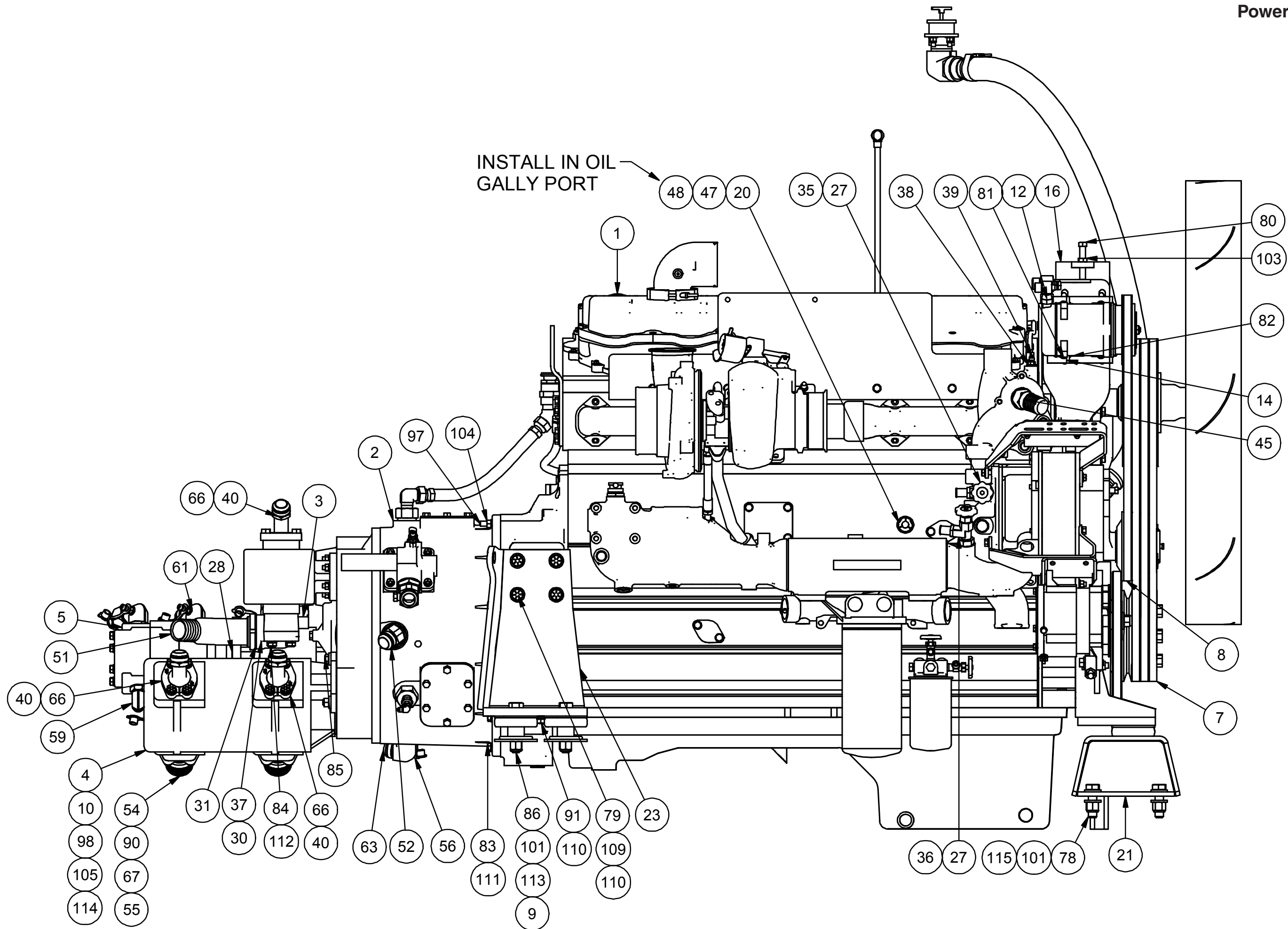
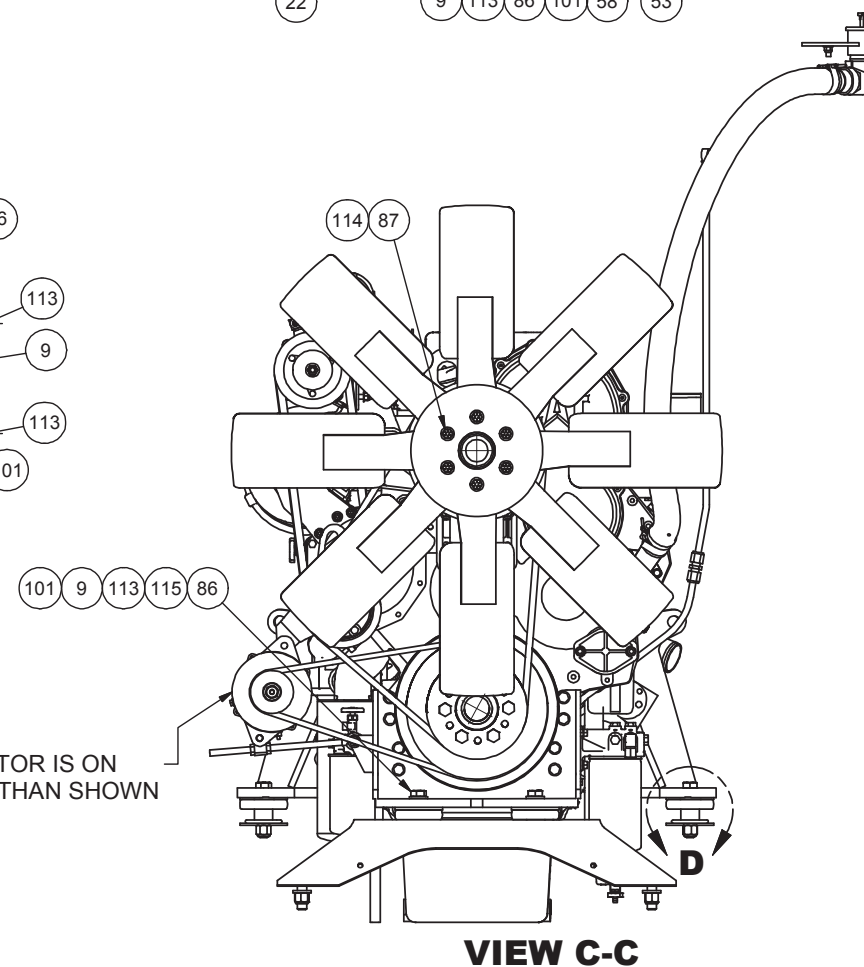
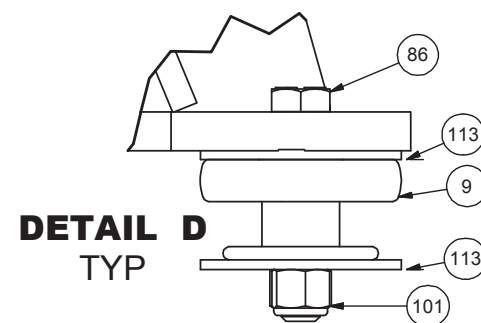
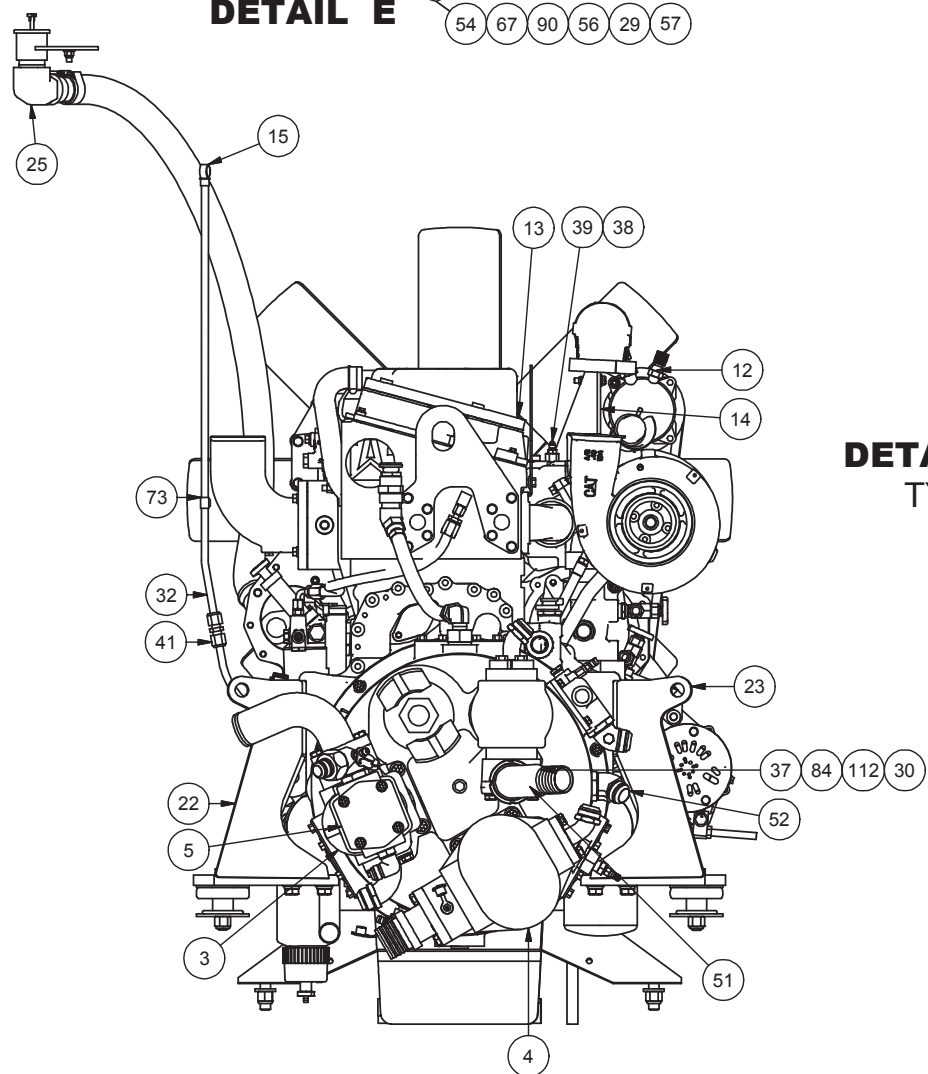
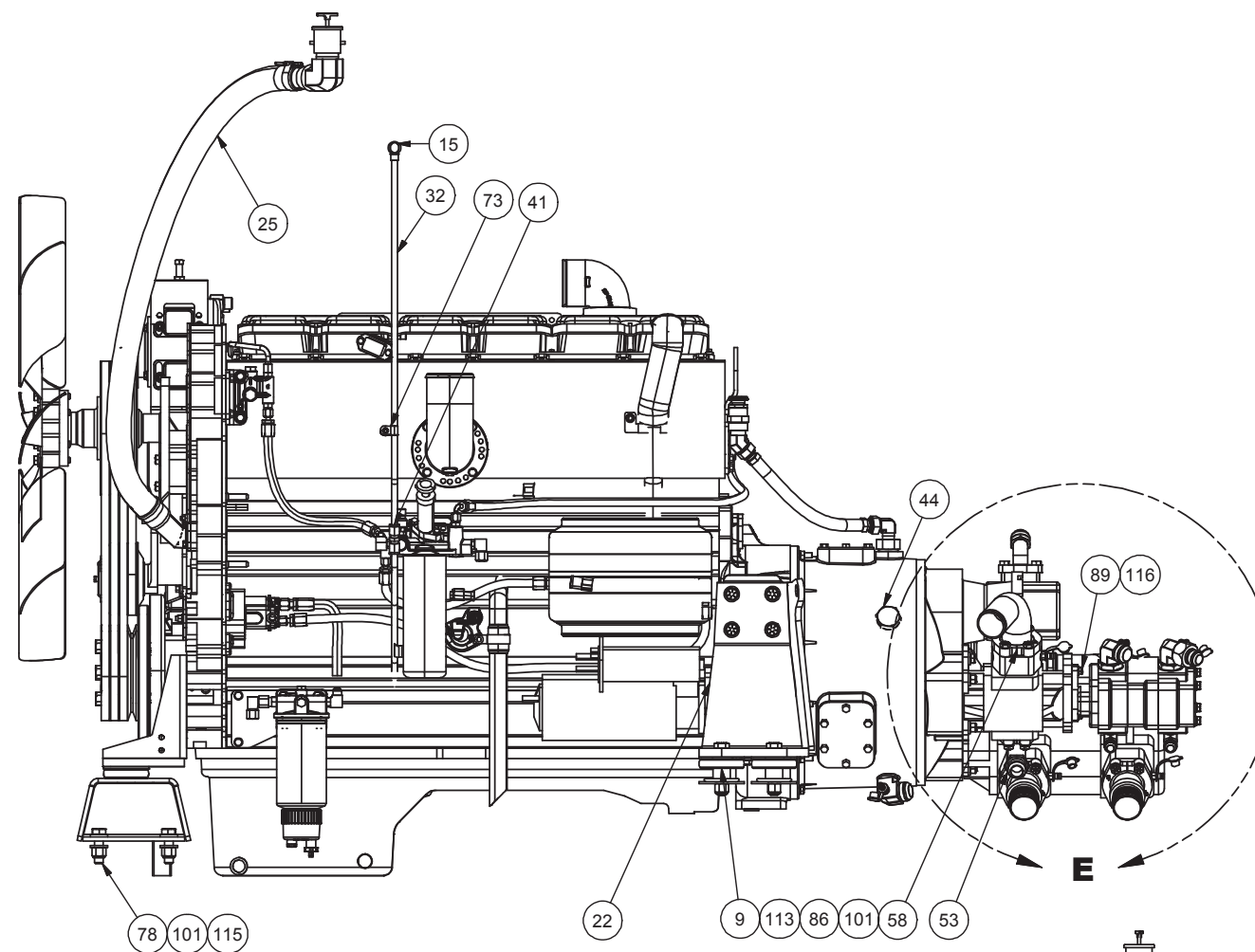
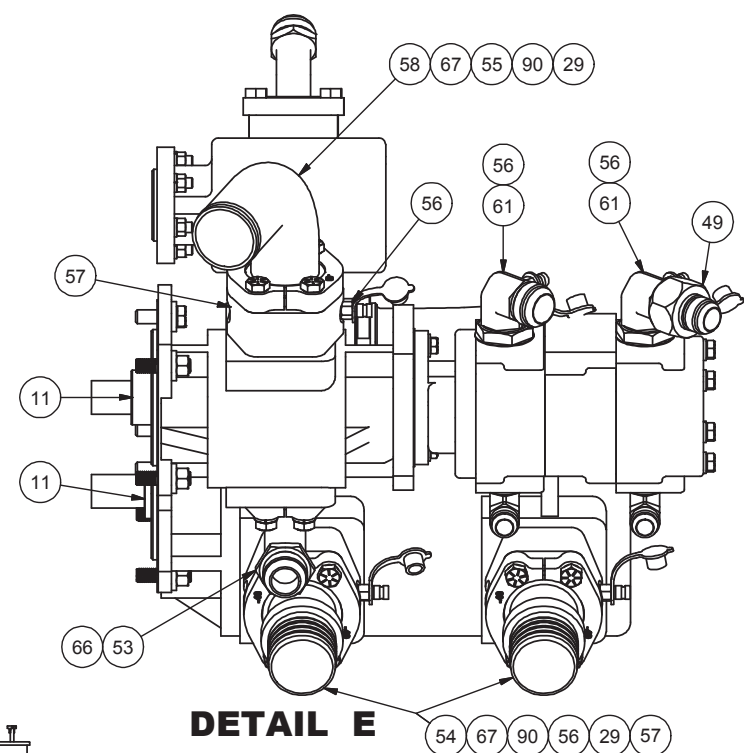

Power Unit Assembly

Power Unit Assembly

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	594102		Power Unit Assembly				
1	* 594119	1	. Engine	57	200628	4	. Fitting
2	* 256295	1	. Converter	58	201458	1	. Fitting
3	245520	1	. Pump, Hydraulic	59	209490	2	. Fitting
	246783	1	. . Soft Goods Kit	61	529950	2	. Fitting
4	247010	1	. Pump, Tandem	62	225022	1	. Fitting
5	592771	1	. Pump, Tandem	63	562312	1	. Fitting
