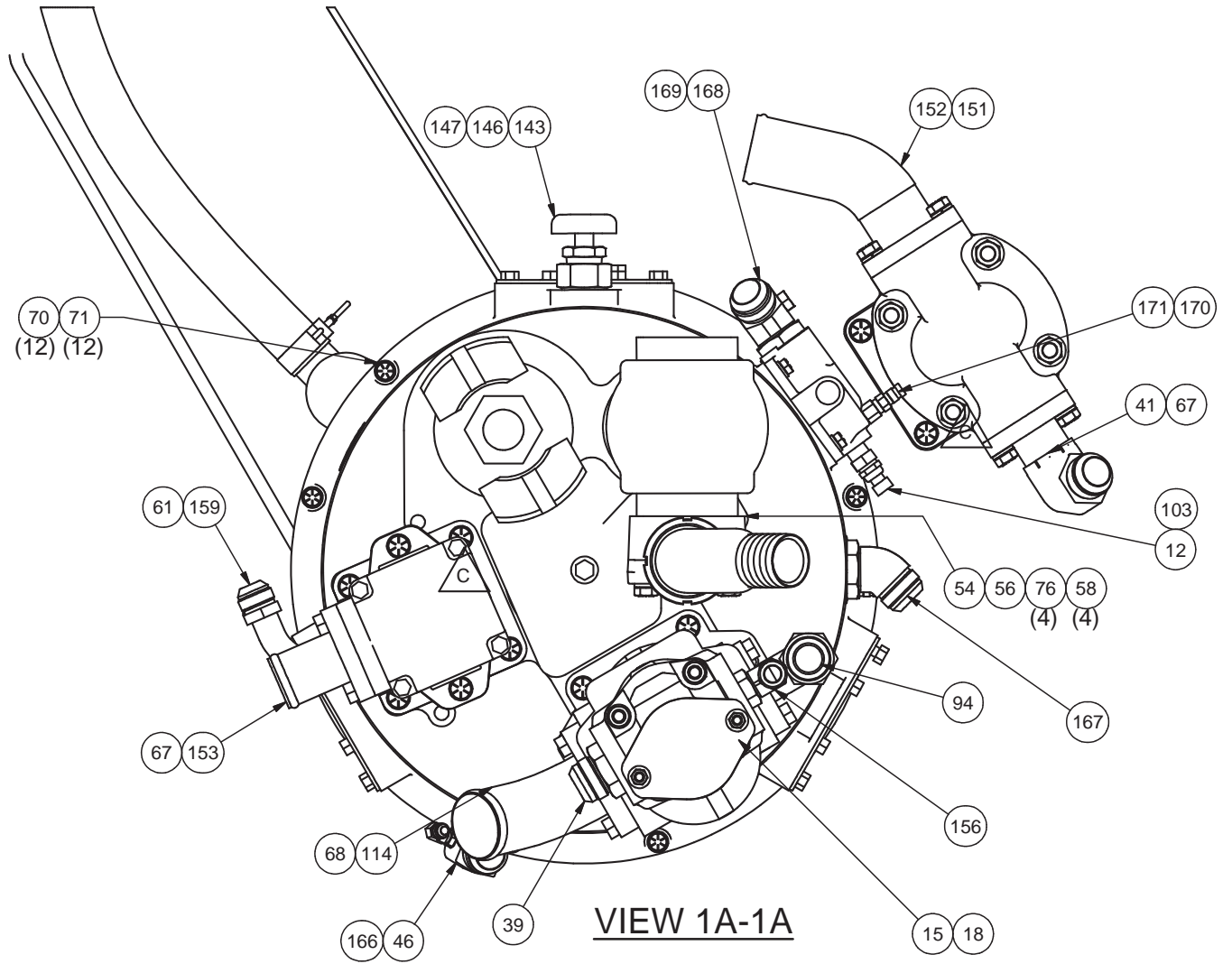


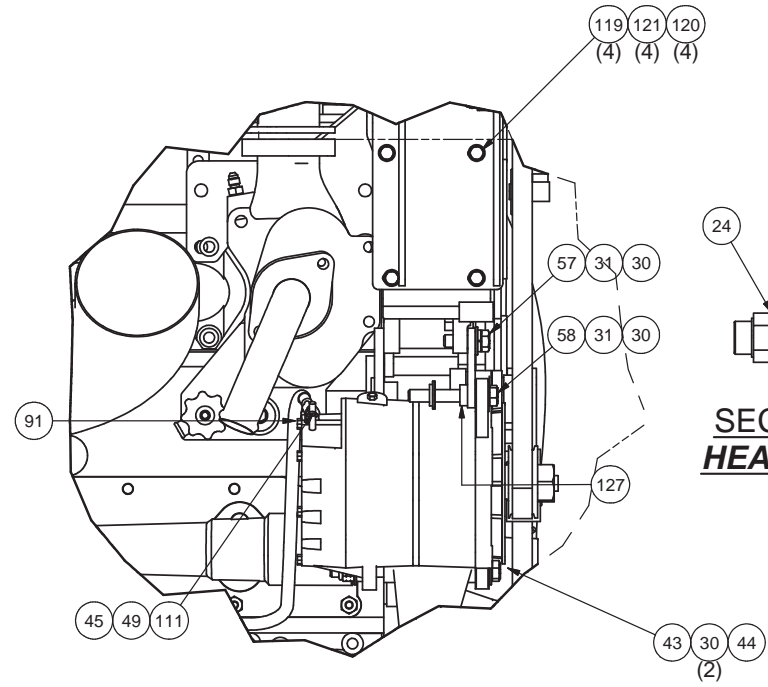
Power Unit

Power Unit

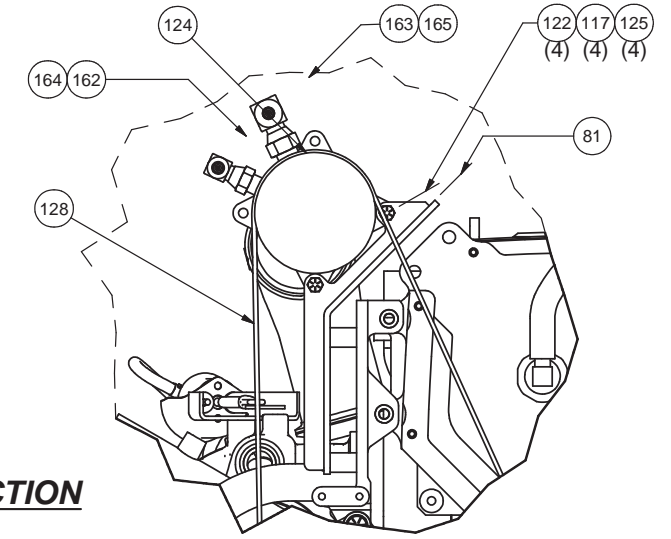
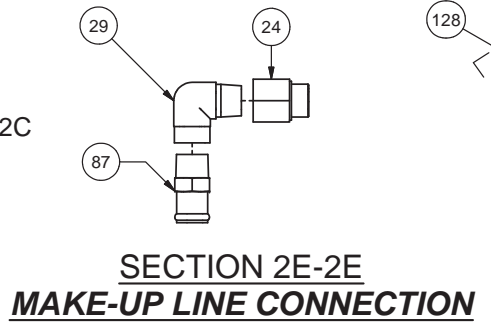
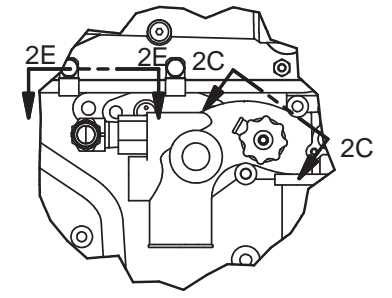
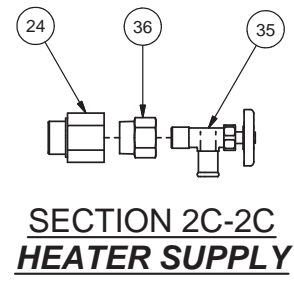
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	587869		Power Unit				
1	* 587935	1	. Engine	73	NEJ0005000	6	. Nut, Esna Jam
2	588416	1	. Engine Weldment, Front	74	234497	6	. Vibration Dampener
3	* 256298	1	. Converter	75	221563W	6	. Capscrew
