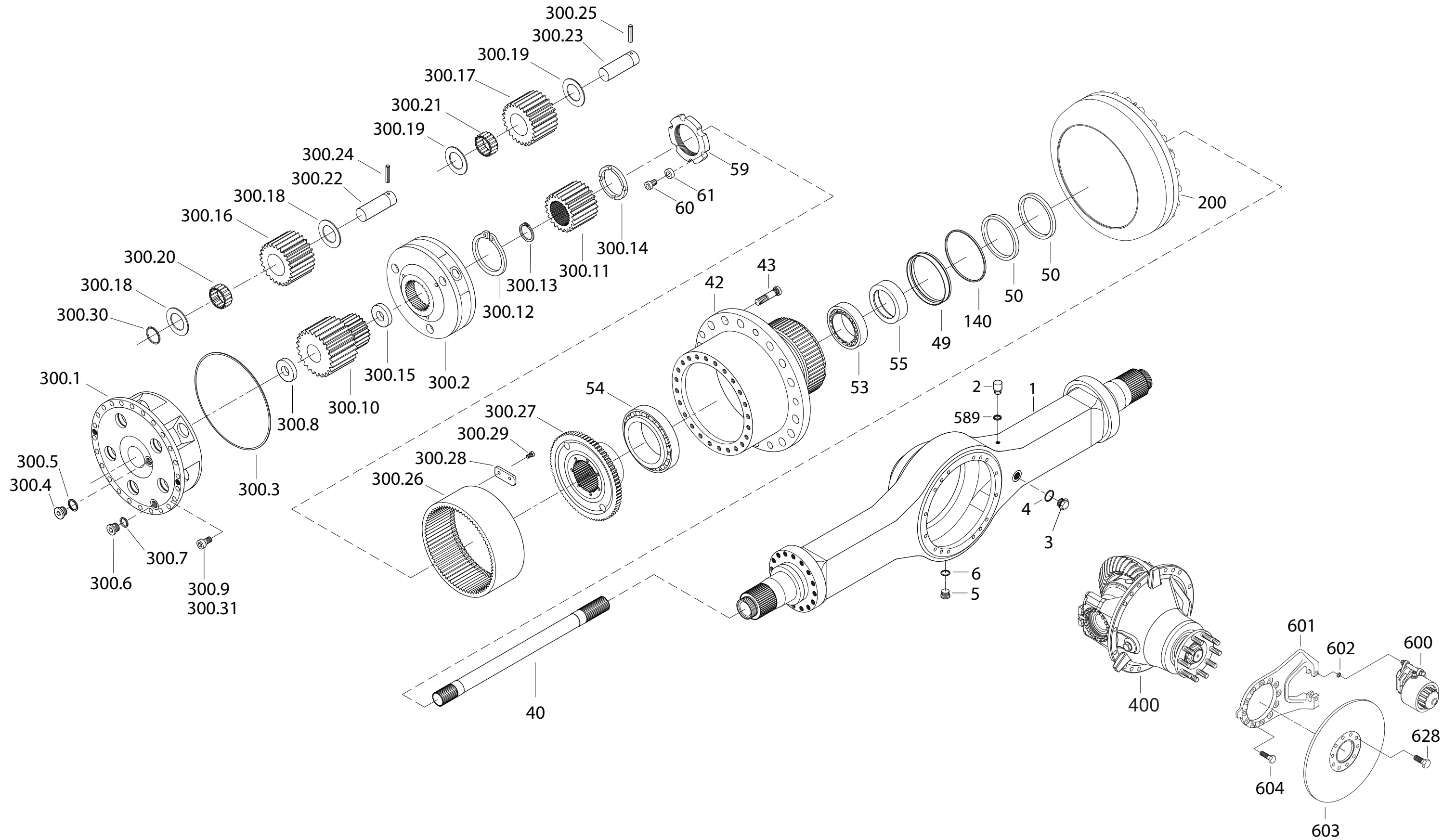


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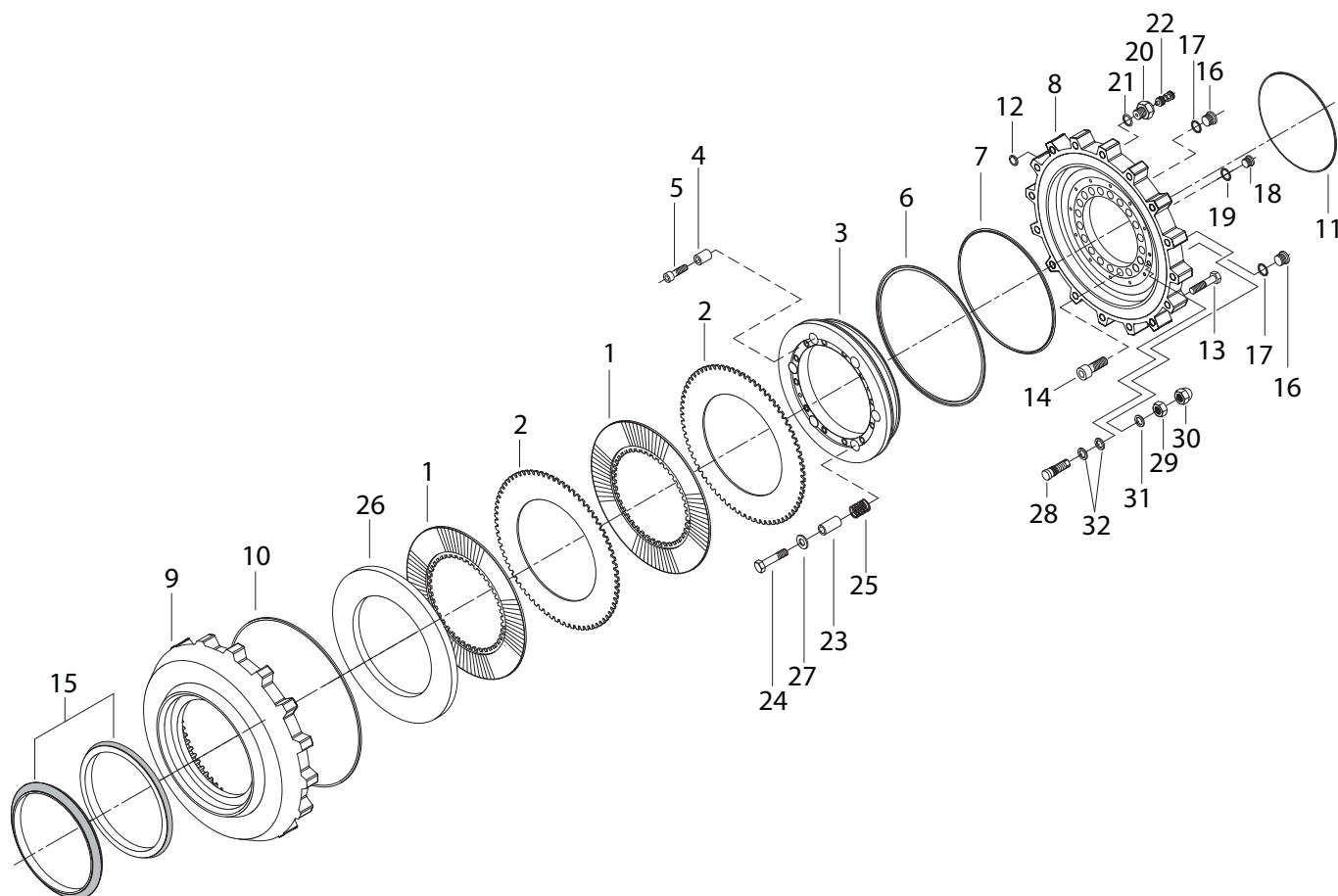
Front Axle

