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Air Conditioner/Heater Installation

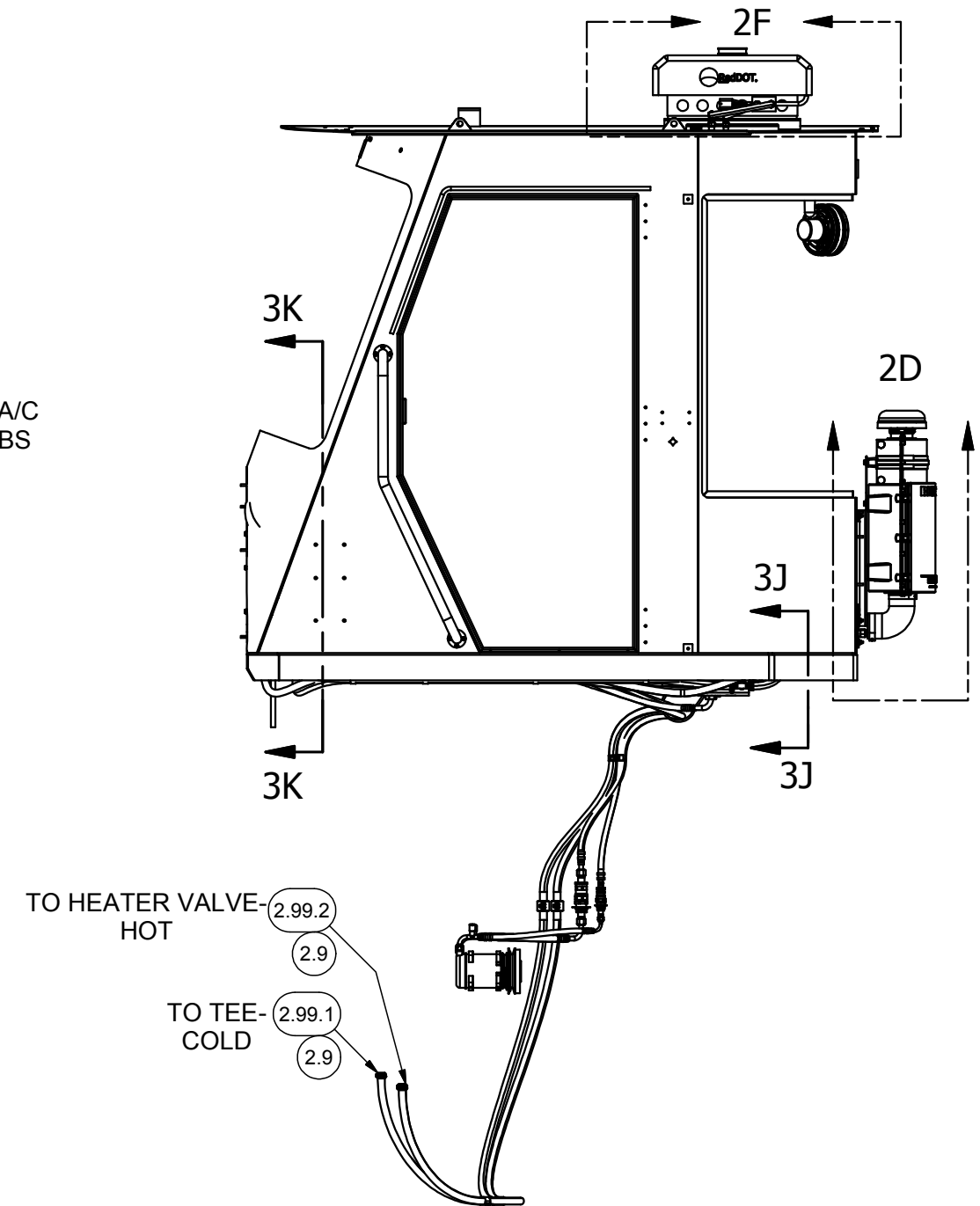
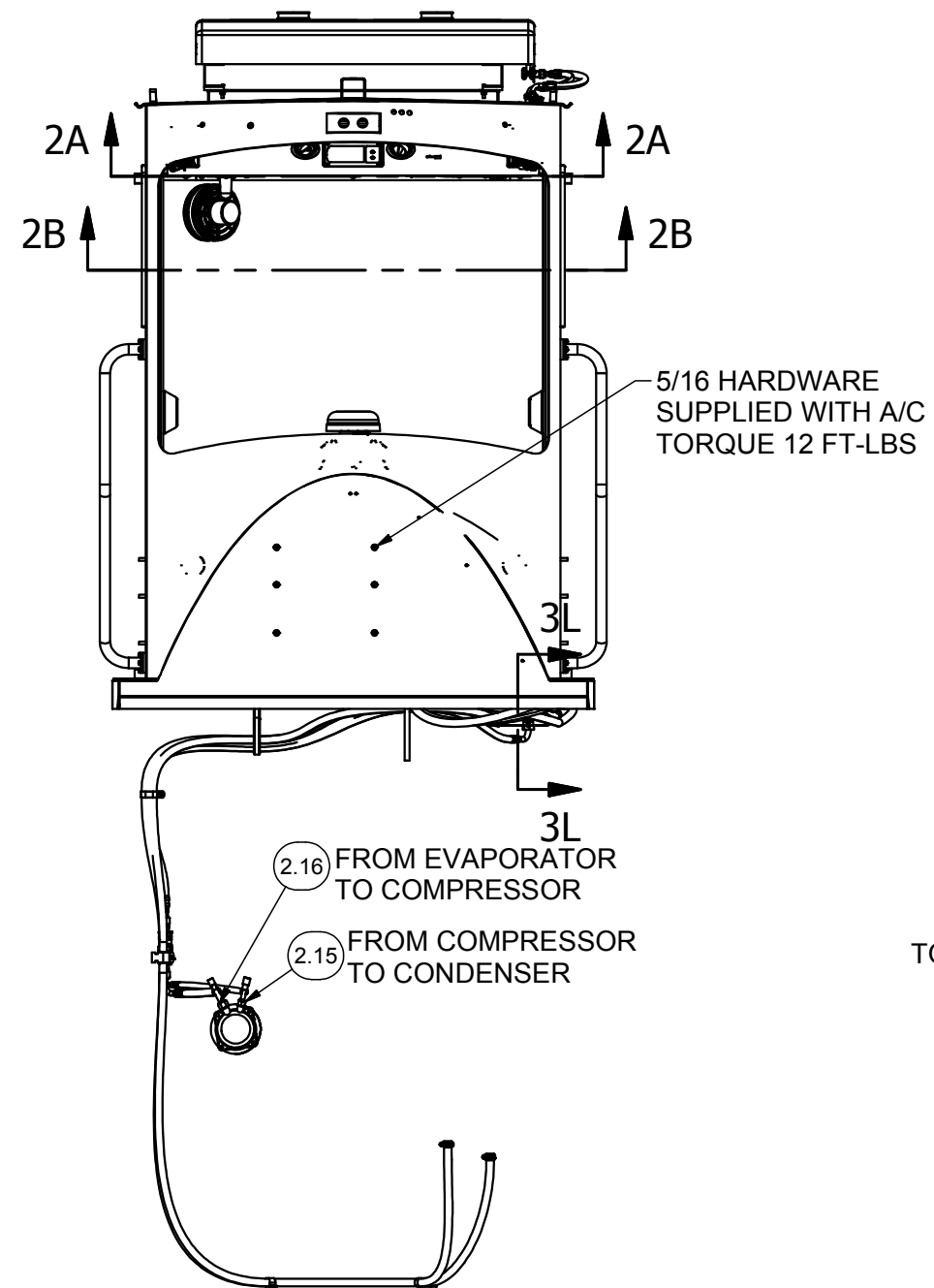
## Air Conditioner/Heater Installation

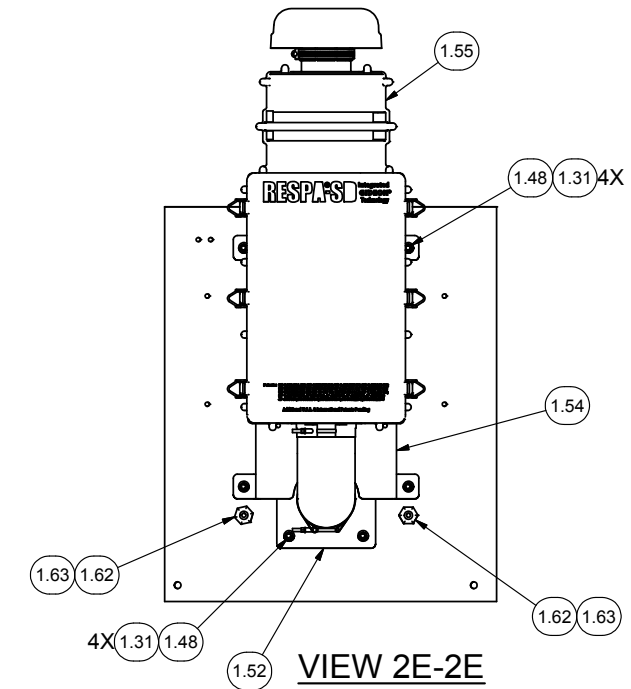
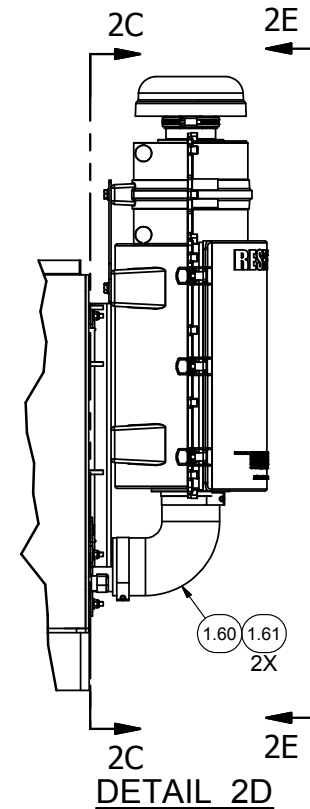
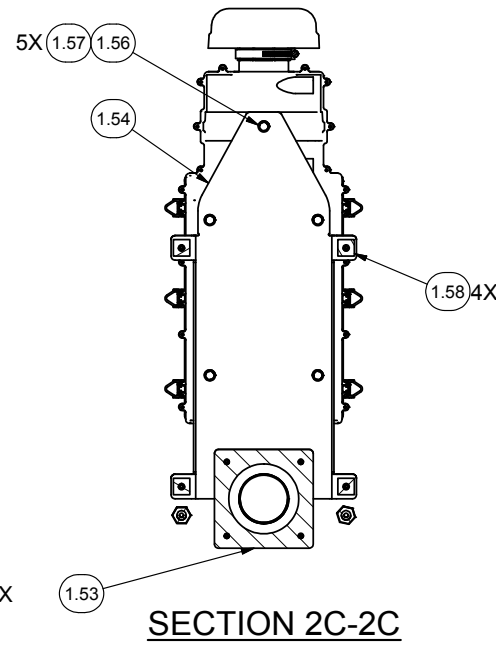
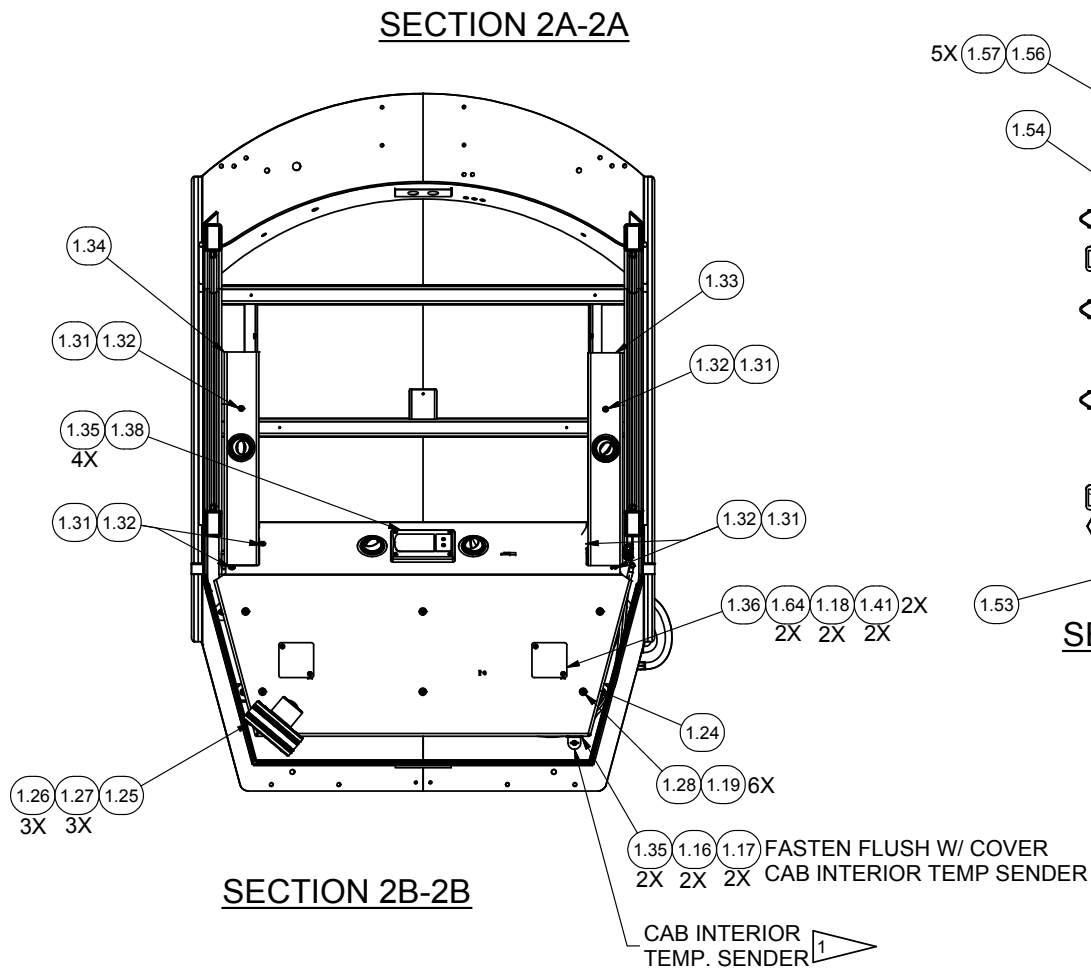
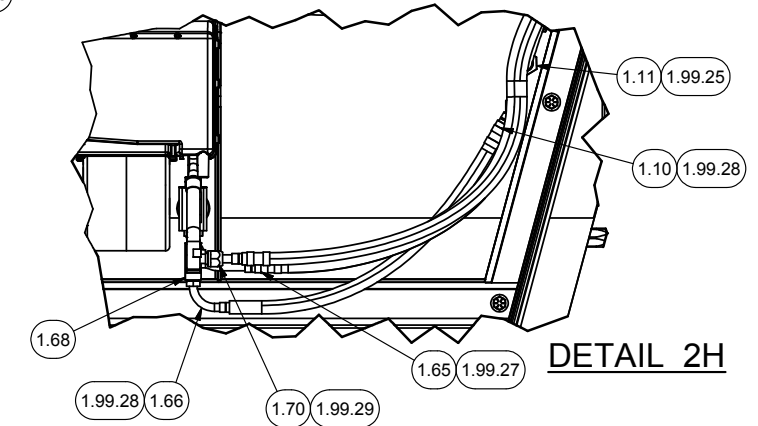
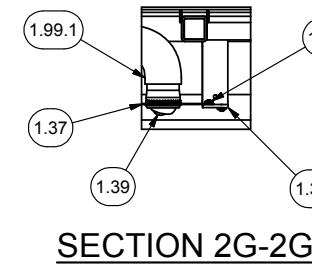
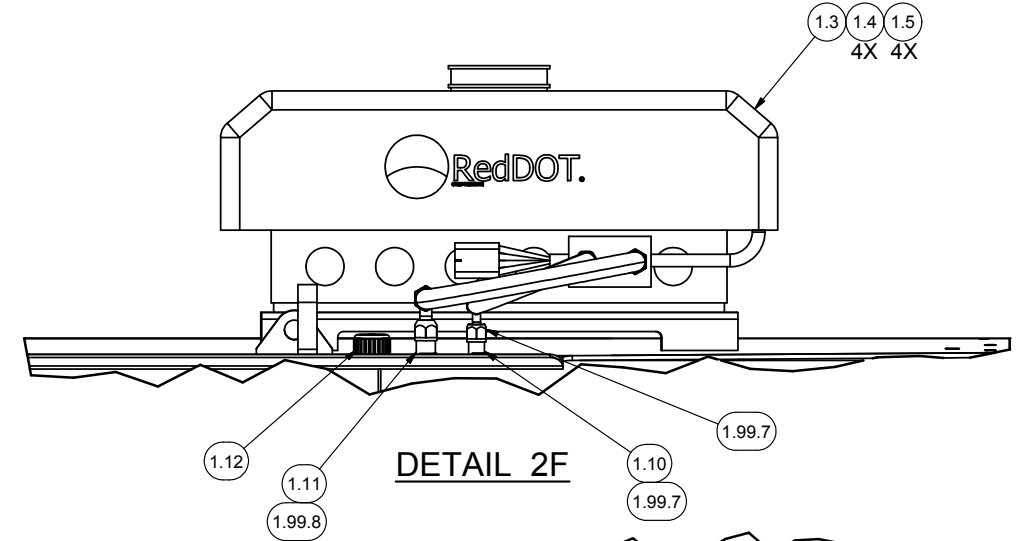
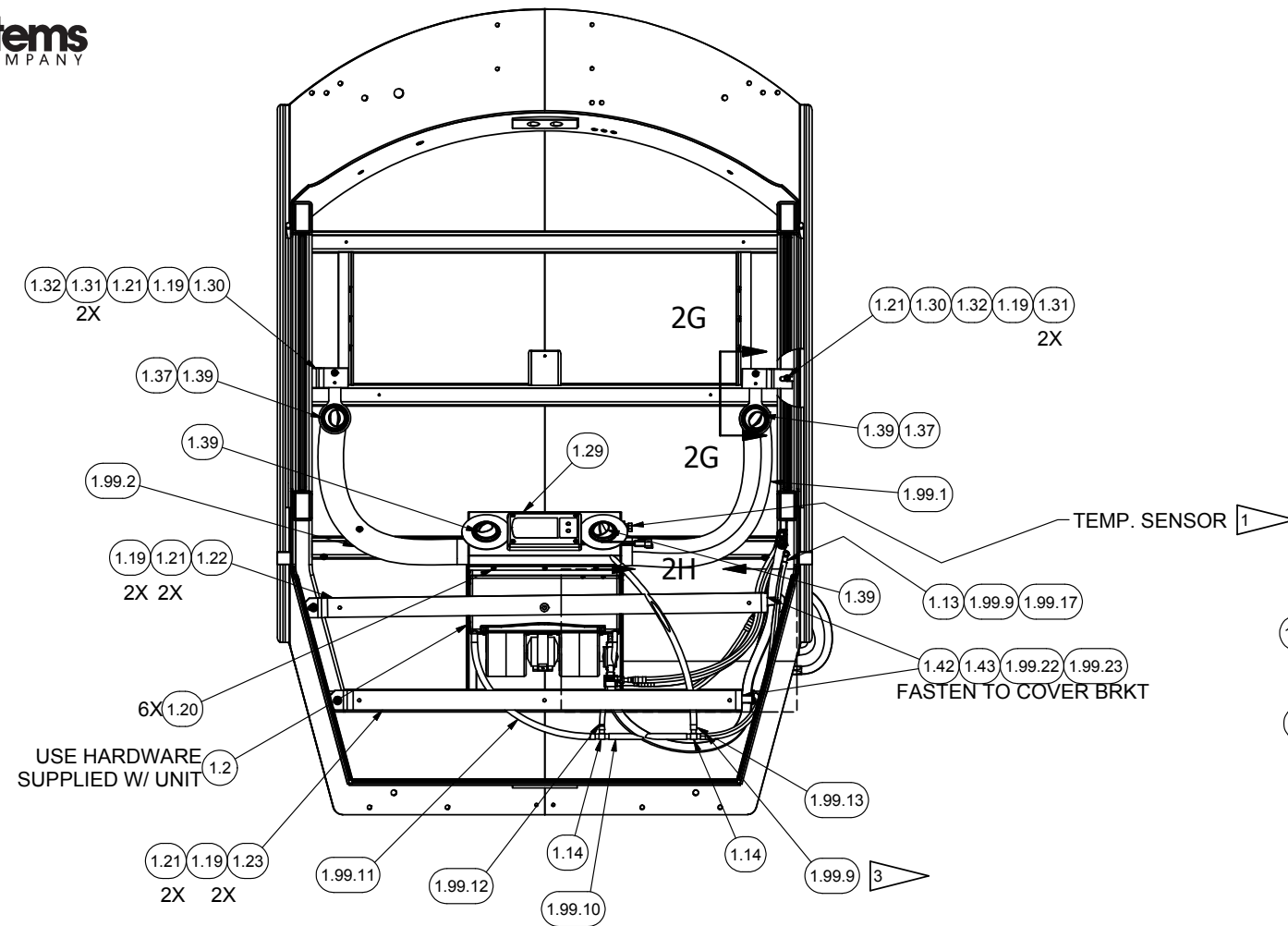
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	<b>594269</b>		<b>Air Cond/Heater</b>				
