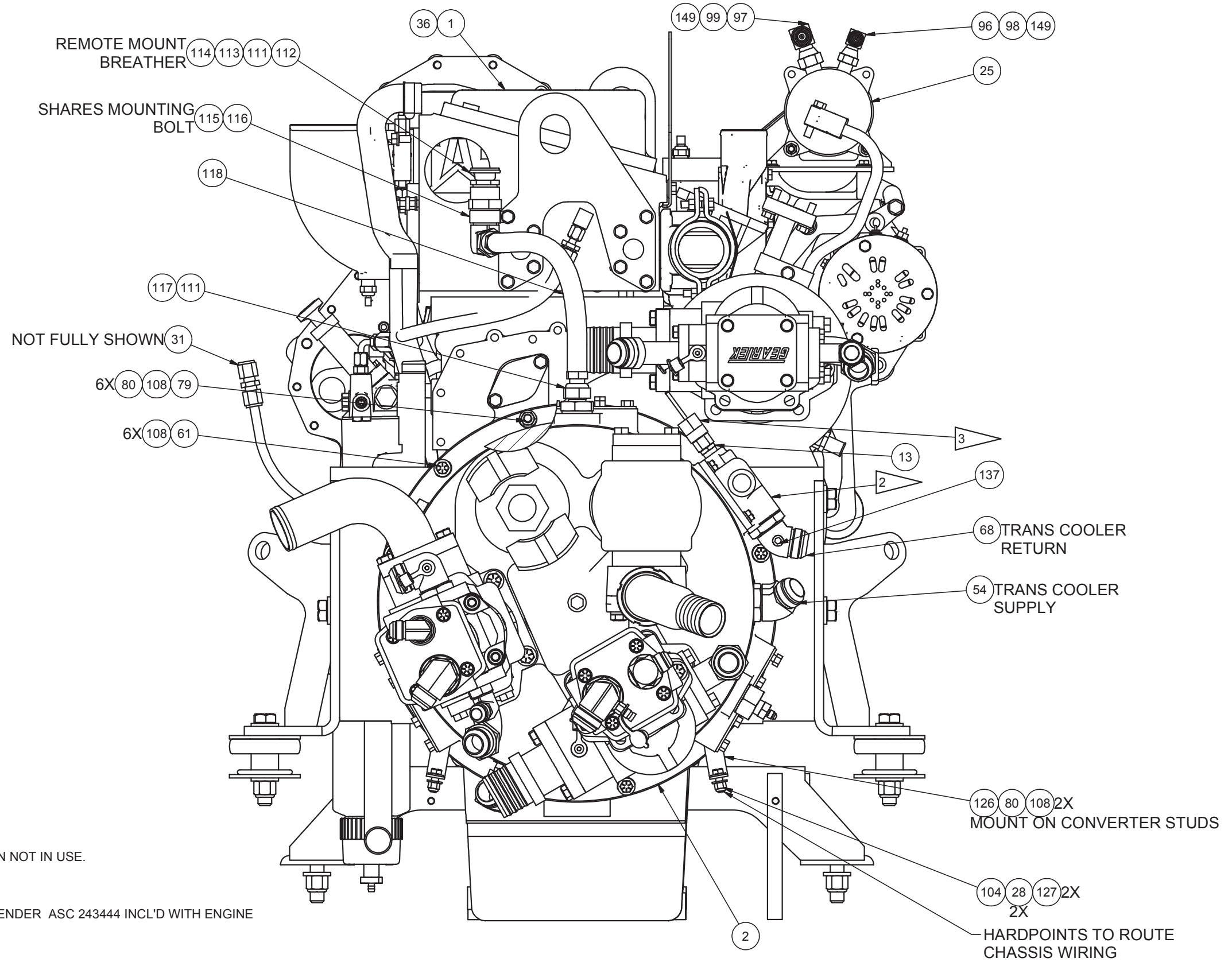


Power Unit

## Power Unit

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	<b>591308</b>		<b>Power Unit</b>				
1	* 589819	1	. Engine	82	237008	2	. Shutoff Valve
2	* 256298	1	. Converter	83	529950	2	. Fitting
3	251428	1	. Pump, CW	85	209506	1	. Fitting
	248191	1	.. Seal Kit	86	16268	2	. Fitting
	250736	1	.. Service Kit	91	Y076800-229	1	. Backup Ring
4	589758	1	. Pump, CW	92	258868	1	. Fitting
	250728	1	.. Repair Kit	93	258869	1	. Fitting
5	* 257100	1	. Kit, Flexplate	96	259001	1	. Fitting
6	245617	1	. Pump, Hydraulic	97	259002	1	. Fitting
	246783	1	.. Soft Goods Kit	98	R10663	1	. O-Ring
7	589113	1	. Pump	99	R10664	1	. O-Ring
	589734	1	.. Seal Kit	101	200454W	2	. Capscrew
8	234497	6	. Vibration Dampener	102	221771W	12	. Washer
9	505499	2	. Gasket	103	R13801813	6	. Capscrew
10	539968	2	. Sleeve, Pump	104	R13811191	8	. Locknut
13	582310	1	. Fitting	105	211705	2	. Fitting
14	593681	1	. Oil Fill Installation	106	201458	1	. Fitting
15	27360	2	. Gasket	107	R13811435	2	. Hard Washer
16	200628	5	. Fitting	108	R13811432	14	. Hard Washer
17	591225	1	. Engine Mnt, RH Rear	109	245757	4	. Stud
18	253275	1	. Pump, CCW	110	221711W	4	. Hex Nut
19	587417	1	. Pump, CW	111	209789	2	. Fitting
20	592219	1	. Pump	112	R233598	1	. Breather, 1-Way
21	12666	1	. Fitting	113	222155	1	. Fitting
22	591224	1	. Engine Mount	114	12663	1	. Fitting
23	591221	1	. Mount, Eng, Rear	115	R13802914	1	. Hard Washer
25	249309	1	. Compressor	116	R13803059	1	. Clip, Insul
26	585613	1	. Bracket	117	19071	1	. Fitting
27	256421	1	. Belt, Serpentine	118	209846	1'	. Hose, Push-On