## Front Axle

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	<b>594414</b>		<b>Front Axle</b>				
1	594468	1	. Axle Housing	300.14	592953	1	.. Thrust Ring
2	592903	1	. Breather	300.15	592947	1	.. Thrust Ring
5	592904	1	. Screw Plug	300.16	592954	5	.. Planetary Gear
6	592905	1	. Sealing Ring	300.17	592955	3	.. Planetary Gear
40	594471	2	. Axle Shaft	300.18	592956	10	.. Thrust Washer
42	592907	2	. Wheel Hub	300.19	592957	6	.. Thrust Washer
43	592908	76	. Wheel Stud	300.20	592958	5	.. Needle Bearing
49	592909	2	. Ring	300.21	592959	3	.. Needle Bearing
50	*f 593119	2	. Radial Seal Ring Set	300.22	592960	5	.. Planetary Pin
53	592911	2	. Tapered Roller Bearing	300.23	592961	3	.. Planetary Pin
54	592911	2	. Tapered Roller Bearing	300.24	592962	5	.. Locking Pin
55	592912	2	. Ring	300.25	592963	3	.. Locking Pin
59	*e 592913	2	. Nut	300.26	*d 592964	1	.. Ring Gear
60	592914	2	. Hexagon Socket Screw	300.27	*d 592965	1	.. Ring Gear Carrier
61	592915	2	. Ring	300.28	*d 592966	3	.. Retainer
140	592916	2	. O-Ring	300.29	*d 592967	6	.. Hexagon Screw
200	*a 593137	2	. Brake Assembly	300.30	592968	5	.. O-Ring
300	593144	2	. Planetary Assembly	300.31	592969	22	.. Hexagon Socket Screw
300.1	592942	1	.. Planetary Housing	400	*b 595985	1	. Differential And Carrier Assembly
300.2	592943	1	.. Planetary Carrier	589	592935	1	. Seal
300.3	592944	1	.. O-Ring	600	*c 593014	1	. Parking Brake Assembly
300.4	592945	1	.. Screw Plug	601	593015	1	. Brake Carrier
300.5	592905	1	.. Sealing Ring	602	593016	2	. O-Ring
300.6	592946	1	.. Screw Plug	603	593017	1	. Brake Disk
300.7	592932	1	.. Sealing Ring	604	593018	12	. Hexagon Screw
300.8	592947	1	.. Thrust Ring	628	593036	8	. Hexagon Screw
300.9	592948	24	.. Hexagon Socket Screw				
300.10	592949	1	.. Sun Gear		*a		See Separate Coverage - Page 4
300.11	592950	1	.. Sun Gear		*b		See Separate Coverage - Page 5
300.12	592951	1	.. Circlip		*c		See Separate Coverage - Page 6
300.13	592952	1	.. Circlip		*d		Included in Internal Gear and Hub Assembly 593118
					*e		Use Spanner 593401
					*f		Use Sleeve Driver 593403