1	594786	1	. Air Cond/Heater Installation - Cab	1.67	595776	2	.. Fitting
1.2	* 258675	1	.. Air Cond/Heater	1.68	595729	1	.. Fitting
1.3	* 258674	1	.. Condenser, Remote	1.69	258670	1	.. Block, Distribution
1.4	R13802914	4	.. Hard Washer	1.70	595741	1	.. Fitting
1.5	R13811190	4	.. Locknut	1.71	R10817	3LB	.. Refrigerant
1.10	595784	1	.. Fitting	1.72	243348	1OZ	.. Oil, Refrigerant
1.11	595783	1	.. Fitting	1.73	R13803043	1	.. Clip, Insulated
1.12	223759	1	.. Connector, Cord	1.99	595653	1	.. Kit, Hose
1.13	254487	2	.. Elbow	1.99.1	245663-42	1	... Hose, Defroster
1.14	245498	3	.. Tee, Nylon	1.99.2	245663-42	1	... Hose, Defroster
1.15	201431	10	.. Hose Clamp	1.99.3	245663-30	1	... Hose, Defroster
1.16	222255	2	.. Hex Nut	1.99.4	245663-12	1	... Hose, Defroster
1.17	234197	2	.. Flat Washer	1.99.5	245663-12	1	... Hose, Defroster
1.18	R13122	4	.. Flat Washer	1.99.6	245663-24	1	... Hose, Defroster
1.19	221767W	20	.. Hard Washer	1.99.7	590745	1	... Hose Assembly, A/C
1.20	233244	6	.. Machine Screw	1.99.8	590746	1	... Hose Assembly, A/C
1.21	Y17C-0616	6	.. Capscrew	1.99.9	245275-24	1	... Tube, Flex
1.22	588177	1	.. Plate, Mounting	1.99.10	245275-12	1	... Tube, Flex
1.23	588178	1	.. Plate, Mounting	1.99.11	245275-24	1	... Tube, Flex
1.24	590861	1	.. Cover Plate	1.99.12	245275-12	1	... Tube, Flex
