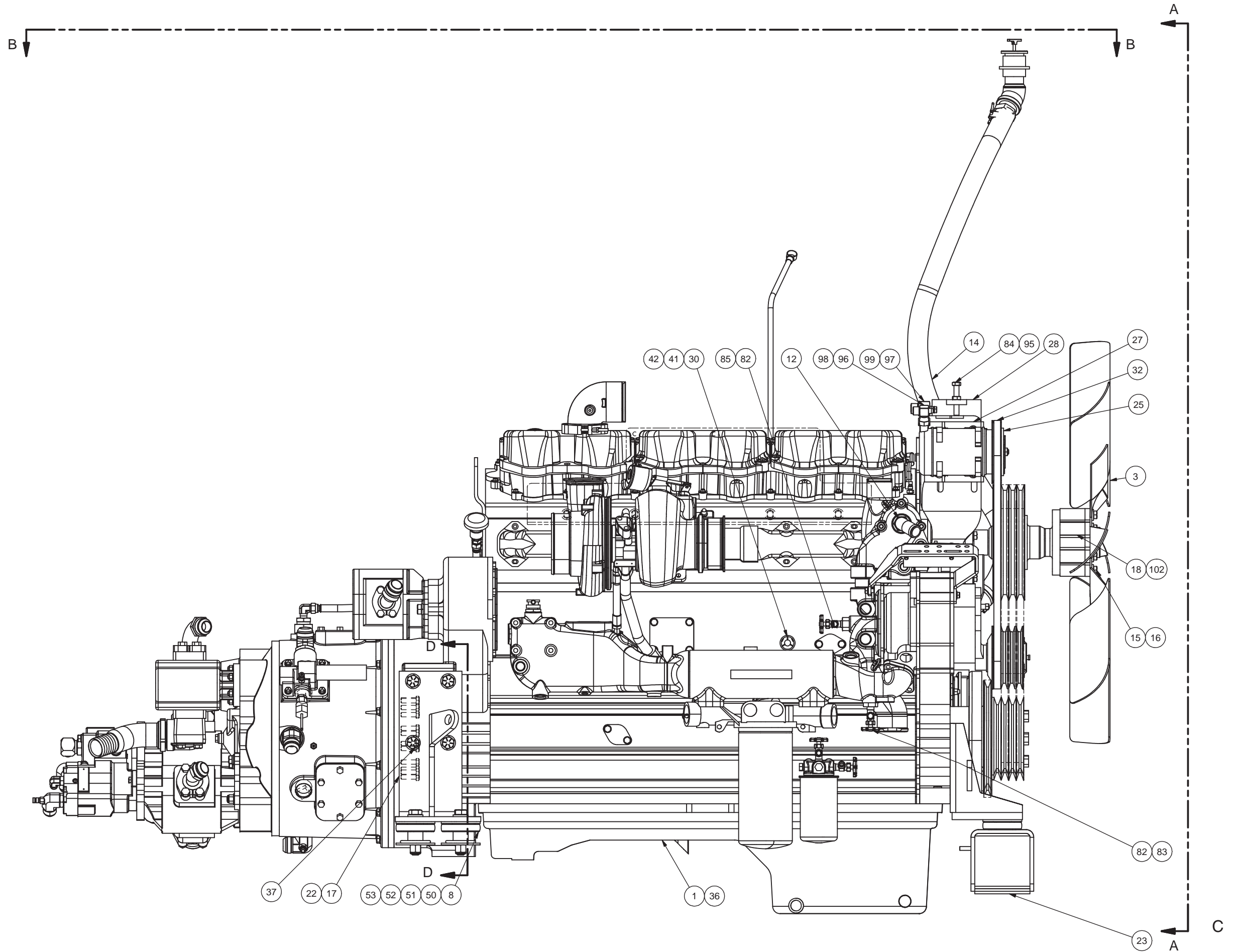


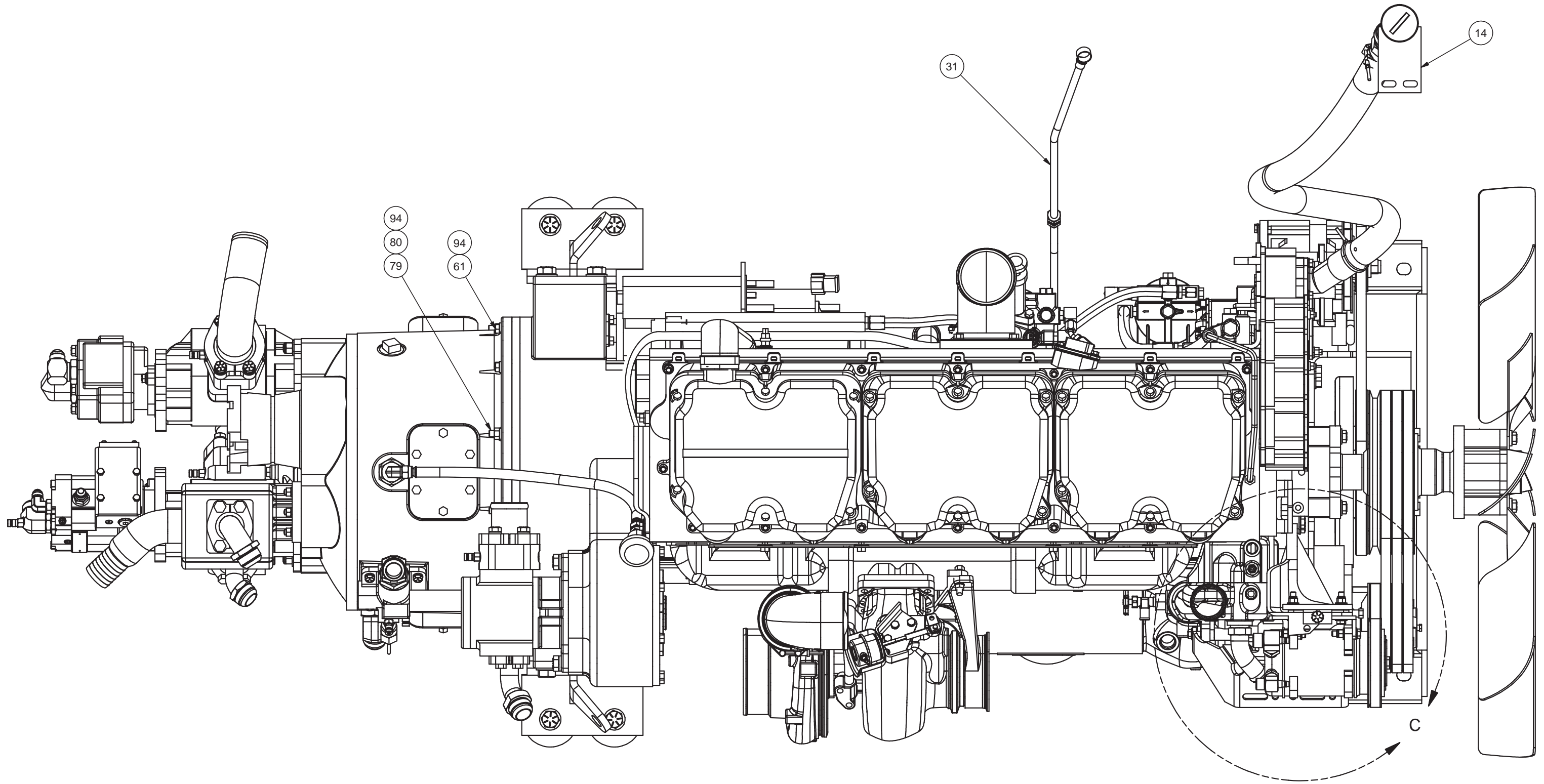
Power Unit

## Power Unit

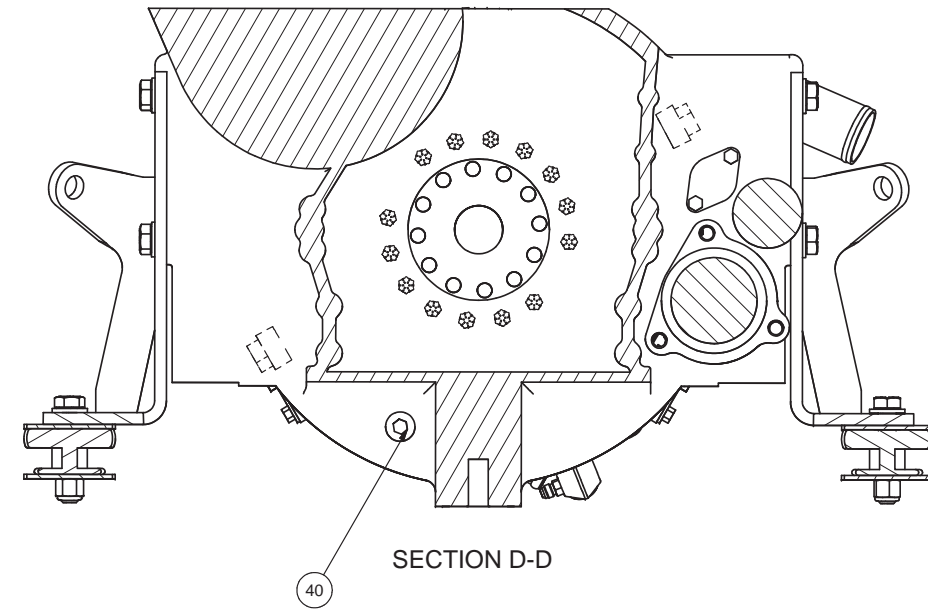
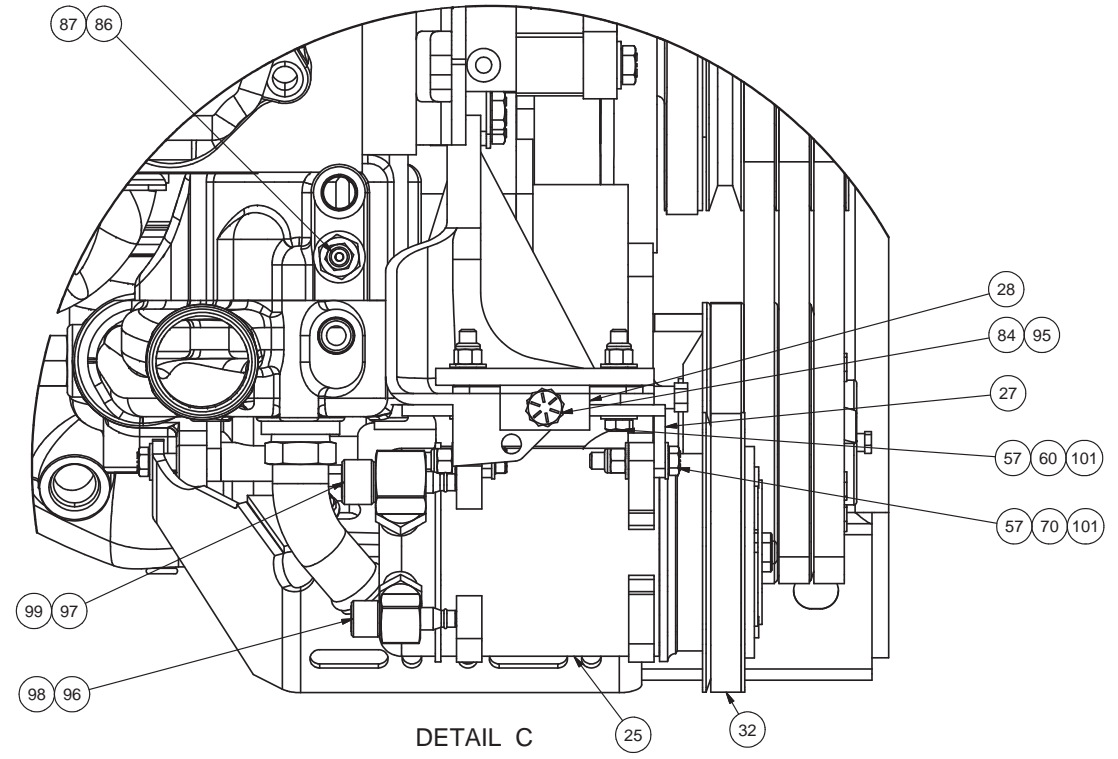
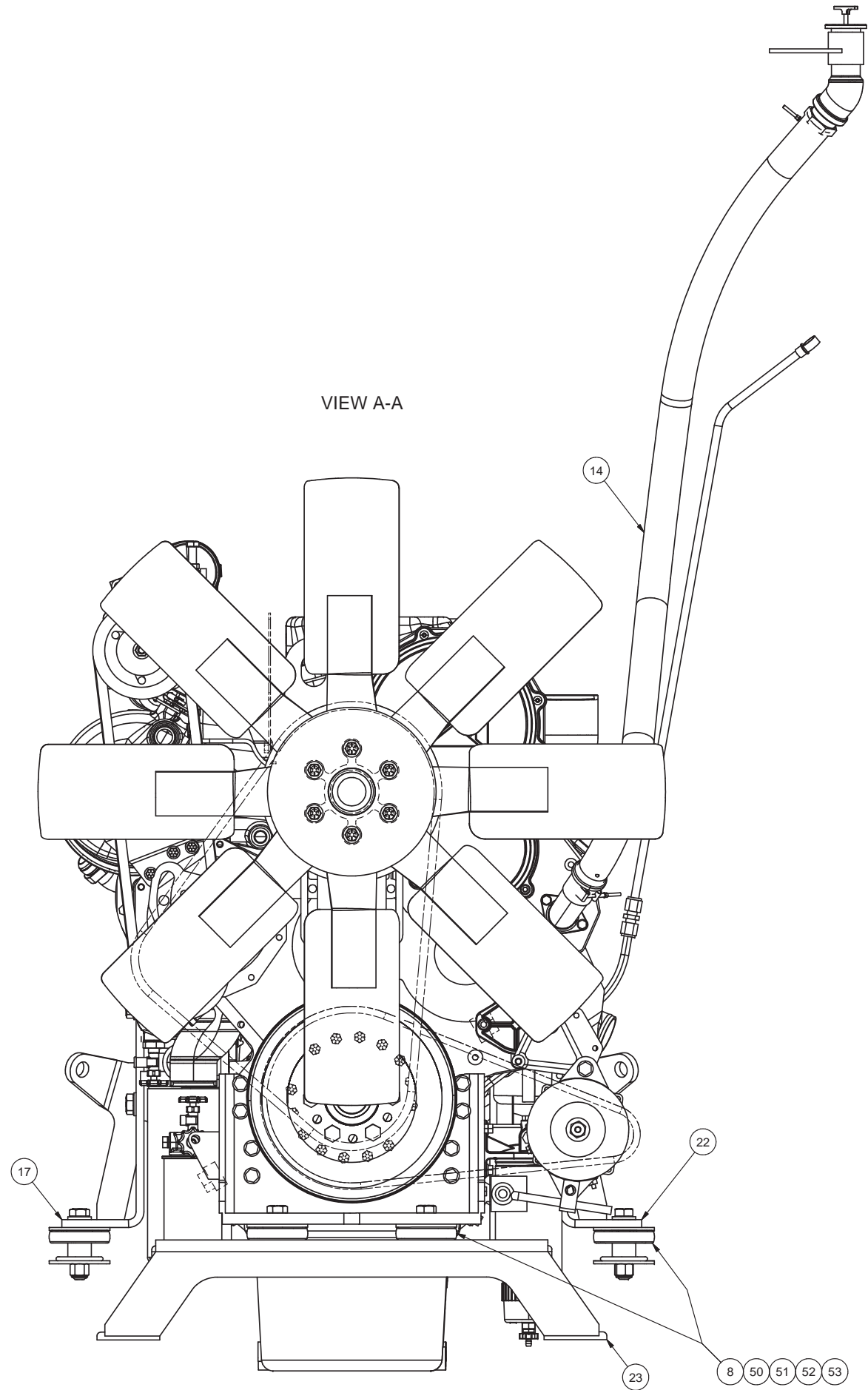
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	<b>587457</b>		<b>Power Unit</b>				
1	* 587564	1	. Engine	56	R13812516	20	. Lockwasher
2	* 256298	1	. Converter	57	R13806980	20	. Flat Washer
3	256327	1	. Fan	58	16805W	4	. Capscrew
4	* 587672	1	. Pump, Gear	59	226184	2	. Gasket