6	* 257100	1	. Kit, Flexplate	64	582310	1	. Fitting
7	587378	3	. V-Belt, Fan Drive	65	209500	1	. Fitting
8	234914	1	. V-Belt	66	11767	4	. Kit, Split Flange
9	234497	6	. Vibration Dampener		203516	1	. . O-Ring
10	505499	2	. Gasket	67	209539	6	. Clamp Half
11	539968	2	. Sleeve ,Pump	68	594594	1	. Kit, Hose
12	239826	1	. Compressor		209846-13	1	. . Suction Hose
13	256327	1	. Fan	69	15925	1	. Fitting
14	239979	1	. Bracket, Adapter	70	R14038	1	. Coupler, Quick
15	595185	1	. , Dipstick	71	586388	1	. Fitting
16	557835	1	. Bracket Assembly	72	209916	1	. Fitting
17	R233598	1	. Breather, 1-Way	73	209578	1	. Clamp
18	244427	1	. Spacer, Fan	76	R13803059	1	. Clip, Insulated
19	209509	1	. Fitting	77	209417	1	. Fitting
20	202889	1	. Switch, Oil Press	78	221657W	4	. Capscrew
21	594173	1	. Weldment, Engine Mnt	79	Y17C-1028	8	. Capscrew
22	594200	1	. Weldment, RH Engine Mount	80	SQS5003000	1	. Set Screw
23	594205	1	. Weldment, LH Engine Mount	81	R13811039	4	. Capscrew
24	16268	1	. Fitting	82	R13801813	4	. Capscrew
25	595207	1	. Installation, Engine Oil Fill	83	134328W	8	. Capscrew
027	237008	2	. Shutoff Valve	84	R13811082	4	. Capscrew
028	226184	1	. Gasket	85	200454W	4	. Capscrew
029	203523	6	. O-Ring	86	221666W	6	. Capscrew
030	203519	1	. O-Ring	87	R13811080	6	. Capscrew