1.25	* 589053	1	.. Fan , Defrost	1.99.13	245275-24	1	... Tube, Flex
1.26	109451	3	.. Machine Screw	1.99.14	245275-11	1	... Tube, Flex
1.27	190637	3	.. Nut, Esna	1.99.15	245275-2	1	... Tube, Flex
1.28	R13812831	6	.. Capscrew	1.99.16	245275-70	1	... Tube, Flex
1.29	593914	1	.. Plenum	1.99.17	245275-144	1	... Tube, Flex
1.30	590235	2	.. Plate, Mounting	1.99.18	245275-2	1	... Tube, Flex
1.31	221763W	22	.. Washer	1.99.20	259356-100	1	... Hose, Heater
1.32	Y25G-0406	8	.. Capscrew	1.99.21	259356-100	1	... Hose, Heater
1.33	590859	1	.. Plate, LH Side Cover	1.99.22	259356-125	1	... Hose, Heater
1.34	590860	1	.. Plate, RH Side Cover	1.99.23	259356-125	1	... Hose, Heater
1.35	18699W	6	.. Capscrew	1.99.24	259356-10	1	... Hose, Heater
1.36	594074	2	.. Cover Plate	1.99.25	259106-183	1	... Hose
1.37	593917	2	.. Plate, Louver Bracket	1.99.26	595773-76	1	... Hose
1.38	256320	1	.. Light, Dome	1.99.27	595773-108	1	... Hose
1.39	258706	4	.. Louver, Ball	1.99.28	595772-18	1	... Hose
1.40	* 590074	1	.. Air Cond/Heater	1.99.29	595772-189	1	... Hose
1.41	594183	4	.. Nut, Clip-On	1.99.30	595773-90	1	... Hose
1.42	R13810035	10	.. Clamp, Insulated	2	595694	1	.. Installation, Air Cond/Heater
1.43	SMS0000217	6	.. Screw, Self Tapping	2.2	258671	1	.. Fitting
1.44	239025	2	.. Fitting	2.3	258672	1	.. Fitting