5	* 257100	1	. Kit, Flexplate	60	R13811039	4	. Capscrew
6	* 245617	2	. Pump, Hydraulic	61	131137W	8	. Capscrew
7	* 254695	1	. Pump	62	587673	2	. Coupler, Diagnostic 1/4 Npt
8	234497	6	. Vibration Dampener	63	209539	6	. Clamp Half
9	505499	2	. Gasket	64	201458	1	. Fitting
10	539968	2	. Sleeve ,Pump	65	209805	1	. Fitting
11	245757	4	. Stud	66	209510	1	. Fitting
12	252365	1	. Fitting	67	R14379	1	. Fitting
13	582310	1	. Fitting	68	209698	1	. Clamp
14	* 576920	1	. Oil Fill Installation	69	209488	1	. Fitting
15	R13811085	6	. Capscrew	70	R13801813	4	. Capscrew
16	221771W	6	. Washer	71	14274	2	. Fitting
17	583579	1	. Engine Mt Weldment,RH Rear	72	11767	3	. Kit, Split Flange
18	247256	1	. Spacer	74	243589	2	. Fitting
19	* 258358	1	. Pump, Gear	76	14857	1	. Fitting
20	11740	1	. Kit, Split Flange	77	222886	1	. Fitting
21	234135	4	. Lockwasher	78	203519	1	. O-Ring
22	583580	1	. Engine Mt Weldment,LH Rear	79	586603	4	. Stud
23	581649	1	. Engine Mt Weldment	80	R13806770	4	. Hex Nut
24	R13811193	4	. Locknut	81	R13811082	4	. Capscrew
