

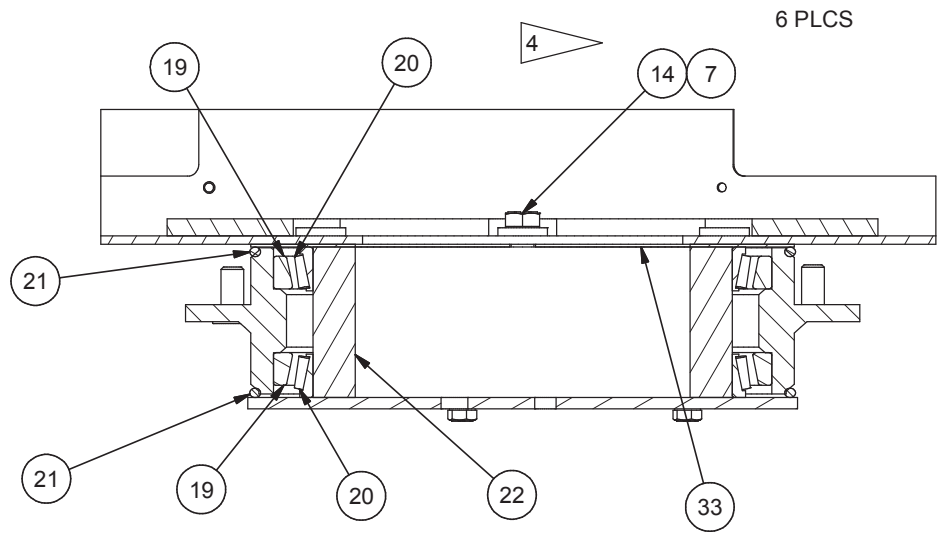
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Seat Installation W/Rotation

## Seat Installation W/Rotation

| Item          | Part No.     | Qty | Description         | Item                                  | Part No.  | Qty  | Description       |
|---------------|--------------|-----|---------------------|---------------------------------------|-----------|------|-------------------|
| <b>590924</b> |              |     |                     | <b>Seat Installation, W/ Rotation</b> |           |      |                   |
| 1             | * 590925     | 1   | . Platform Assembly | 25                                    | 240566    | 2    | . Relay           |
| 2             | 579412       | 1   | . Angle             | 26                                    | *a 240519 | 1    | . Thermistor      |
| 3             | 00103339     | 6   | . Flat Washer       | 27                                    | 574208    | 1    | . Bracket         |
| 5             | 221767W      | 6   | . Hard Washer       | 28                                    | * 574276  | 1    | . Actuator        |
| 7             | 221771W      | 6   | . Washer            | 29                                    | 574409    | 1    | . Plate, Mounting |
| 8             | R13811191    | 2   | . Locknut           | 30                                    | 586804    | 1    | . Bulkhead        |
| 9             | *b Y25G-0408 | 6   | . Capscrew          | 31                                    | 219436    | 10'  | . Wire            |
| 10            | *c Y17C-0616 | 6   | . Capscrew          | 32                                    | 231707    | 2'   | . Wire            |
| 11            | *c Y17C-0624 | 1   | . Capscrew          | 33                                    | 588904    | 1    | . Shim            |
| 12            | *c R13801813 | 2   | . Capscrew          | 34                                    | 589094    | 2    | . Shim            |
| 13            | *c R13811043 | 1   | . Capscrew          | 35                                    | 230838    | 2    | . Connector, Cord |
| 14            | *d 200454W   | 6   | . Capscrew          | 36                                    | 230764    | 2    | . Ring Nut        |
| 15            | 200247       | 4   | . Terminal Ring     | 37                                    | 237058    | 1    | . Fitting         |
| 16            | 228351       | 10  | . Terminal Ring     | 38                                    | 591654    | 1LB  | . Grease          |
| 17            | 221179       | 2   | . Terminal Ring     | 39                                    | R1933720  | 2    | . Plug            |
| 18            | 22635        | 2   | . Diode             | 40                                    | 587019    | 13FT | . Loom, Wire      |
| 19            | 243304       | 2   | . Bearing Cup       |                                       |           |      |                   |
| 20            | 243305       | 2   | . Bearing Cone      |                                       |           |      |                   |
| 21            | 240151       | 2   | . O-Ring            |                                       |           |      |                   |
| 22            | 576444       | 1   | . Tube              |                                       |           |      |                   |
| 23            | 576445       | 1   | . Retainer, Bearing |                                       |           |      |                   |
| 24            | *b Y95G-0820 | 6   | . Capscrew          |                                       |           |      |                   |

\* See separate coverage  
 \*a Not Illustrated - Mounted on circuit breaker panel.  
 \*b Torque 86-90 IN-LBS.  
 \*c Torque 27-29 FT-LBS.  
 \*d Torque 64-67 FT-LBS.



**SECTION C-C**

- NOTES:
- 1 LOCATE THERMISTOR ON CIRCUIT BREAKER PANEL NEXT TO SEAT ROTATE CIRCUIT BREAKER.
  - 2 TORQUE 86-90 IN-LBS.
  - 3 TORQUE 27-29 FT-LBS.
  - 4 TORQUE 64-67 FT-LBS.
  - 5 L60 SWIVEL MOTOR MOUNTS TOWARDS FRONT OF CAB.
  - 6 LUBRICATE WITH ITEM 38. GREASE UNTIL GREASE IS VISABLE AT THE O-RING SEAL.  
1. WIPE OFF RESIDUAL GREASE  
2. ROTATE THE SEAT PLATFORM 90° AND REPEAT.  
3. ROTATE THE SEAT PLATFORM SEVERAL TIMES AND WIPE AWAY ANY RESIDUAL GREASE THAT ACCUMULATES ON THE O-RING SEAL.
  - 7 INSTALL PLUG IN FLOOR IN UNUSED HOLES FOR THE LINEAR ACTUATORS BRACKET.