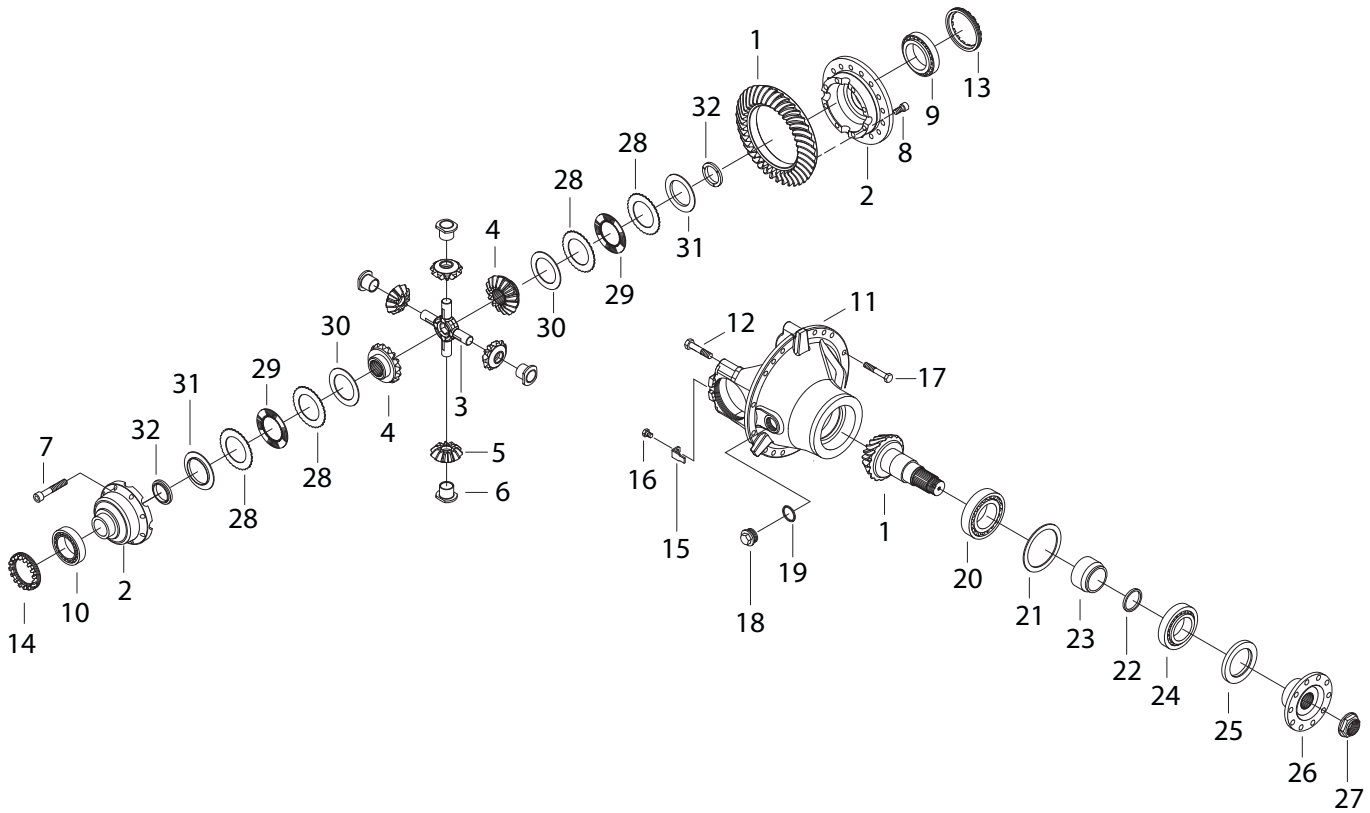


# Brake Assembly



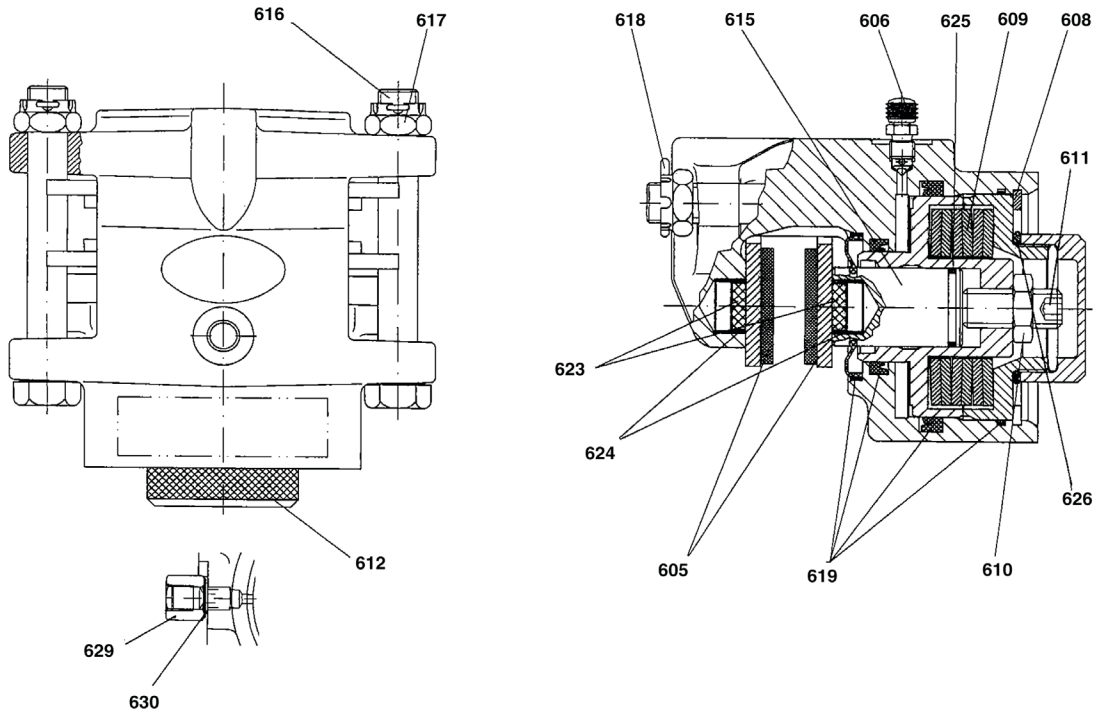
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
<b>593137 Brake Assembly</b>							
1	*b,*d 592917	5	. Inner Disk	18	592933	1	. Screw Plug
2	*b,*d 592918	5	. Outer Disk	19	NSS	1	. Sealing Ring
3	592919	1	. Piston	20	592934	1	. Bleeding Socket
4	592920	2	. Bushing	21	*a 592935	1	. Sealing Ring
5	592921	2	. Hexagon Socket Screw	22	592936	1	. Bleeder Valve
6	*a 592922	1	. Gasket	23	592937	16	. Pipe
7	*a 592923	1	. Gasket	24	592938	16	. Hexagon Screw
8	592924	1	. Brake Carrier	25	592939	16	. Compression Spring
9	592925	1	. Brake Housing	26	592940	1	. Disk
10	*a 592926	1	. O-Ring	27	592941	16	. Disk
11	*a 592927	2	. O-Ring	28	593040	6	. Bolt
12	*a 592928	3	. O-Ring	29	593041	6	. Hexagon Nut
13	592902	24	. Hexagon Socket Screw	30	593042	6	. Cap Nut
14	592929	26	. Hexagon Socket Screw	31	*a 593043	6	. O-Ring
15	*c,*a 592930	1	. Face Seal	32	*a 593044	6	. O-Ring
16	592931	1	. Screw Plug				
17	*a 592932	1	. Sealing Ring				
				*a Included in Brake Seal Kit 593120			
				*b Use Centering Tool 593405			
				*c Use Installation Tool 593406			
				*d Included in Brake Lining Kit 593121			
				NSS Not Sold Separately			

