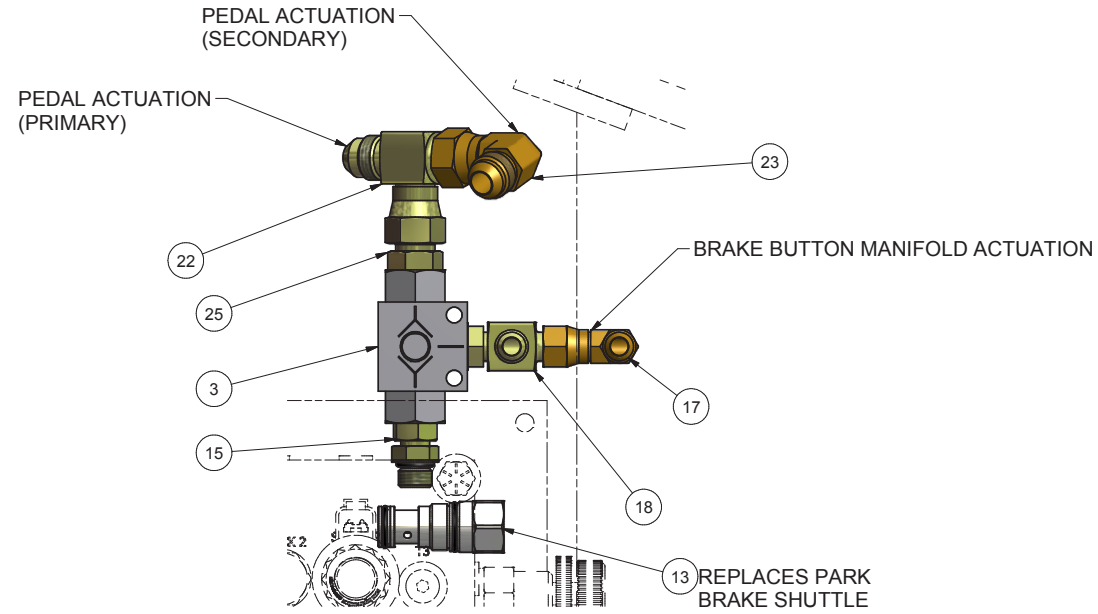
Kit, Brake Relay

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	594602		Kit, Brake Relay				
1	* 593675	2	. Valve, Brake Relay	23	210769	1	. Fitting
2	594431	2	. Bracket	24	212705	1	. Fitting
3	247426	1	. Valve, Shuttle	25	211550	2	. Fitting
4	R13811014	4	. Capscrew	26	28488	1	. Fitting
7	R13802914	4	. Hard Washer	27	14793	1	. Fitting
9	231250	2	. Clamp	28	228680	1	. Fitting
10	231296	2	. Clampb	99	594603	1	. Kit, Hose
12	236625	1	. Coupler, Male	99.1	224073	1	.. Hose Assembly
13	593632	1	. Cavity Plug	99.2	589526	1	.. Hose Assembly
14	11860	2	. Fitting	99.3	225571	2	.. Hose Assembly
15	229347	1	. Fitting	99.4	253423	2	.. Hose Assembly
16	211562	2	. Fitting	99.5	232208	1	.. Hose Assembly
17	211561	1	. Fitting	99.6	255439	1	.. Hose Assembly
18	223436	1	. Fitting	99.7	209808	1	.. Hose Assembly
19	209805	4	. Fitting	99.8	229103	1	.. Hose Assembly
20	224298	5	. Fitting				
21	214316	4	. Fitting				
22	211367	1	. Fitting				

