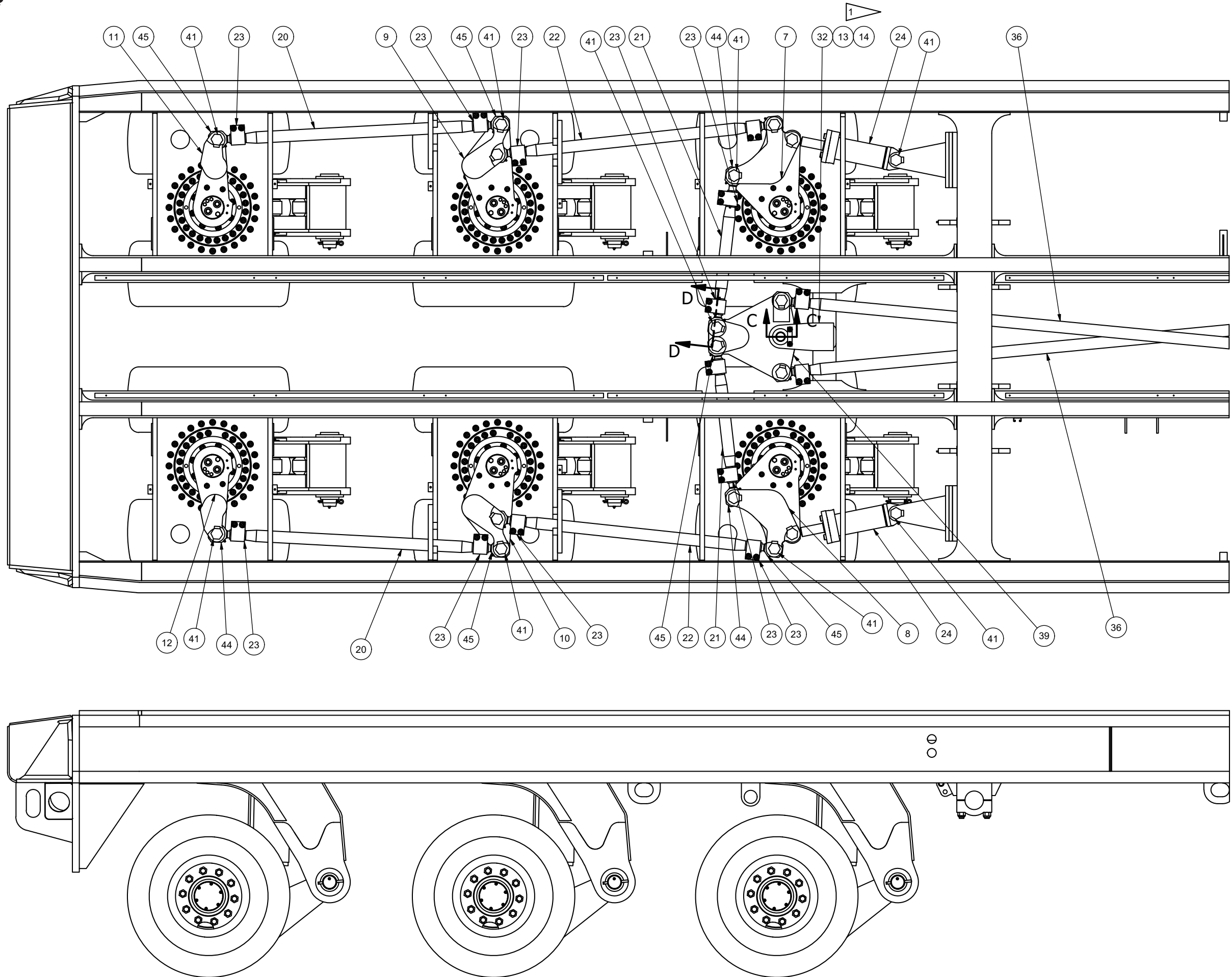