1.45	Y25G-0408	2	.. Capscrew	2.5	302398W	1	.. Locknut
1.46	592294	1	.. Bracket, Heater Valve	2.6	231250	2	.. Clamp, Hydra-Zorb
1.47	R13810992	2	.. Capscrew	2.8	R13810035	6	.. Clamp, Insulated
1.48	R13811189	10	.. Locknut	2.9	201431	4	.. Hose Clamp
1.49	221499W	4	.. Capscrew	2.10	R13809366	1	.. Capscrew
1.50	R13811191	4	.. Locknut	2.11	Y23C-M520	1	.. Capscrew
1.51	208264	1	.. Grommet	2.12	296418W	3	.. Hard Washer
1.52	586771	1	.. Coupling	2.13	595708	1	.. Cord, Bungee
1.53	589079	1	.. Gasket	2.14	595701	1	.. Fitting
1.54	586769	1	.. Plate, Mounting	2.15	592691	1	.. Fitting
1.55	* 590805	1	.. Pressurizer	2.16	592690	1	.. Fitting
1.56	296418W	5	.. Hard Washer	2.17	595785	1	.. Fitting
1.57	R13809366	5	.. Capscrew	2.18	595775	1	.. Fitting
1.58	591318	4	.. Washer, Neoprene	2.19	592692	1	.. Fitting
1.60	245394	1	.. Elbow, Rubber	2.20	586889	1	.. Fitting
1.61	R13809945	2	.. T-Bolt Clamp	2.99	595709	1	.. Kit, Hose
1.62	223774	2	.. Connector, Cord	2.99.1	259356-190	1	... Hose, Heater
1.63	220582	2	.. Ring Nut	2.99.2	259356-203	1	... Hose, Heater
1.64	Y25G-(1024)10	4	.. Capscrew	2.99.4	586891-15	1	... Hose
1.65	595725	3	.. Fitting	2.99.5	259106-20	1	... Hose
1.66	595724	2	.. Fitting				

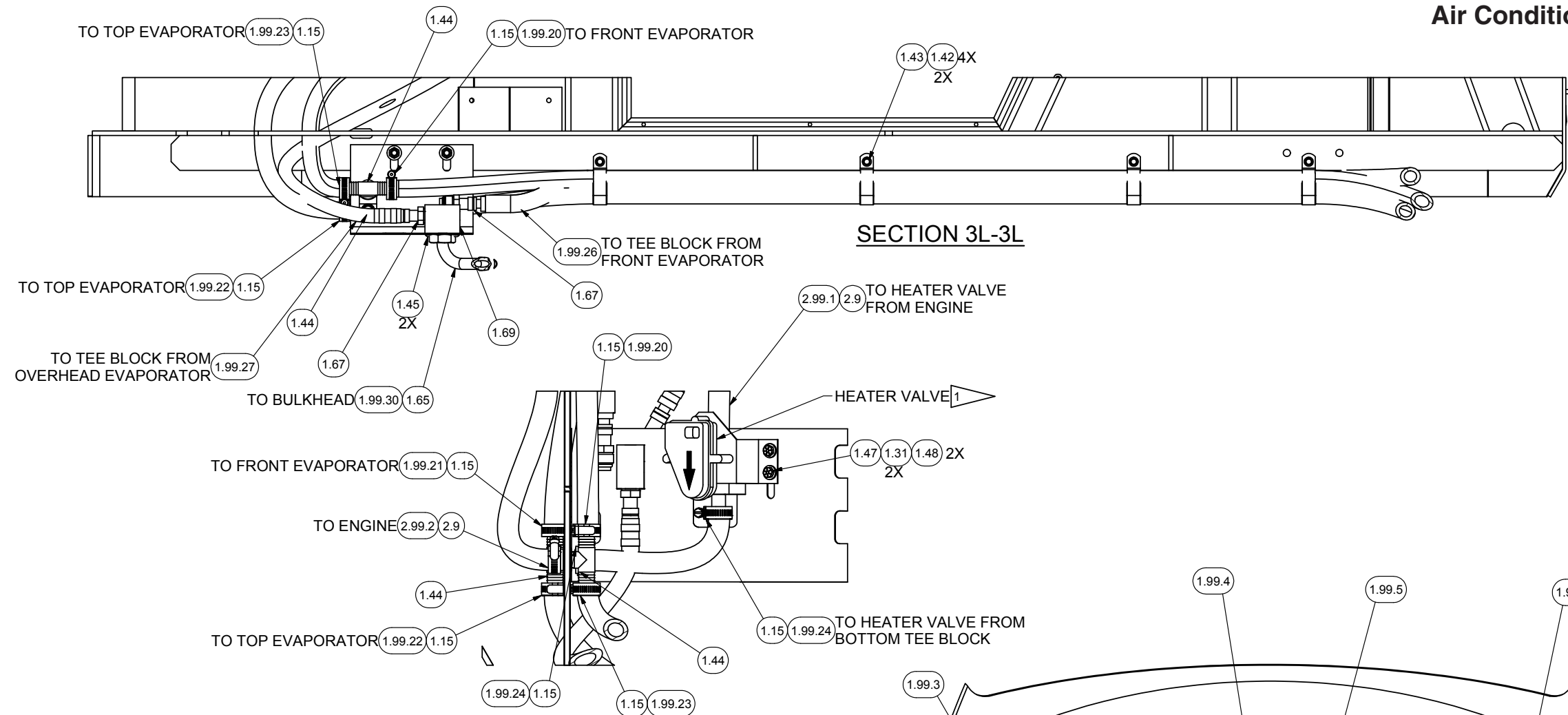
\* See Separate Coverage

