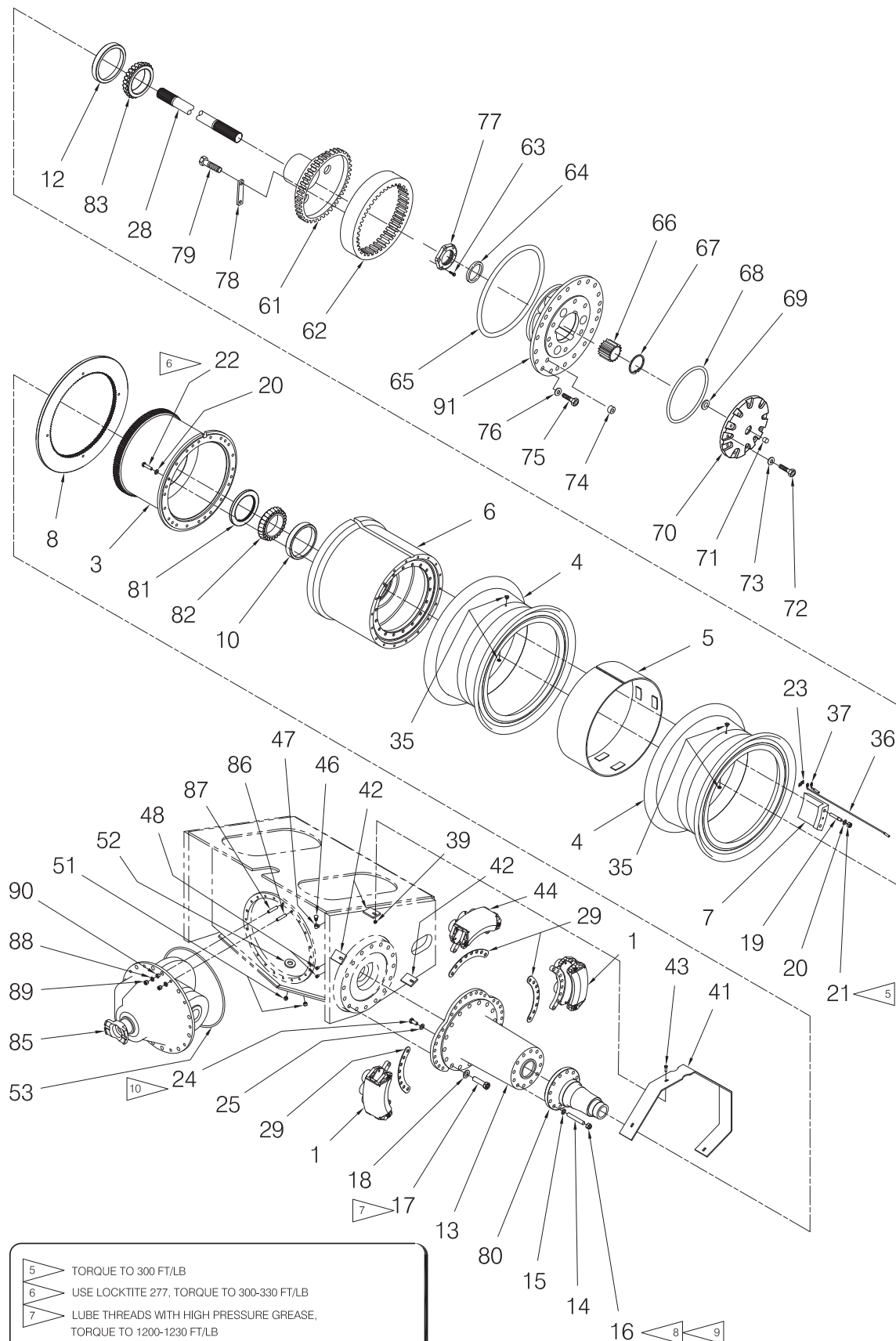

Front Drive Axle



- 5 TORQUE TO 300 FT/LB
- 6 USE LOCKTITE 277, TORQUE TO 300-330 FT/LB
- 7 LUBE THREADS WITH HIGH PRESSURE GREASE, TORQUE TO 1200-1230 FT/LB
- 8 USE LOCKTITE 277, TORQUE STUD TO 200-230 FT/LB
- 9 TORQUE NUT TO 682-750 FT/LB
- 10 USE LOCKTITE 272, TORQUE TO 475-500 FT/LB

Front Drive Axle

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	584389		Front Drive Axle				
1	* 570733	4	. Brake Caliper	49	242864	1 Gal.	. Additive
3	563899	2	. Disc Brake Driver	51	201319	2	. Plate, Magnetic
4	* 229546	4	. Rim Assembly	52	R525293	1	. Magnet, Ceramic
5	566386	2	. Wheel Spacer	53	217456	1	. O-Ring
6	566338	2	. Hub		* 249162	1	. Wheel End & Differential Carrier
7	563937	18	. Clamp, Dual Wheel	61	*a -----	2	.. Internal Gear Hub
8	563921	2	. Plate	62	*a -----	2	.. Internal Gear
10	216147	2	. Bearing Cup	63	*a -----	6	.. Capscrew
12	201143	2	. Bearing Cup	64	*a -----	2	.. Thrust Washer
13	569905	2	. Axle Housing	65	*a -----	2	.. Ring, Quad
14	*a 219246	24	. Stud	66	*a -----	2	.. Sun Gear
15	248620	24	. Washer	67	*a -----	2	.. Snap Ring
16	223433	24	. Nut, Esna	68	*a -----	2	.. O-Ring
17	00223911	32	. Capscrew	69	*a -----	2	.. Thrust Washer
18	225851	32	. Washer, Hard	70	*a -----	2	.. Cover Assembly
19	225466	36	. Stud	71	*a -----	2	.. Plug
20	225176	84	. Washer, Hard	72	*a -----	18	.. Capscrew
21	225468	36	. Nut	73	*a -----	18	.. Washer
22	177192W	48	. Capscrew	74	*a -----	2	.. Plug
23	570913	2	. Tab	75	*a -----	36	.. Capscrew
24	218760	48	. Capscrew	76	*a -----	36	.. Washer
25	00103347	48	. Washer, Flat	77	*a -----	2	.. Nut
28	547338	2	. Axle Shaft	78	*a -----	12	.. Plate
29	545267	6	. Shim	79	*a -----	24	.. Capscrew
35	219142	4	. Spud	80	*a -----	2	.. Spindle
36	233938	2	. Stem, Valve	81	*a -----	2	.. Oil Seal
37	219144	2	. Stem, Valve	82	*a -----	2	.. Bearing Cone
39	224202	6	. Nut, Esna	83	*a -----	2	.. Bearing Cone
41	569913	2	. Guard	85	*a -----	1	.. Differential & Carrier Assembly
42	563511	6	. Bracket	86	*a -----	10	.. Stud
43	200454W	6	. Capscrew	87	*a -----	12	.. Stud
44	* 569926	2	. Caliper, Brake	88	*a -----	22	.. Washer
45	236308	1 Can	. Silicone	89	*a -----	22	.. Nut
46	200268	1	. Breather	90	*a -----	12	.. Dowel
47	227807	1	. Fitting	91	*a -----	2	.. Planet Carrier Assembly
48	209916	2	. Fitting				

* See Separate Coverage

*a Included in 249162. See 249162 Page for Part Numbers