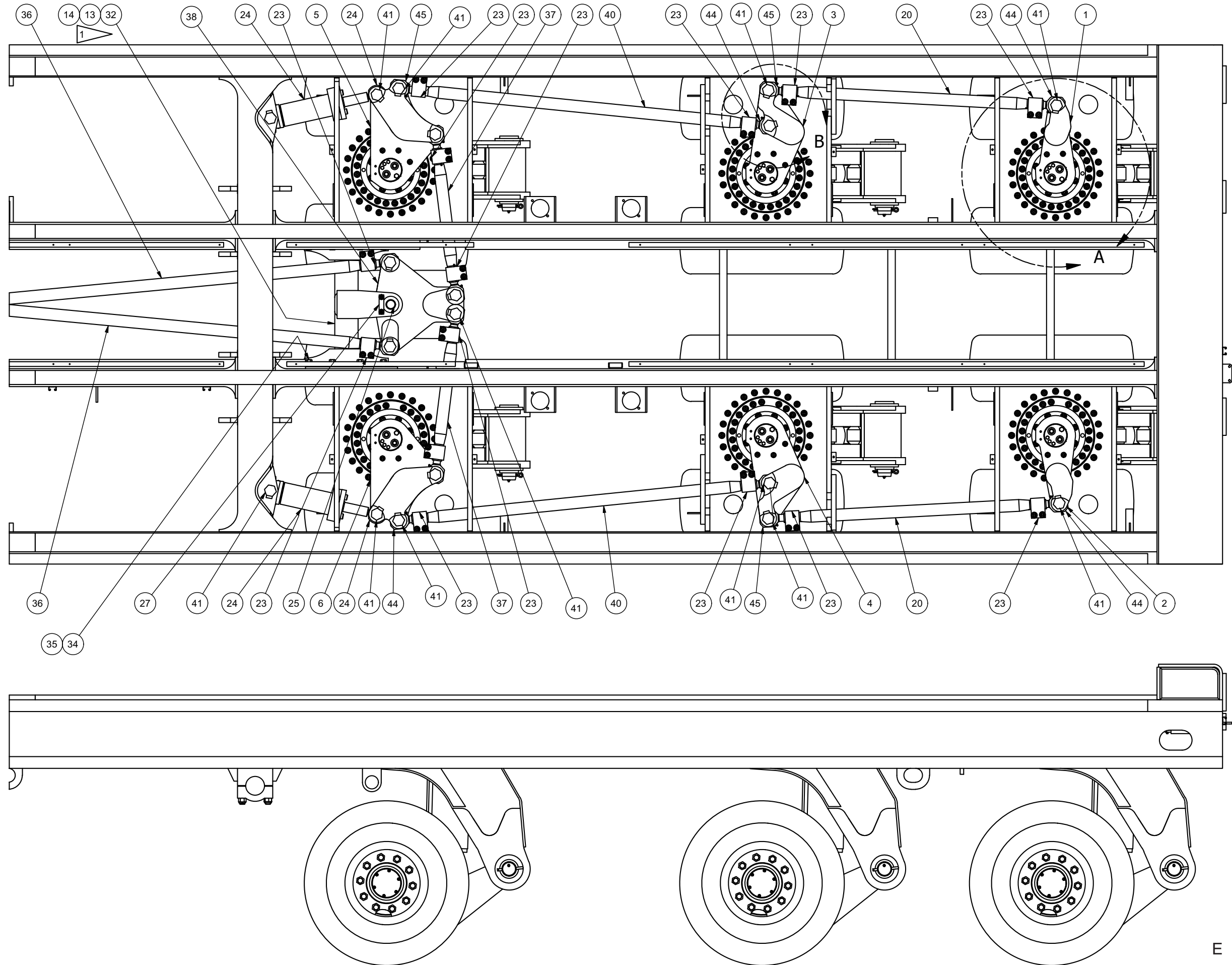

