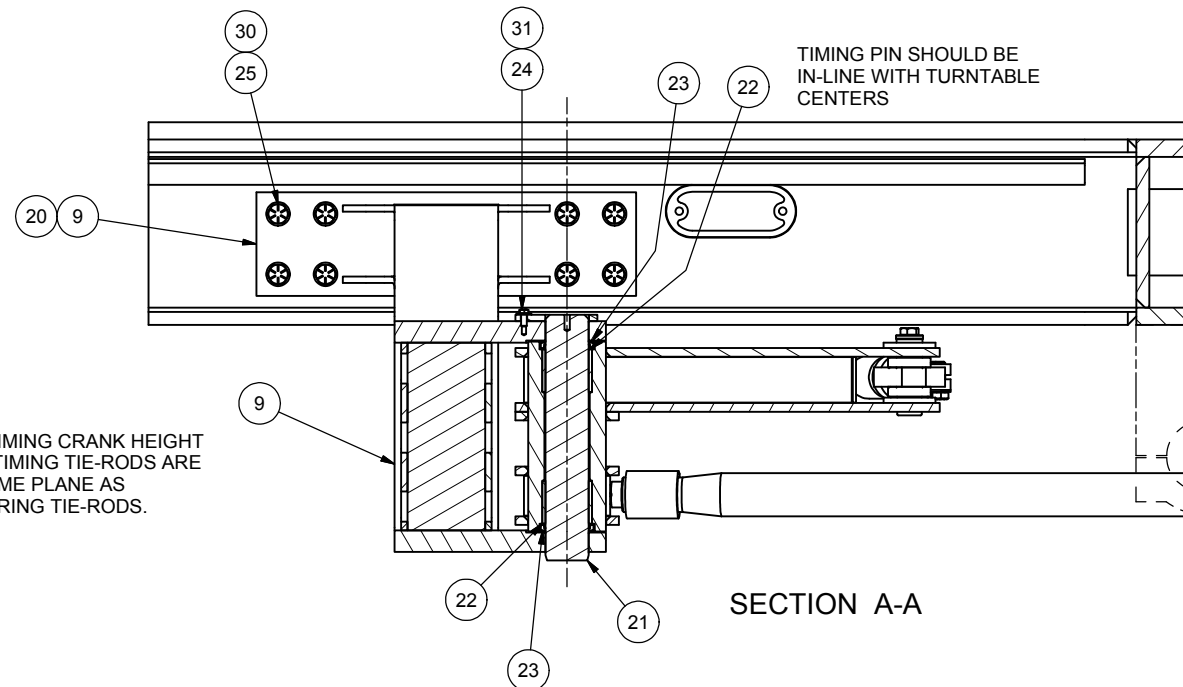
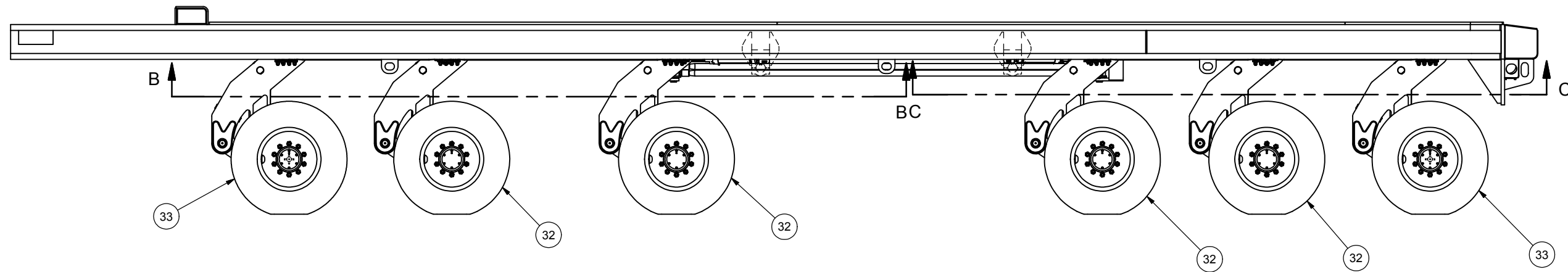
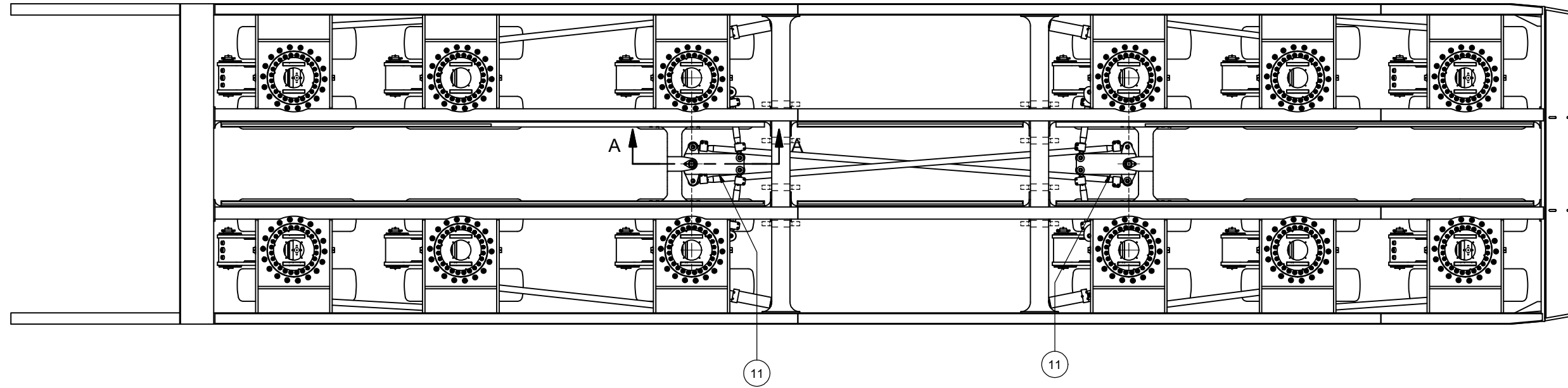

Steering Layout

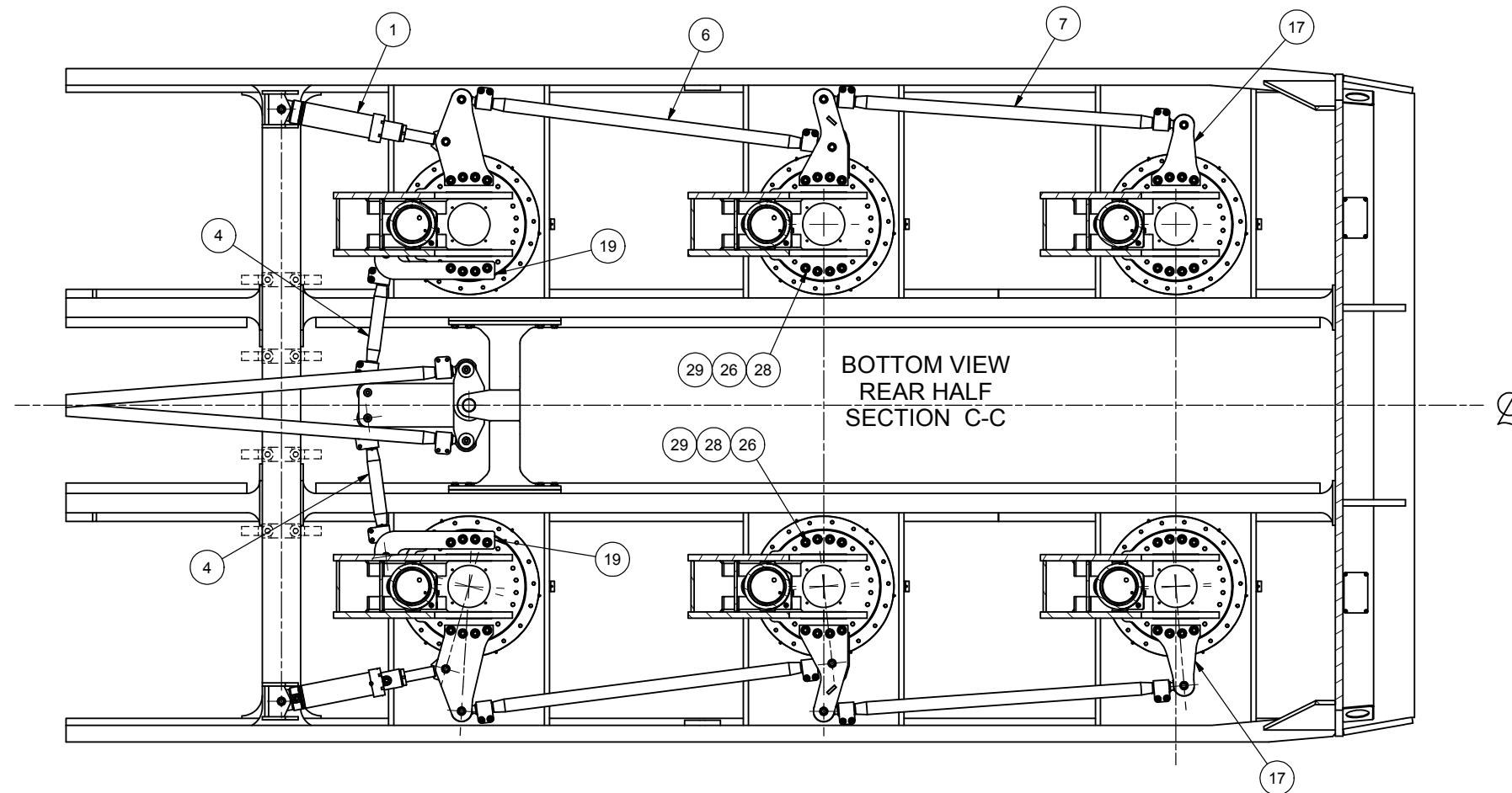
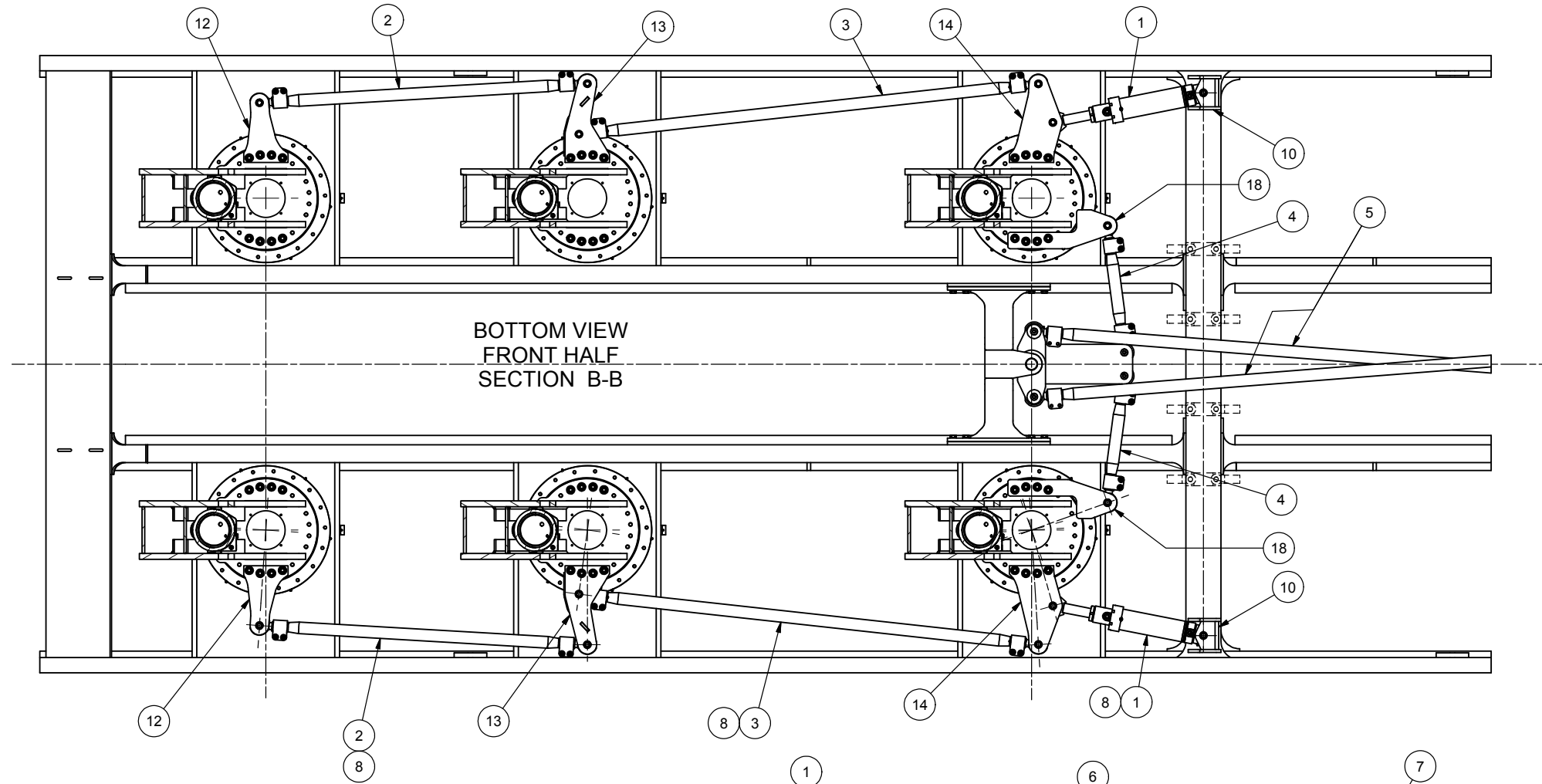
Steering Layout

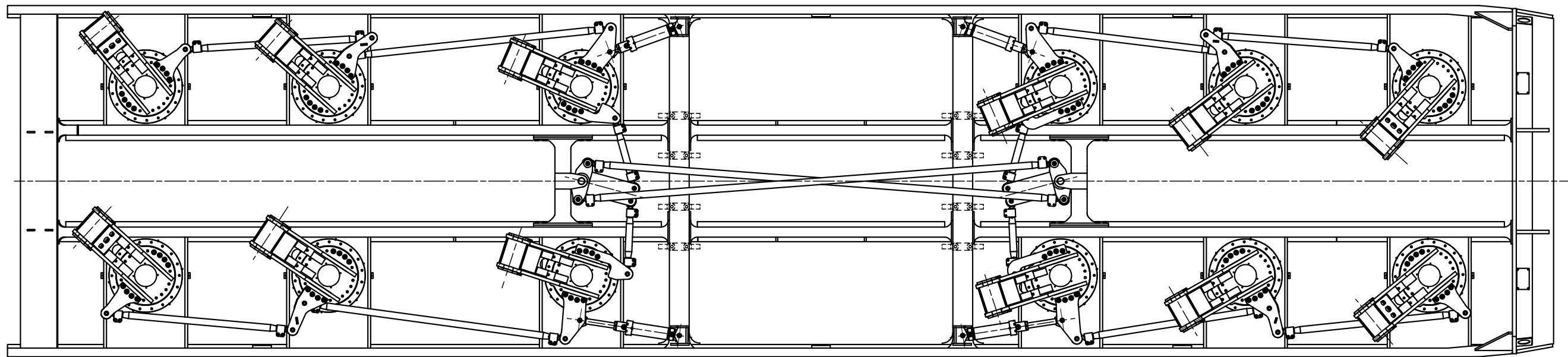
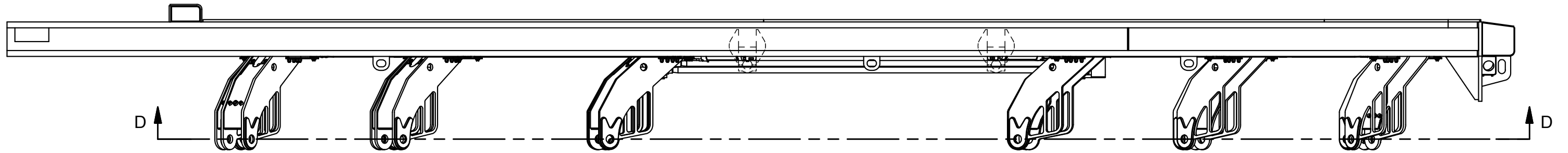