4	257099	1	. Kit, Flexplate	76	234665	10	. Lockwasher
5	580504	2	. Engine Mt Weldment,Rear	77	578361	12	. Flat Washer
7	585319	1	. Wire Assembly	81	585354	1	. Bracket Weldment
8	578951	1	. Wire Harness	87	R667288	1	. Hose End
9	578952	1	. Wire Harness	88	579325	2	. Lifting Eye
10	588785	1	. Wire Harness, Oem	89	293647W	8	. Capscrew
11	578954	1	. Wire Harness	90	233477	8	. Lockwasher
12	246908	1	. Sensor, Temp	91	219383	20'	. Wire
13	219975	4	. Capscrew	92	587020	7'	. Loom, Wire
14	587578	1	. Pump, Vane	93	209578	12	. Clamp
15	245520	1	. Pump, Hydraulic	94	14274	1	. Fitting
16	588610	1	. Pump, Single	95	579536	1	. Bar,Mounting
17	245289	1	. Pump, Tandem	96	236805	11	. Capscrew
18	539968	1	. Sleeve ,Pump	97	R13801005	11	. Lockwasher
19	240144	1	. Adapter, Pump	98	R13810989	2	. Capscrew
20	226184	2	. Gasket	99	223871	2	. Lockwasher
21	505499	3	. Gasket	100	219404	2'	. Wire
22	27360	1	. Gasket	101	228351	3	. Terminal Ring
23	R13808111	3	. Clip, Insul	102	203341	2	. Terminal Ring
24	247072	3	. Fitting	103	243553	1	. Fitting
