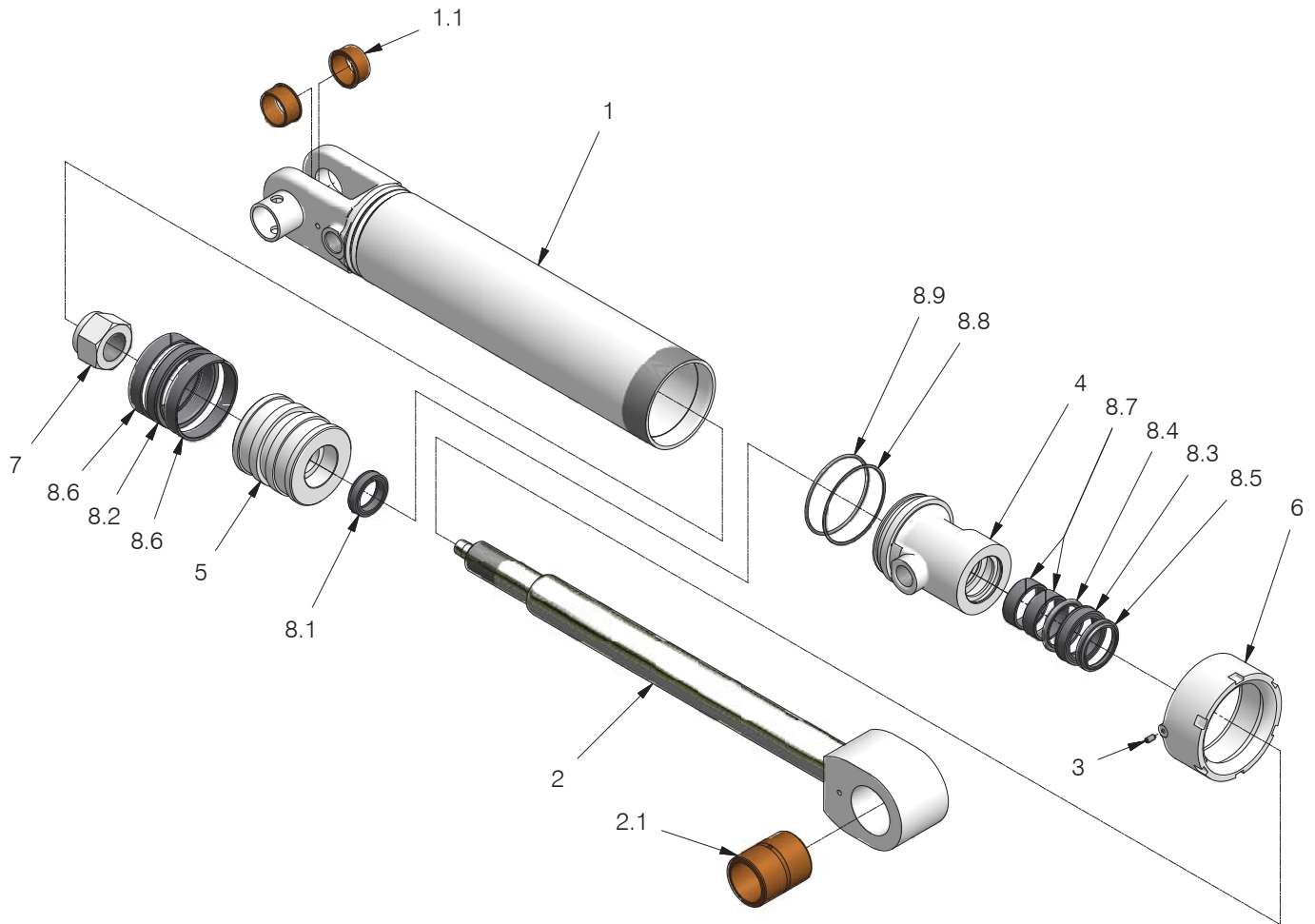


Cylinder Assembly, Steering



Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
591523 Cylinder Assembly, Steering							
1	591524	1	. Barrel, Cylinder	8	592279	1	. Kit, Packing
1.1	505350	2	.. Bushing	8.1	203446	1	.. Seal
2	591526	1	. Stem	8.2	69770.0400	1	.. Seal, Piston
2.1	591731	1	.. Bushing	8.3	Y437152.129	1	.. Seal
3	00102572	1	. Set Screw	8.4	69768.0200	1	.. Seal, Buffer
4	591504	1	. Packing Gland	8.5	234593	1	.. Wiper Ring
5	592250	1	. Piston, Cylinder	8.6	70384.0400	2	.. Wear Ring, Piston
6	505632	8	. Nut, Packing	8.7	70385.0200	2	.. Wear Ring, Rod
7	*a 00274213	1	. Nut, Esna	8.8	206309	1	.. Backup Ring
				8.9	92482W	1	.. O-Ring

*a Torque to 1400 ft-lbs (1898 N-m)