Steering Layout

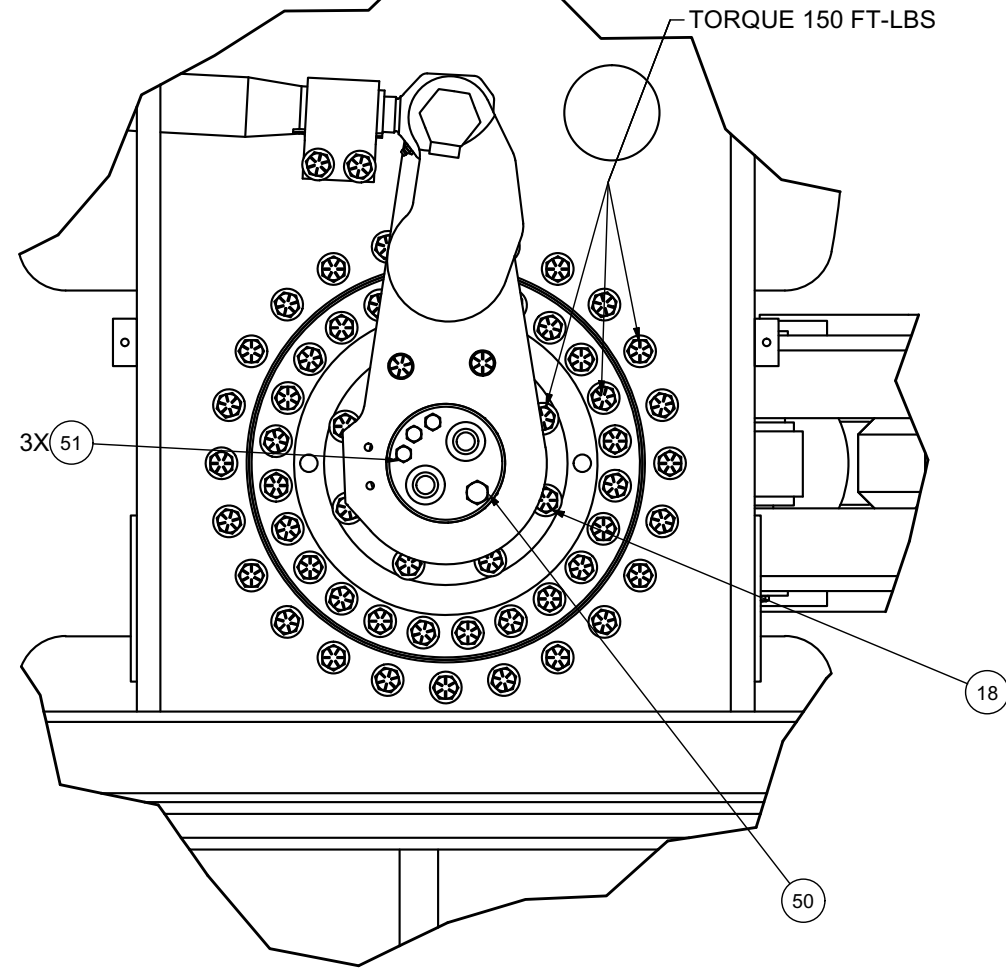
Steering Layout

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	587753		Steering Layout				
1	154-0268	1	. Steering Arm, Axle Line 1, LH	31	035-0552	4	. Seal
2	154-0269	1	. Steering Arm, Axle Line 1, RH	32	236-0120	2	. Idler Anchor
3	154-0270	1	. Steering Arm, Axle Line 2, LH	34	180189W	32	. Capscrew
4	154-0271	1	. Steering Arm, Axle Line 2, RH	35	221777W	32	. Washer
5	154-0272	1	. Steering Arm, Axle Line 3, LH	36	107-0556	2	. Rod, Steering
6	154-0273	1	. Steering Arm, Axle Line 3, RH	37	107-0554	2	. Rod, Steering
7	154-0274	1	. Steering Arm, Axle Line 6, LH	38	282-0045	1	. Idler, Front
8	154-0275	1	. Steering Arm, Axle Line 6, RH	39	282-0046	1	. Idler, Rear
9	154-0276	1	. Steering Arm, Axle Line 7, LH	40	107-0552	2	. Rod, Steering
10	154-0277	1	. Steering Arm, Axle Line 7, RH	41	019-1264	36	. Pin
11	154-0278	1	. Steering Arm, Axle Line 8, LH	42	035-0551	72	. Seal, Spherical Bushing
12	154-0279	1	. Steering Arm, Axle Line 8, RH	44	* 135-0373	14	. Bearing Assembly, LH Rod End
13	588641	1	. Shim, 16 Ga	45	* 575635	14	. Bearing Assembly, RH Rod End
14	588640	1	. Shim, 10 Ga	46	Y17C-1028	54	. Capscrew
18	Y17C-1032	96	. Capscrew	47	234271	150	. Washer
20	107-0551	4	. Rod, Steering	48	575191	36	. Key
21	107-0555	2	. Rod, Steering	49	00191758	30	. Fitting, Lube
22	107-0553	2	. Rod, Steering	50	209917	12	. Fitting
23	070-0571	28	. Clamp, Steering Rod	51	209512	36	. Fitting
24	* 578619	4	. Cylinder Assembly, Steering				
25	019-1270	2	. Pin				
27	247-0163	2	. Bar, Keeper				
28	221563W	4	. Capscrew				
29	221771W	4	. Washer				
30	071-0662	4	. Bushing				