25	257167	8	. Capscrew	104	200247	2	. Terminal Ring
26	Y17C-1272	2	. Capscrew	105	219435	2'	. Wire
27	00106268	20	. Flat Washer	106	219408	1'	. Wire
28	224194	10	. Nut, Esna	107	229301	1	. Relay
29	209181	1	. Fitting	108	R13811443	2	. Flat Washer
30	R13811451	4	. Flat Washer	111	228922	1	. Terminal Ring
31	R13812516	12	. Lockwasher	112	228924	2	. Terminal Ring
32	Y17C-1028	10	. Capscrew	114	211693	1	. Fitting, Ff
33	R13806986	10	. Flat Washer	115	220095	1	. Fitting
34	R13809066	10	. Lockwasher	117	Y27E-06	4	. Washer, Hard
35	203274	2	. Shutoff Valve	118	248624	1	. Fitting
36	12930006	2	. Fitting	119	R13809366	4	. Capscrew
37	249393	2	. Mount, Isolator	120	296418W	4	. Hard Washer
38	574132	1	. Cover Plate, Flange	121	R13812484	4	. Lockwasher
39	209619	1	. Fitting	122	Y17C-0624	6	. Capscrew
40	R13811191	2	. Locknut	124	249309	1	. Compressor
41	254445	2	. Fitting	125	237567	4	. Nut, Esna
42	Y17C-1236	4	. Capscrew	127	R1935313	1	. Spacer
43	R13801909	1	. Capscrew	128	256249	1	. Belt, Serpentine
44	223587	1	. Nut, Esna	129	585310	1	. Fitting