031	Y076800-229	1	. Backup Ring	88	586910	8	. Capscrew
032	586885	1	. Tube	89	221499W	2	. Capscrew
033	212718	1	. Fitting	90	R13811083	12	. Capscrew
034	222155	1	. Fitting	91	Y17C-1036	8	. Capscrew
035	209506	1	. Fitting	97	586603	4	. Stud
036	214478	1	. Fitting	98	245757	4	. Stud
037	258868	1	. Fitting	101	R13811196	10	. Locknut
038	14699	1	. Fitting	102	R13811191	13	. Locknut
039	209083	1	. Fitting	103	00114496	1	. Jam Nut
040	14857	3	. Fitting	104	R13806770	4	. Hex Nut
041	243585	1	. Fitting, Flareless	105	221711W	4	. Hex Nut
044	586987	1	. Fitting	108	223427	21	. Flat Washer
045	583675	1	. Weldment, Fitting	109	00106267	16	. Flat Washer
046	209789	2	. Fitting	110	223694	16	. Lockwasher
047	231908	1	. Fitting	111	223595	12	. Lockwasher
048	229944	1	. Fitting	112	R13812516	4	. Lockwasher
049	232862	1	. Fitting	113	578361	12	. Flat Washer
050	224964	1	. Fitting	114	221771W	14	. Washer
051	258869	1	. Fitting	115	221777W	14	. Washer
052	586387	1	. Fitting	116	221767W	2	. Hard Washer
53	14274	1	. Fitting	117	R10663	1	. O-Ring
54	211705	2	. Fitting	118	R10664	1	. O-Ring
55	253920	3	. Spacer, O-Ring	119	259001	1	. Fittin
56	R14040	6	. Coupler, Male	120	259002	1	. Fitting

* See Separate Coverage





NOTE: ALTERNATOR IS ON
OPPOSITE SIDE THAN SHOWN