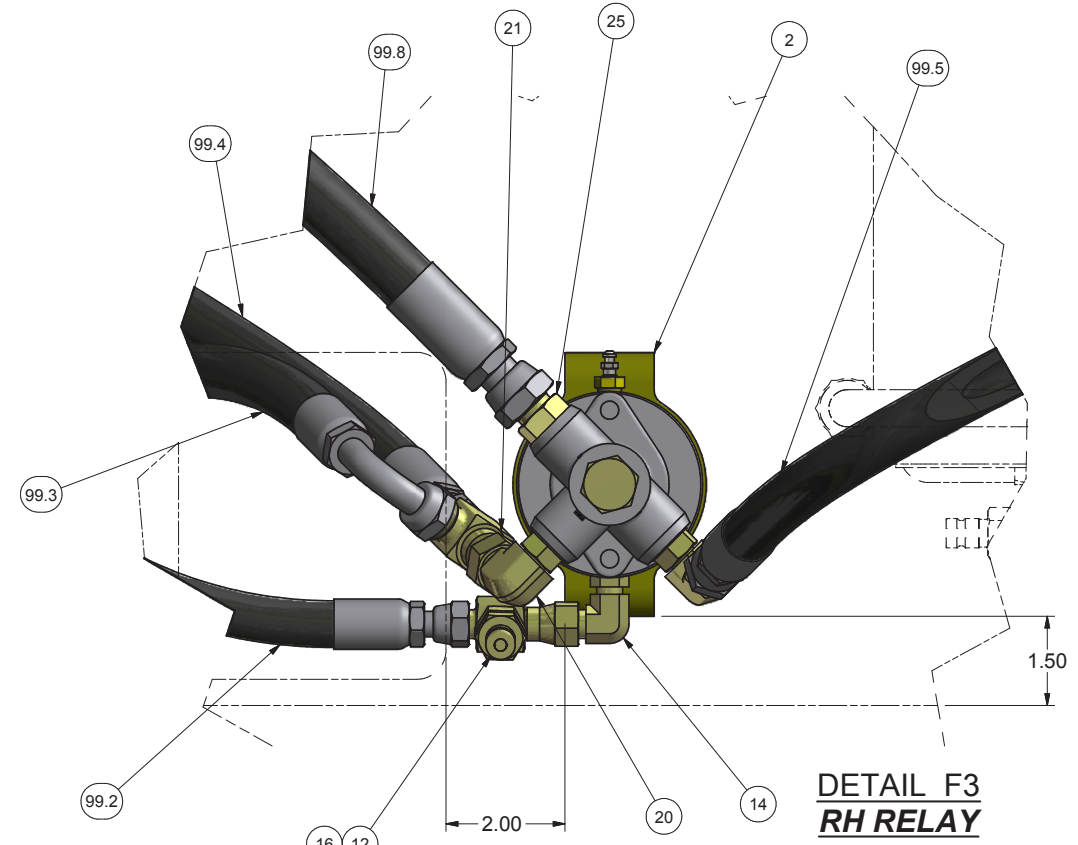
* See Separate Coverage





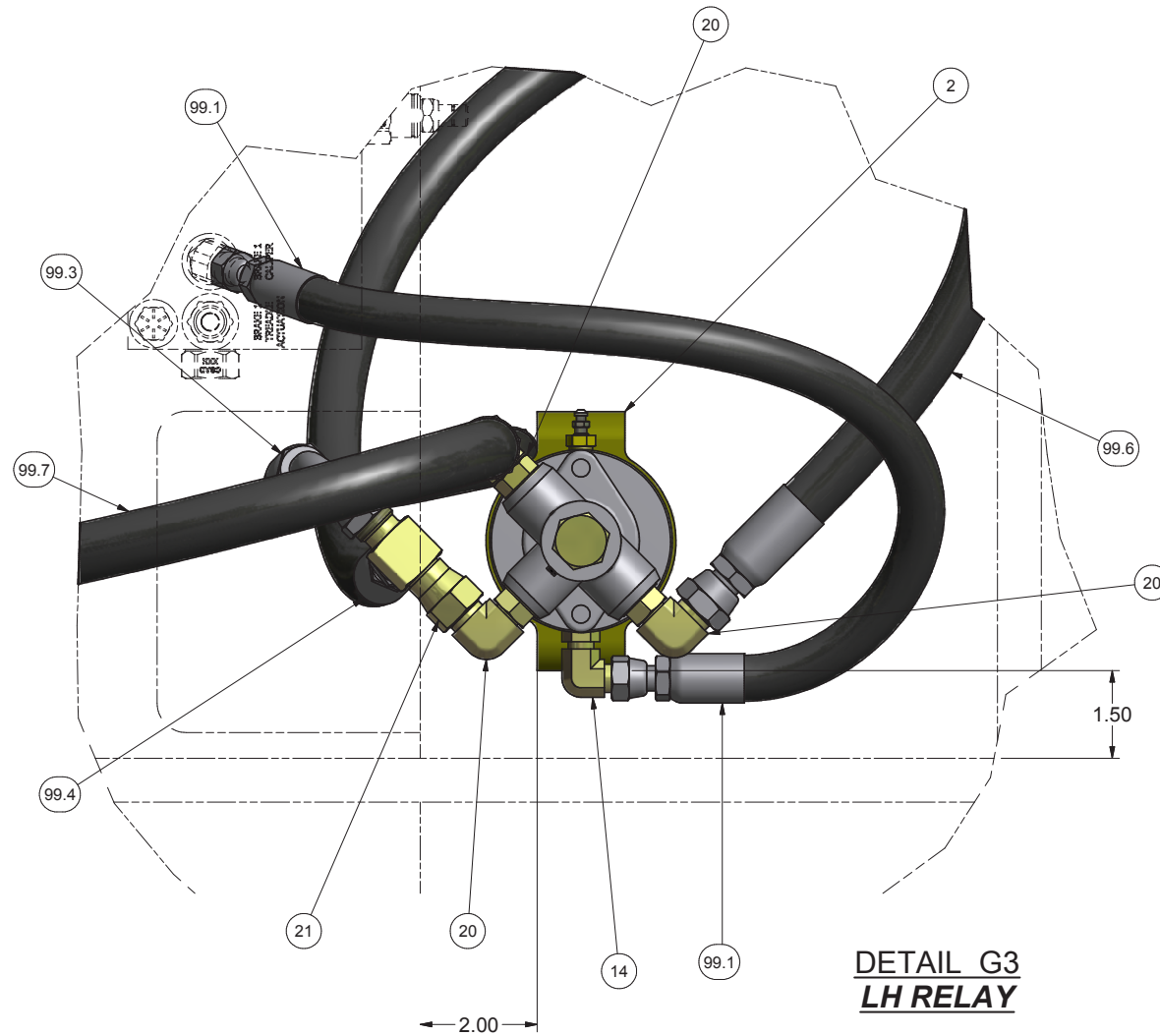


DETAIL E3
PARK BRAKE EXTERNAL SHUTTLE