45	221703W	1	. Hex Nut	143	240733	1	. Breather, Air
46	562312	1	. Fitting	146	240734	1	. Check Valve
47	R13803725	4	. Hex Nut	147	209510	1	. Fitting
48	WIS0003125	2	. Lockwasher	151	12721	2	. Kit, Split Flange
49	223860	1	. Lockwasher	152	245704	2	. Fitting
52	221499W	2	. Capscrew	153	234007	1	. Fitting
53	205128	4	. Lockwasher	156	209490	1	. Fitting
54	258868	1	. Fitting	159	225128	1	. Fitting
55	258869	1	. Fitting	162	259001	1	. Fitting
56	203519	1	. O-Ring	163	259002	1	. Fitting
57	200454W	5	. Capscrew	164	R10663	1	. O-Ring
58	R13811082	5	. Capscrew	165	R10664	1	. O-Ring
59	WIS0001000	2	. Lockwasher	166	11860	1	. Fitting
60	R13812544	4	. Hex Nut	167	209167	1	. Fitting
61	11759	1	. Kit, Split Flange	168	586388	1	. Fitting
66	240145	1	. Sleeve Assembly	169	209916	1	. Fitting
67	11767	4	. Kit, Split Flange	170	209500	1	. Fitting
68	23390	1	. Kit, Split Flange	171	R14038	2	. Coupler, Male
	203523	1	. O-Ring	172	221767W	4	. Washer
	209539	2	. Clamp Half	173	* 580644	1	. Engine Oil Fill