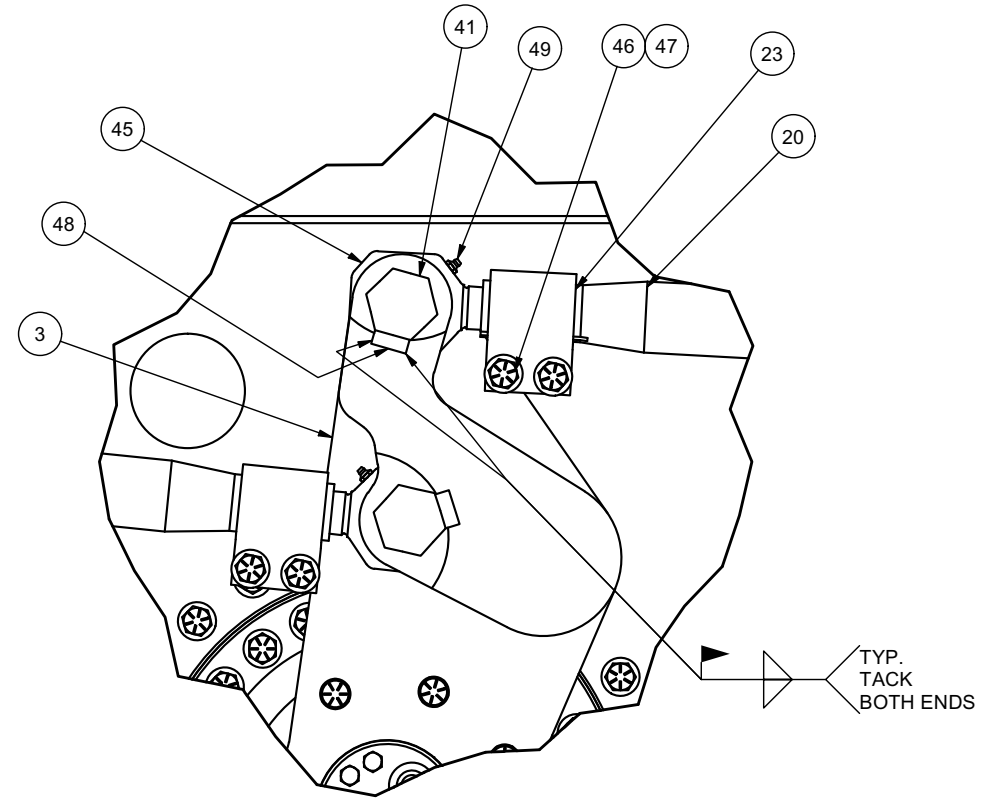
* See Separate Coverage







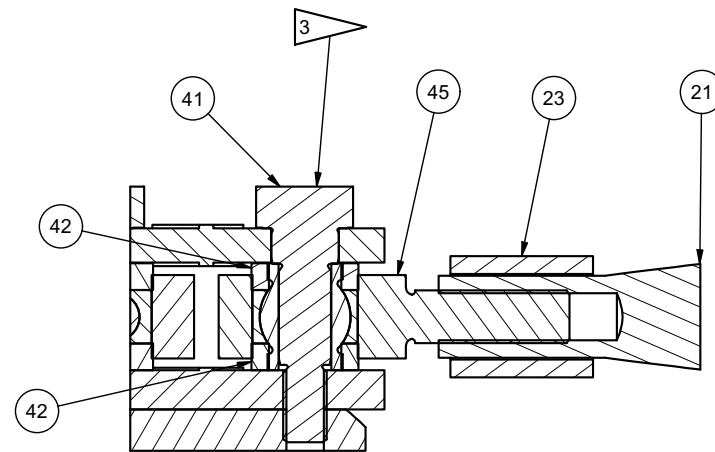
DETAIL A



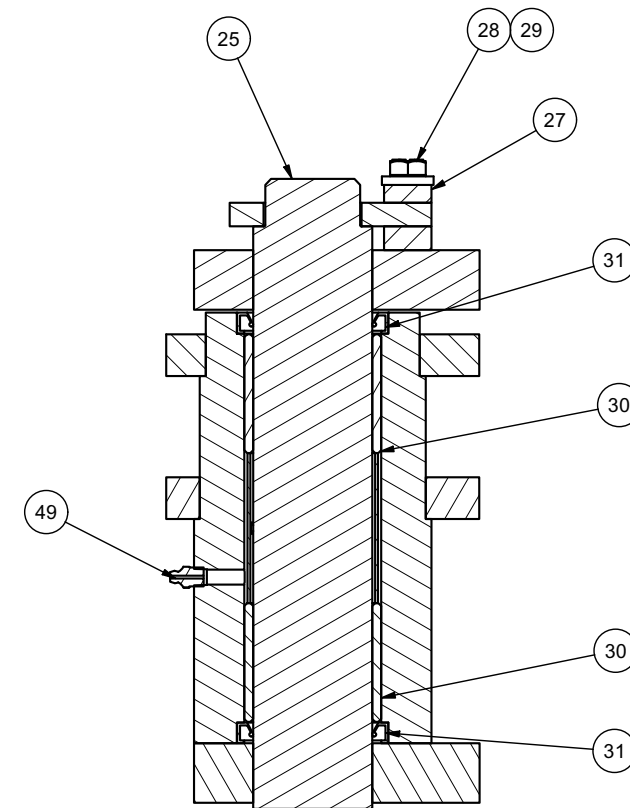
DETAIL B

NOTES:
1) USE SHIMS ITEM 13 & 14 AS REQUIRED WHEN
INSTALLING ITEM 32

 TORQUE ITEM 41 TO 500 FT-LBS



SECTION D-D



SECTION C-C
2 PLACES