28	221767W	22	. Hard Washer	119	R13811196	6	. Locknut
30	202889	1	. Switch, Oil Press	120	221659W	4	. Capscrew
31	* 581670	1	. Dipstick & Hsg Installation	122	209490	2	. Fitting
36	580428	1	. Engine Configuration	124	293613W	4	. Capscrew
39	57597W	1	. O-Ring	125	296418W	4	. Hard Washer
41	231908	1	. Fitting	126	R1939857	2	. Bracket
42	229944	1	. Fitting	127	Y17C-0616	2	. Capscrew
44	586910	8	. Capscrew	128	11741	1	. Fitting
48	Y17C-1032	2	. Capscrew	129	249587	1	. Fitting
50	Y17C-1272	6	. Capscrew	130	11759	1	. Kit, Split Flange
51	221777W	28	. Washer		203443	1	.. O-Ring
52	578361	12	. Flat Washer	132	225022	1	. Fitting
53	224194	4	. Nut, Esna	133	209420	1	. Fitting
54	586387	1	. Fitting	134	209536	2	. Clamp Half
55	180189W	8	. Capscrew	135	214478	1	. Fitting
57	219975	6	. Capscrew	137	R13801762	1	. Fitting
58	221499W	2	. Capscrew	138	253920	3	. Spacer, O-Ring
59	226184	2	. Gasket	139	R14040	6	. Coupler, Male
61	131137W	6	. Capscrew	140	203523	6	. O-Ring
63	209539	6	. Clamp Half	141	R13811083	12	. Capscrew
68	586388	1	. Fitting	142	223561	1	. Fitting
71	14274	3	. Fitting	143	223783	1	. Fitting
72	11767	4	. Kit, Split Flange	145	245921	1	. Spacer, O-Ring
	203516	1	.. O-Ring	146	203446	2	. O-Ring
78	203519	1	. O-Ring	147	R13811060	4	. Capscrew
79	586603	6	. Stud	148	R13812516	4	. Lockwasher
80	R13806770	8	. Hex Nut	149	244264	1CAN	. Anti-Seize, Copper Grade
81	R13811082	4	. Capscrew				

\* See Separate Coverage



NOTES:

1. PLUG ALL HYDRAULICS PORTS WHEN NOT IN USE.

2 POSITION BYPASS VALVE AS SHOWN

3 REF, TRANSMISSION TEMPERATURE SENDER ASC 243444 INCL'D WITH ENGINE

4. ITEM 11 & 14 NOT SHOWN