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	583619		Steering Layout				
1	* 584643	4	. Cylinder Assembly, Steering	17	584011	2	. Steering Arm
2	* 584646	2	. Rod Assembly, Axle 1-2	18	584012	2	. Arm
3	* 584647	2	. Rod Assembly, Axle 2-3	19	584013	2	. Arm
4	* 584648	4	. Rod Assembly, Timing	20	583950	4	. Mounting Plate
5	* 584649	2	. Rod Assembly, Timing	21	584652	2	. Pin
6	* 584650	2	. Rod Assembly, Axle 6-7	22	071-0662	4	. Bushing
7	* 584651	2	. Rod Assembly, Axle 7-8	23	035-0552	4	. Seal
8	*a 255069	36	. Pin, Expander	24	R13801791	2	. Capscrew
9	583943	2	. Pivot	25	169337W	32	. Capscrew
10	584644	4	. Anchor	26	230018	32	. Capscrew
11	584645	2	. Crank	27	R14645	64	. Capscrew
12	584007	2	. Steering Arm	28	R13805170	96	. Locknut
13	584008	2	. Steering Arm	29	234175	192	. Hard Washer
14	584009	4	. Steering Arm	30	223187	32	. Flat Washer
15	584010	2	. Steering Arm	31	233882	2	. Flat Washer

* See Separate Coverage

*a See 80-889 for Service Instructions







SECTION D-D