25	239826	1	. Compressor	82	203274	2	. Shutoff Valve
26	11741	1	. Fitting,	83	587674	1	. Fitting
27	239979	1	. Bracket, Adapter	84	15011W	1	. Jam Nut
28	557835	1	. Bracket Assembly	85	209505	1	. Fitting
29	209944	1	. Fitting	86	209083	1	. Fitting
30	202889	1	. Switch, Oil Press	87	14699	1	. Fitting
31	* 581670	1	. Dipstick & Hsg Installation	88	562311	1	. Fitting
32	224964	1	. Fitting	89	12666	1	. Fitting
33	209756	1	. Fitting	90	223783	1	. Fitting
34	208287	1	. Hose Assembly	91	Y076800-229	1	. Backup Ring
35	R13811451	8	. Flat Washer	92	258868	1	. Fitting
36	580428	1	. Engine Configuration	93	258869	1	. Fitting
37	00103346	8	. Flat Washer	94	223595	12	. Lockwasher
38	223694	2	. Lockwasher	95	R13801850	1	. Capscrew
39	233126	1	. O-Ring	96	259001	1	. Fitting
40	224964	1	. Fitting	97	259002	1	. Fitting
41	231908	1	. Fitting	98	R10663	1	. O-Ring
42	229944	1	. Fitting	99	R10664	1	. O-Ring
44	586910	8	. Capscrew	100	R13803988	1	. Fitting
45	200454W	4	. Capscrew	101	R13811191	8	. Locknut