**NOTES:**

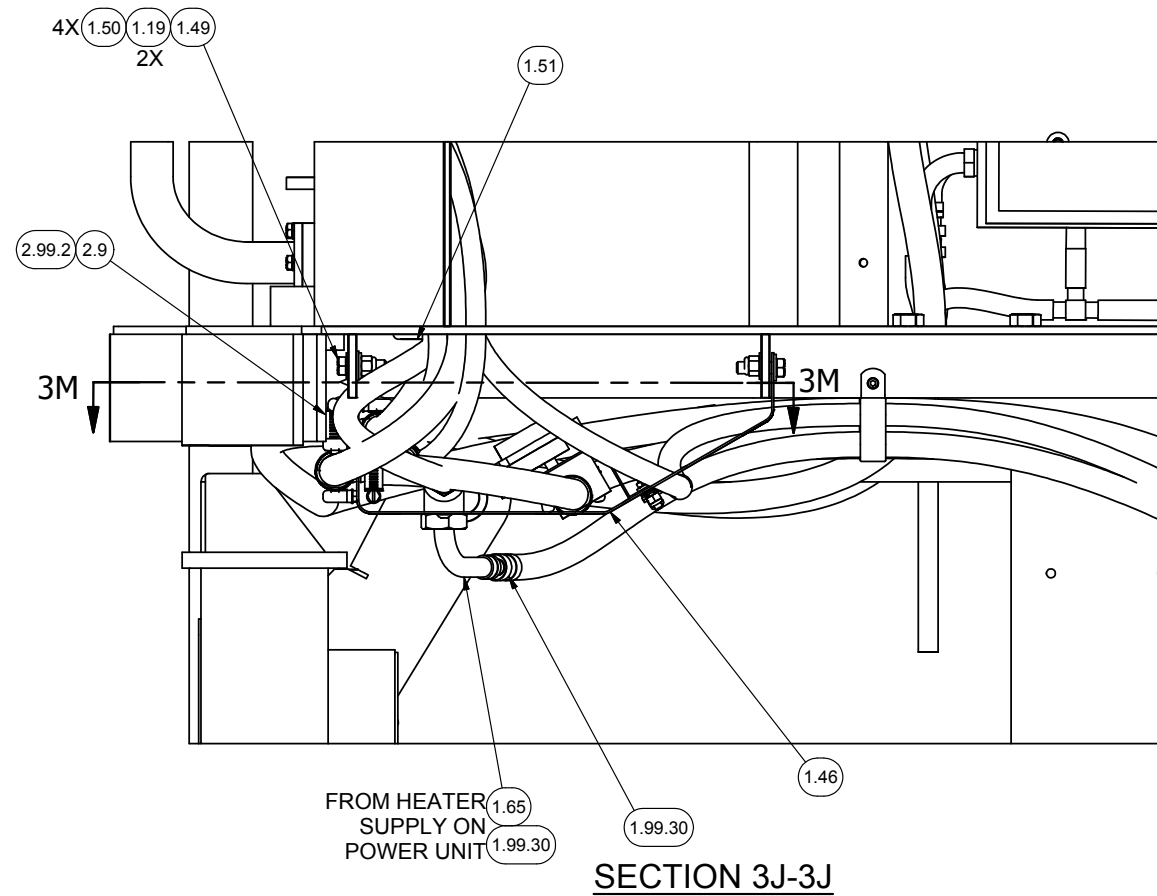
- 1: COMPONENTS ARE PART OF TEMPERATURE CONTROL - 589698; SEE OVERHEAD CONSOLE ASS'Y
- 2: SECURE HEATER HOSE AND A/C HOSES TO SUPERSTRUCTURE AND CHASSIS; REQUIRED
- 3: INSTALL CONDENSATE DRAIN LINES IN A CONTINUOUS DOWNWARD DIRECTION
- 4: ATTACH DEFROSER HOSE FROM A/C-HEATER TO LOUVERS IN FRONT PANELS
- 5: SEE POWER UNIT FOR COMPRESSOR INSTALLATION INFORMATION





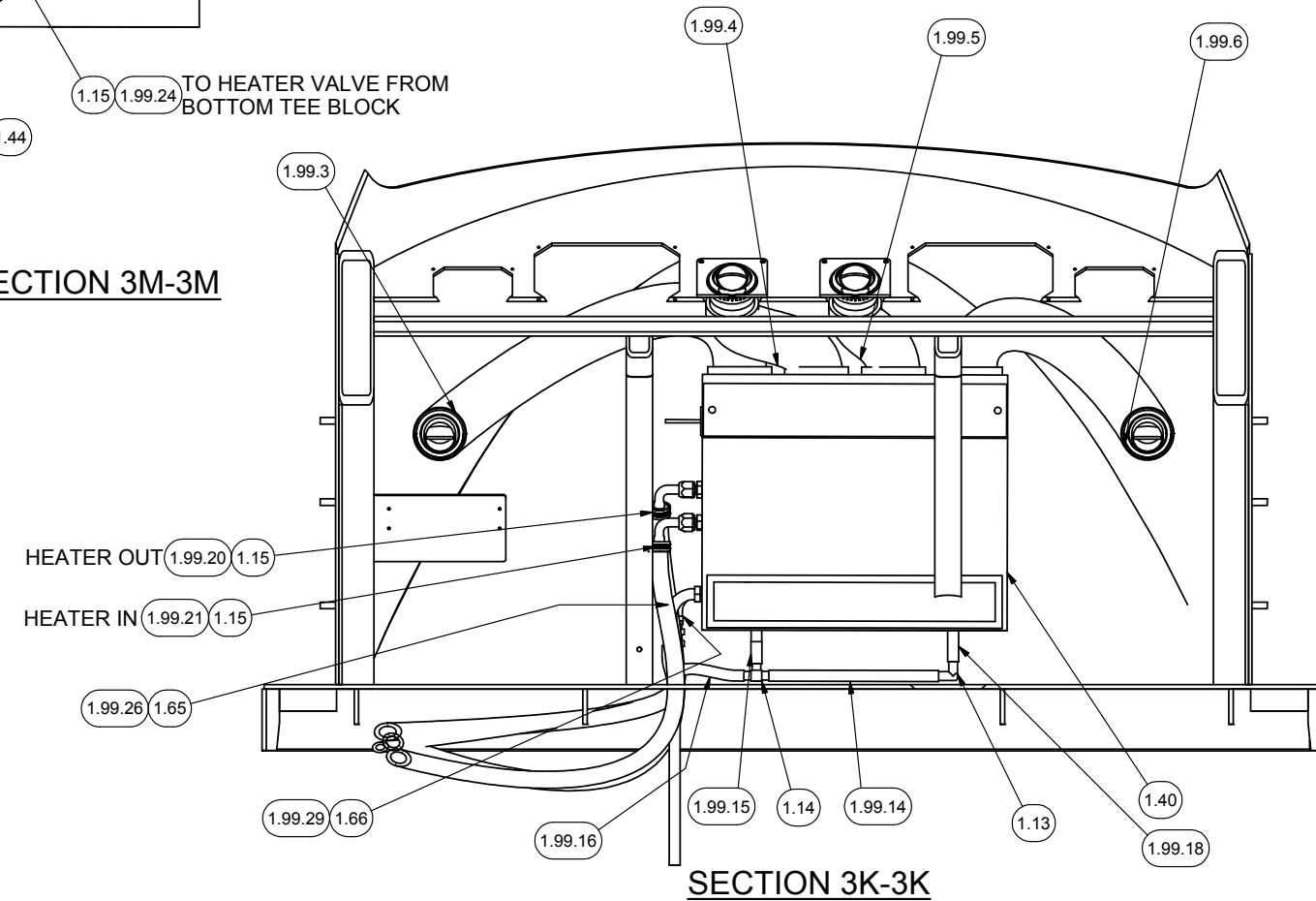


**SECTION 3L-3L**

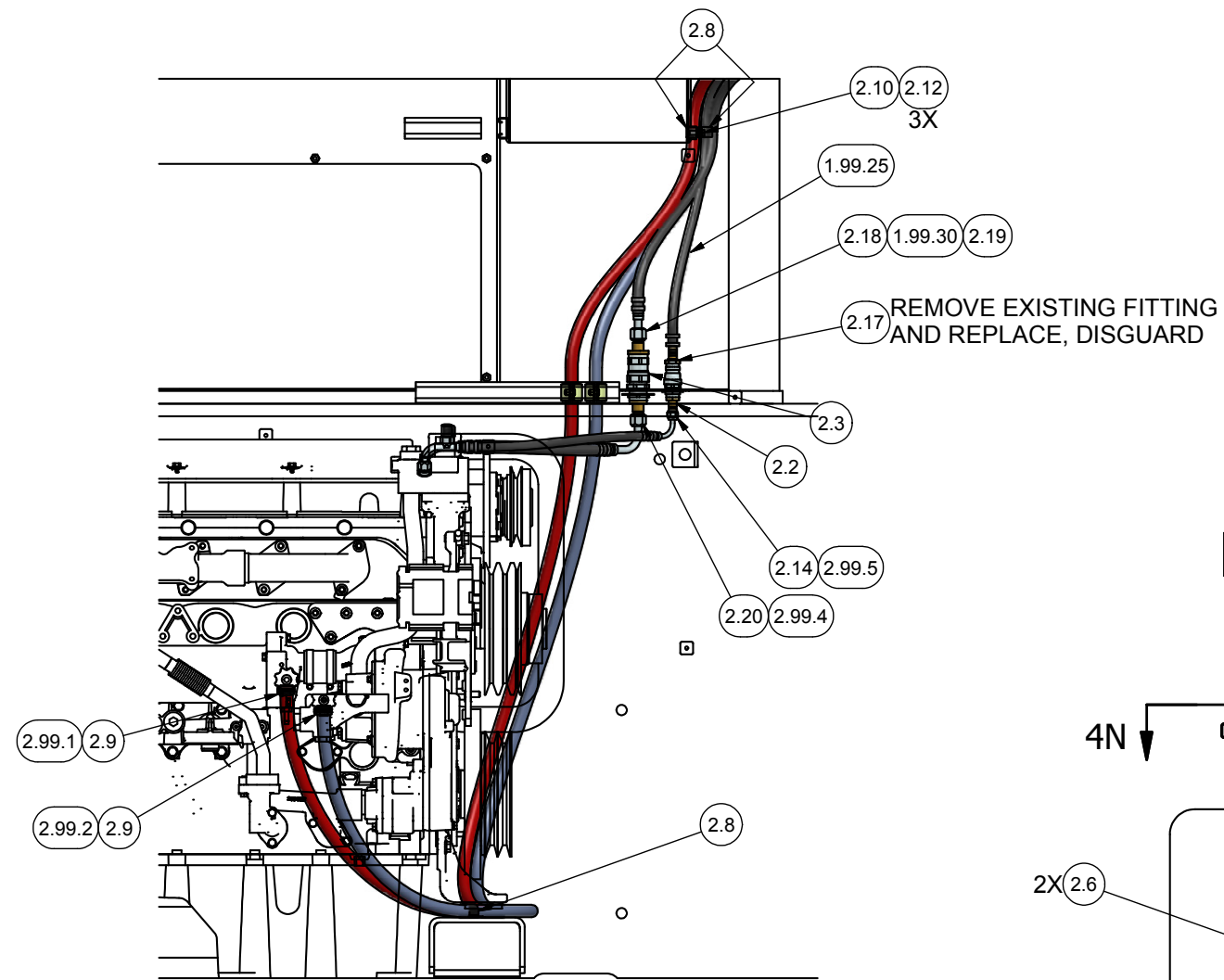


**SECTION 3J-3J**

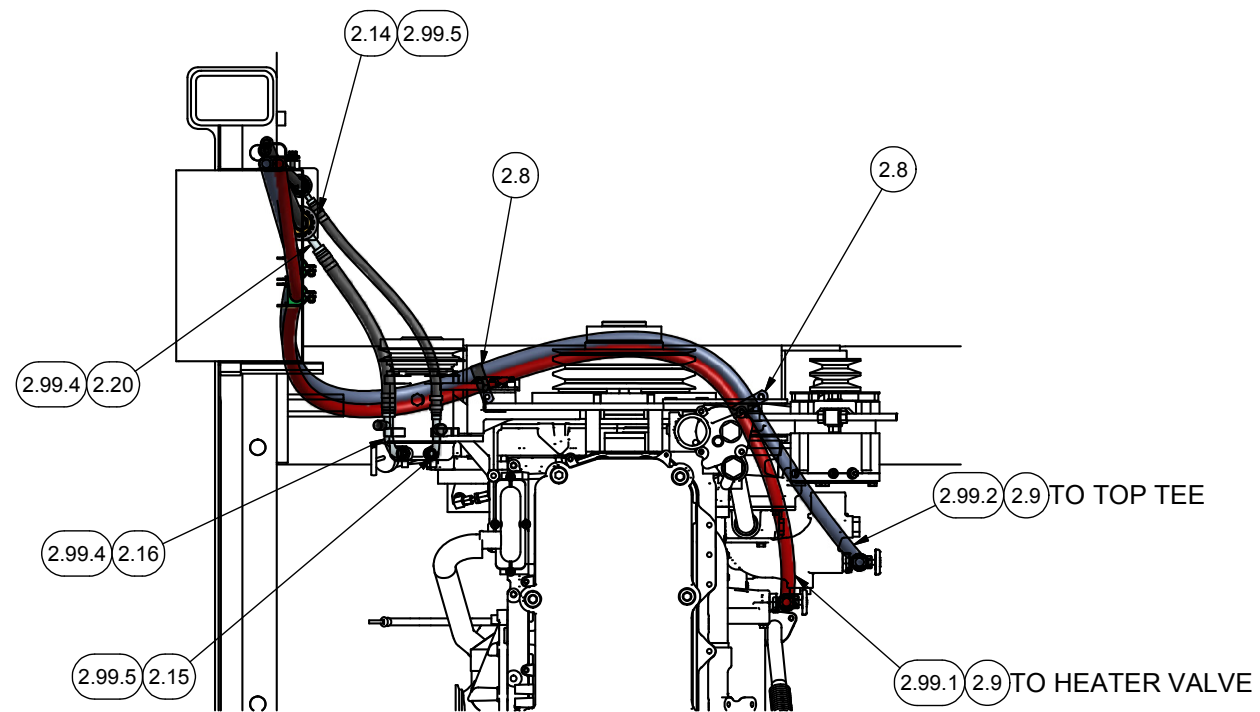
**SECTION 3M-3M**



**SECTION 3K-3K**



**SECTION 4P-4P**



**SECTION 4N-4N**