# Differential And Carrier Assembly



Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
<b>595985 Differential And Carrier Assy</b>							
1	*c NSS	1	. Bevel Wheel Set	18	592994	1	. Screw Plug
2	*a 592973	1	. Differential Housing	19	592996	1	. Sealing Ring
3	*a *b 592975	1	. Differential Spider	20	592998	1	. Tapered Roller Bearing
4	*a *b 592977	2	. Differential Side Gear	21	592999	1	. Disk
5	*a *b 592979	4	. Differential Pinion	22	593000	1	. Thrust Washer
6	*a *b 592980	4	. Bushing	23	593002	1	. Bushing
7	*a 592981	12	. Hexagon Socket Screw	24	593003	1	. Tapered Roller Bearing
8	*a 592983	16	. Hexagon Screw	25	*d 593004	1	. Radial Seal Ring
9	592984	1	. Tapered Roller Bearing	26	593006	1	. Drive Flange
10	592985	1	. Tapered Roller Bearing	27	*c NSS	1	. Adjusting Nut
11	592986	1	. Differential Carrier	28	*a *b 593008	10	. Outer Disk
12	592987	4	. Hexagon Socket Screw	29	*a *b 593009	10	. Inner Disk
13	*e 592989	1	. Setting Ring	30	*a *b 593011	2	. Disk
14	*e 592990	1	. Setting Ring	31	*a *b 593013	2	. Disk
15	592992	2	. Lock Plate	32	*a *b 593039	2	. Thrust Ring
16	592967	2	. Hexagon Screw				
17	592993	24	. Hexagon Screw				
				*a Included in Differential Body Kit 593122			
				*b Included in Spider and Side Gear Kit 593123			
				*c Included in Ring & Pinion Kit 593124			
				*d Use Sleeve Driver 593402			
				*e Use Spanner 593404			

# Parking Brake Assembly



Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	<b>593014</b>		<b>Parking Brake Assembly</b>				
605	*a 593019	1	. Lining Set	618	593030	2	. Splint Pin
606	593020	1	. Bleeder Valve	619	*b 593031	1	. Gasket
608	593021	1	. Circlip	623	*a 593032	2	. Magnet
609	593022	5	. Dished Plate Spring	624	*a 593033	2	. Tolerance Ring
610	593023	1	. Hexagon Nut	625	*b 593034	1	. O-Ring
611	593025	1	. Set Screw	626	*b 593035	1	. O-Ring
612	593026	1	. Cap	629	593037	1	. Screw Socket
615	593027	1	. Pressure Bolt	630	*b 593038	1	. Sealing Ring
616	593028	2	. Hexagon Screw				
617	593029	2	. Castle Nut				
				*a	Included in Parking Brake Lining Kit 593125		
				*b	Included in Parking Brake Seal Kit 596435		