70	R13801834	12	. Capscrew	174	* 580976	1	. Dipstick & Housing Assembly
71	201568	12	. Lockwasher				
72	221666W	4	. Capscrew				

* See Separate Coverage

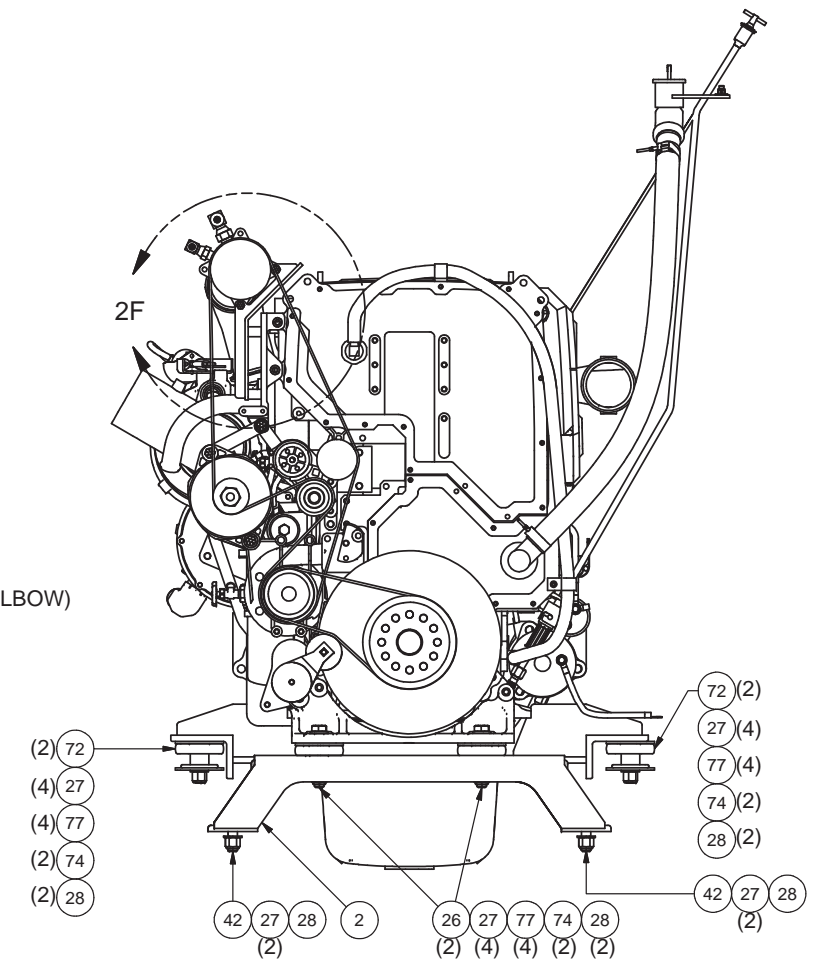
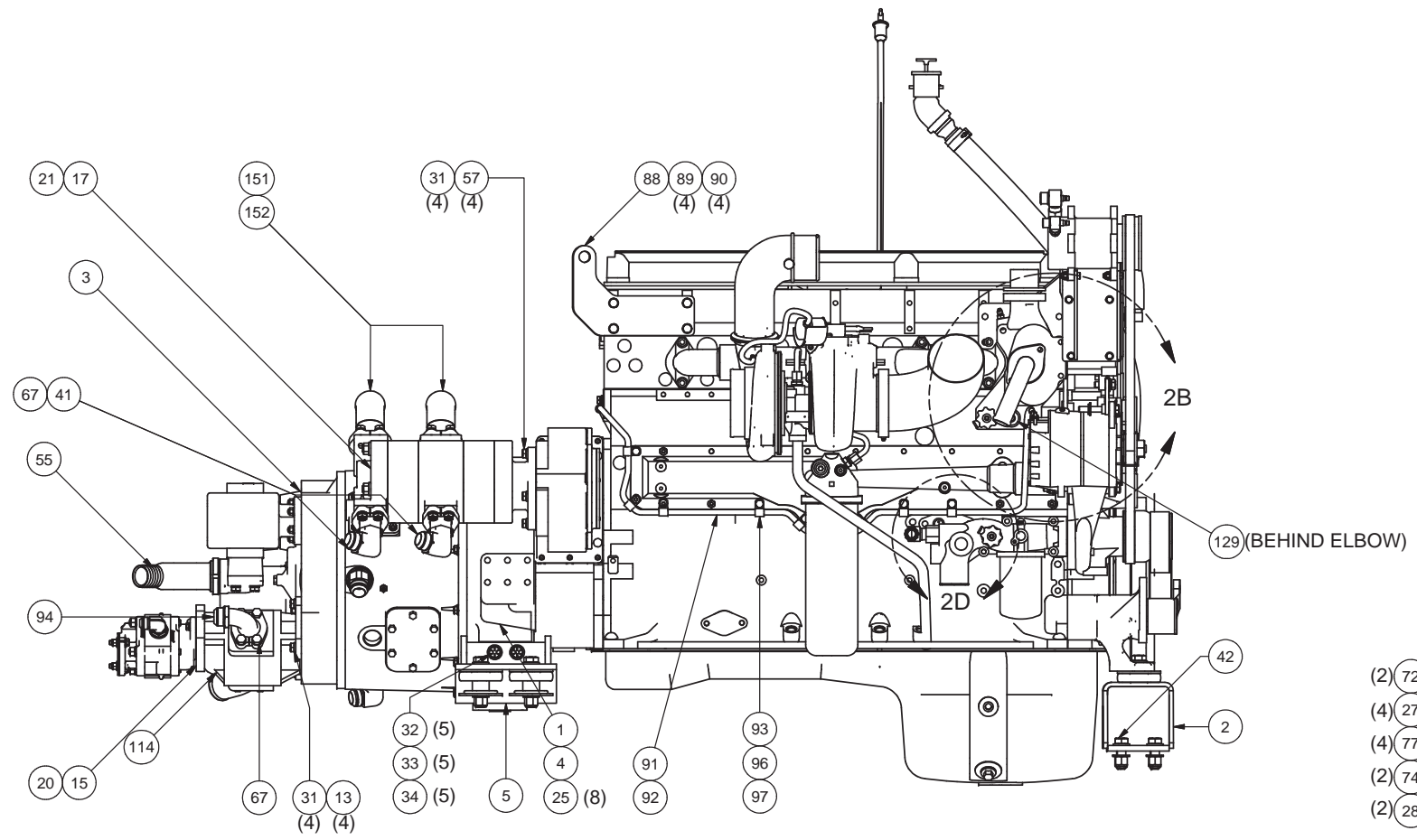


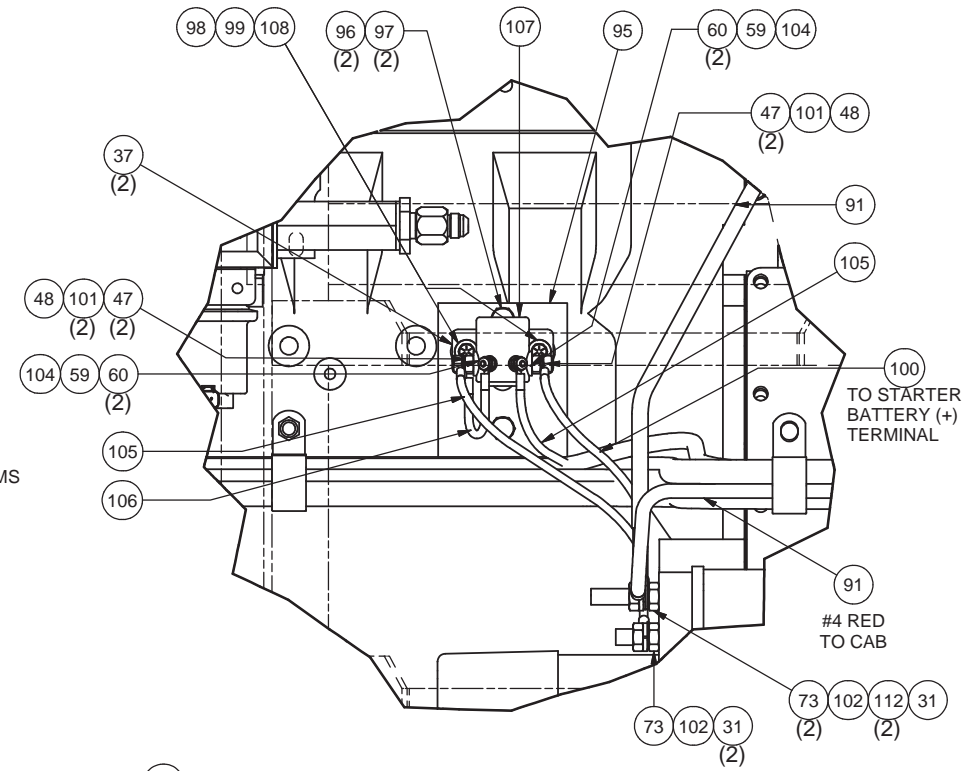
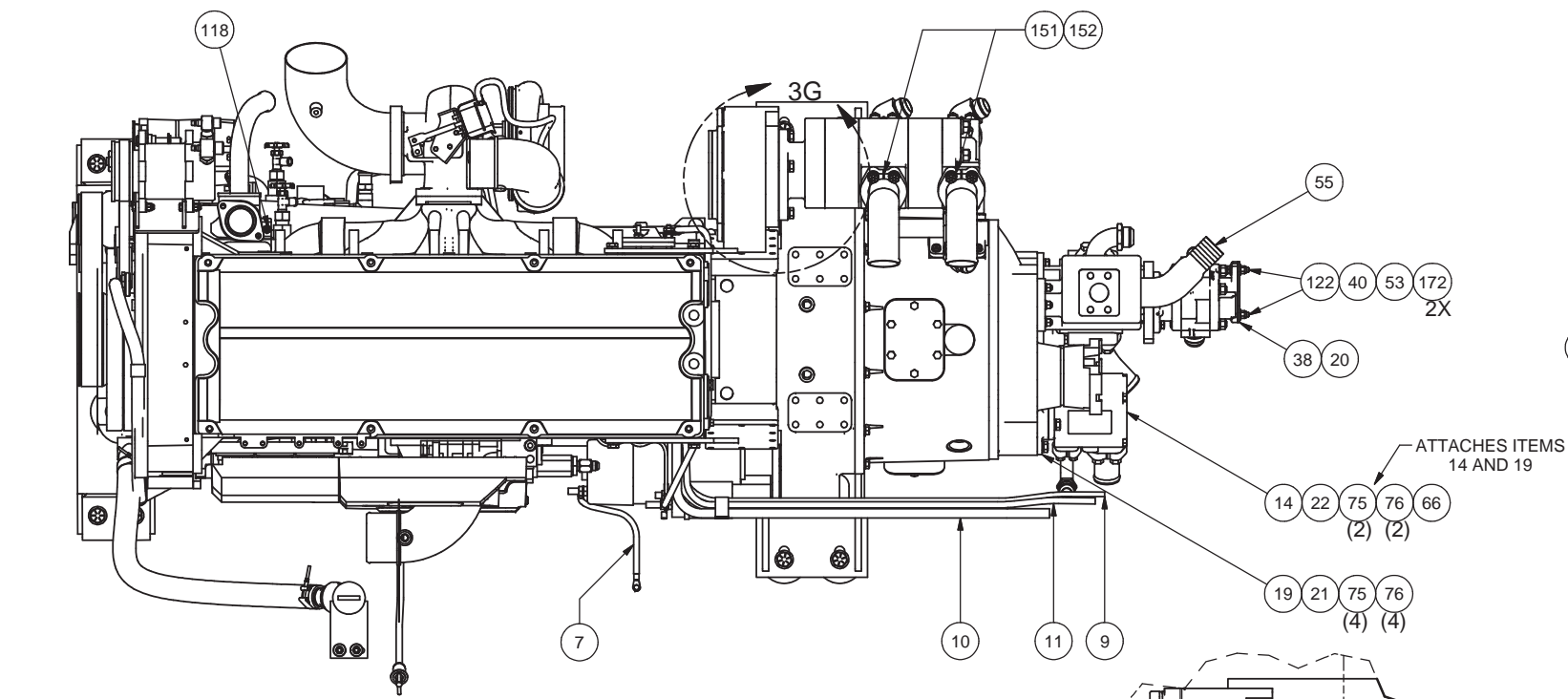


DETAIL 2B

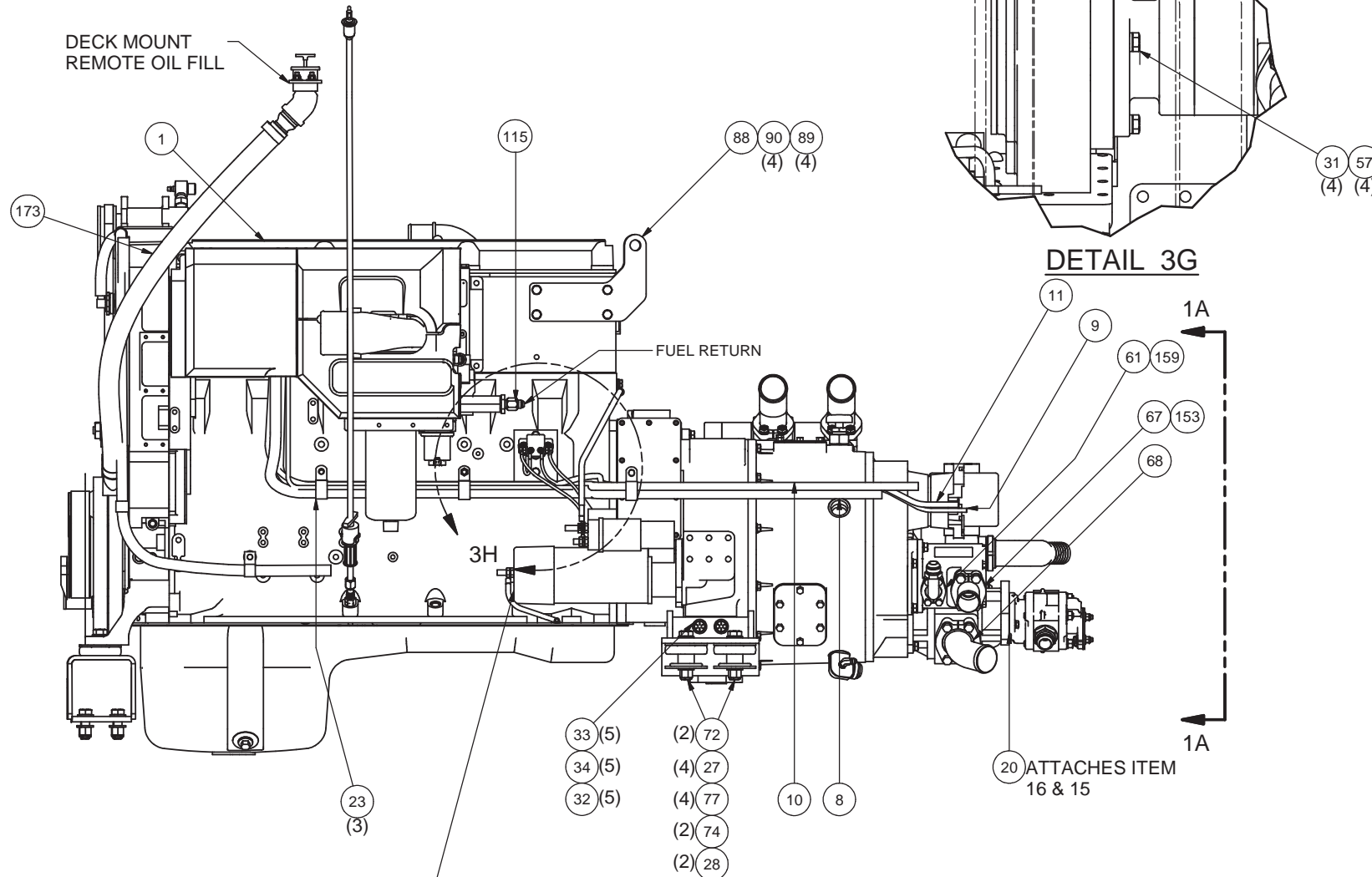
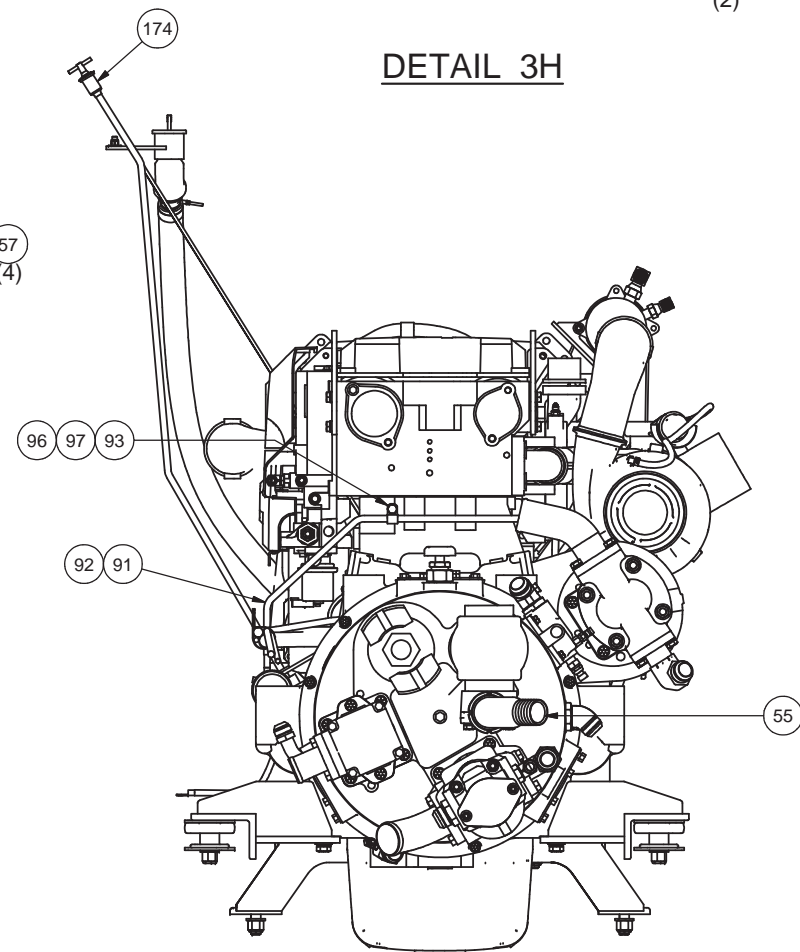


DETAIL 2F

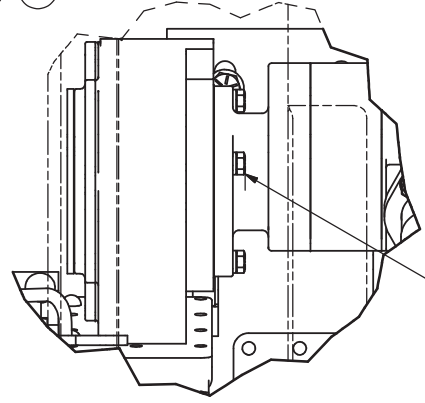




DETAIL 3H



DETAIL 3G



NOTE:
RELOCATE STARTER TO L.H. SIDE OF ENGINE.