46	240733	1	. Breather, Air	102	247257	1	. Spacer
47	240734	1	. Check Valve	103	253920	3	. Spacer, O-Ring
48	Y17C-1032	2	. Capscrew	104	R14040	4	. Coupler, Male
50	221666W	6	. Capscrew	105	200628	3	. Fitting
51	221777W	6	. Washer	106	203523	6	. O-Ring
52	578361	12	. Flat Washer	107	R13811083	12	. Capscrew
53	R13811196	6	. Locknut				
54	586387	2	. Fitting				
55	Y17C-1232	8	. Capscrew				

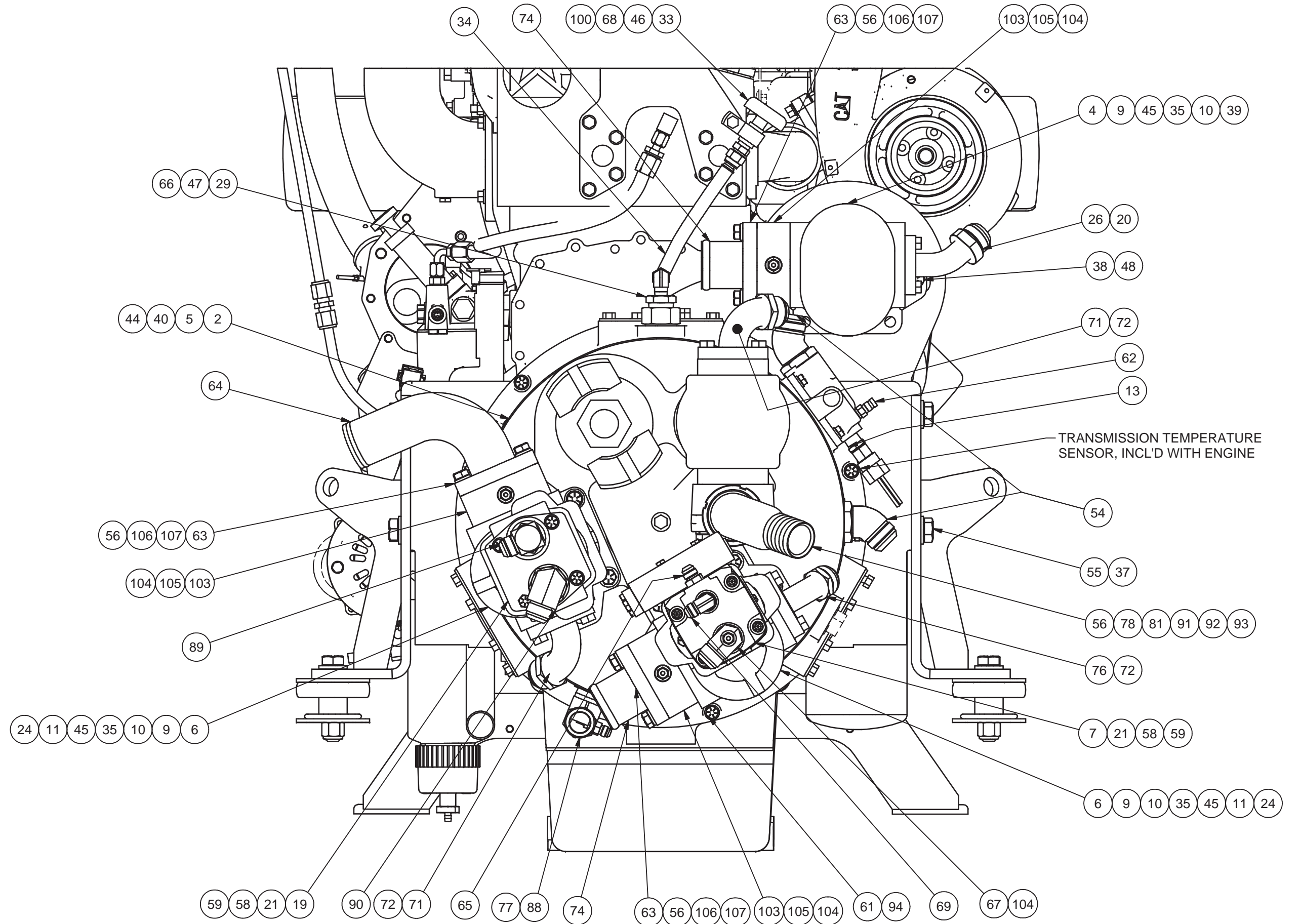
\* See Separate Coverage





VIEW B-B





**PUMP INSTALLATION DETAIL**