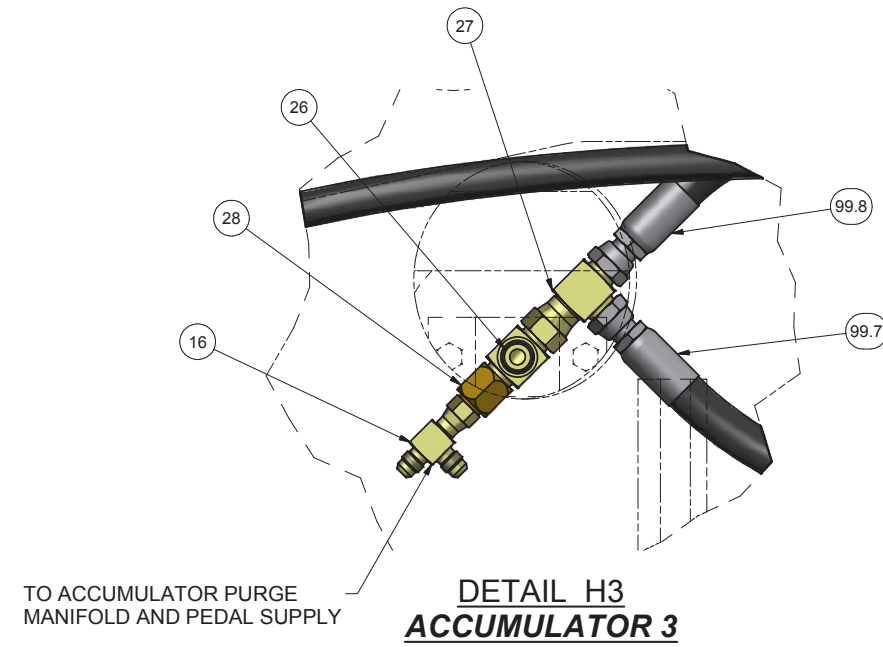


DETAIL F3
RH RELAY

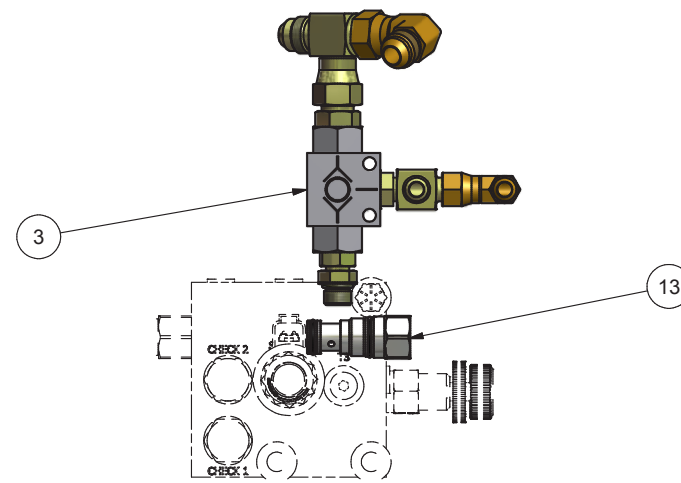
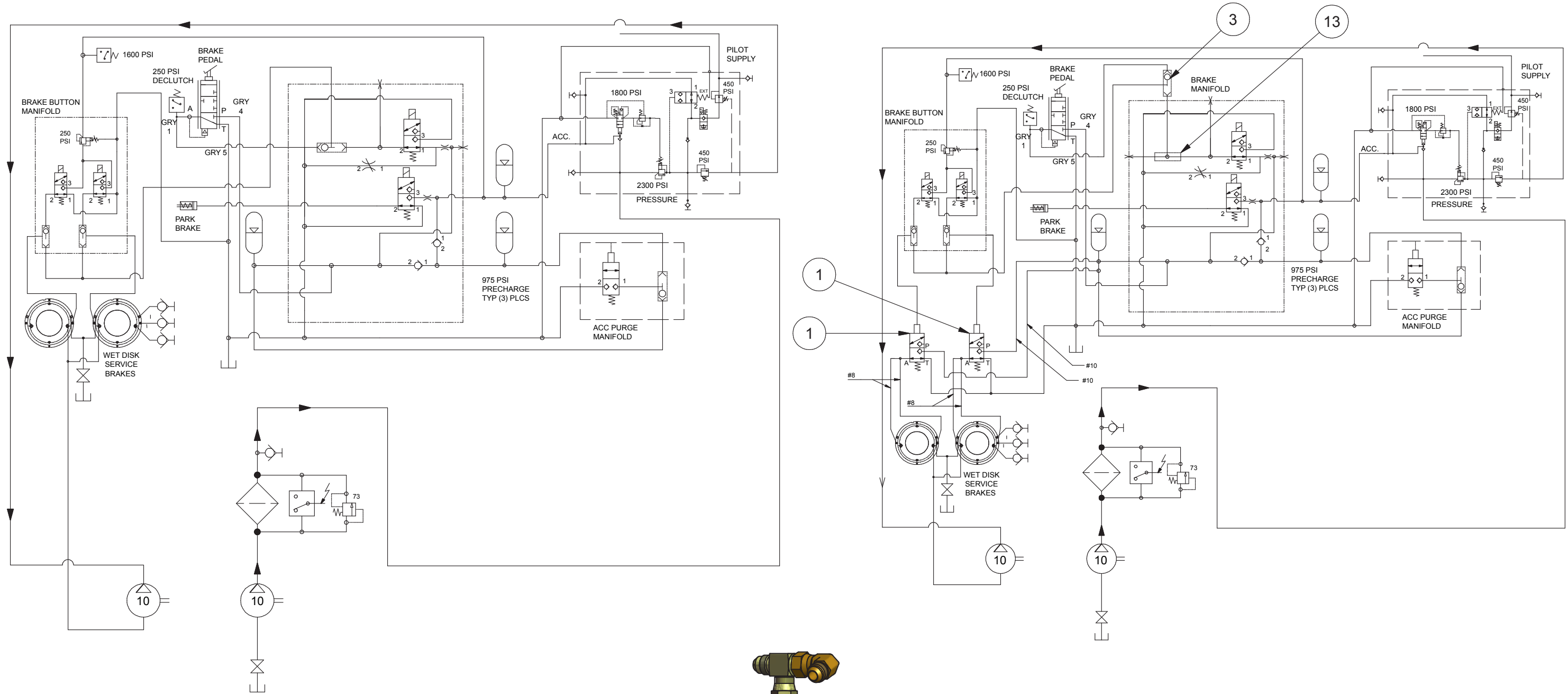
FOR RELAY RESPONSE TIME:
REMOVE AFTER TESTING



DETAIL G3
LH RELAY



DETAIL H3
ACCUMULATOR 3



DETAIL J4
BRAKE MANIFOLD