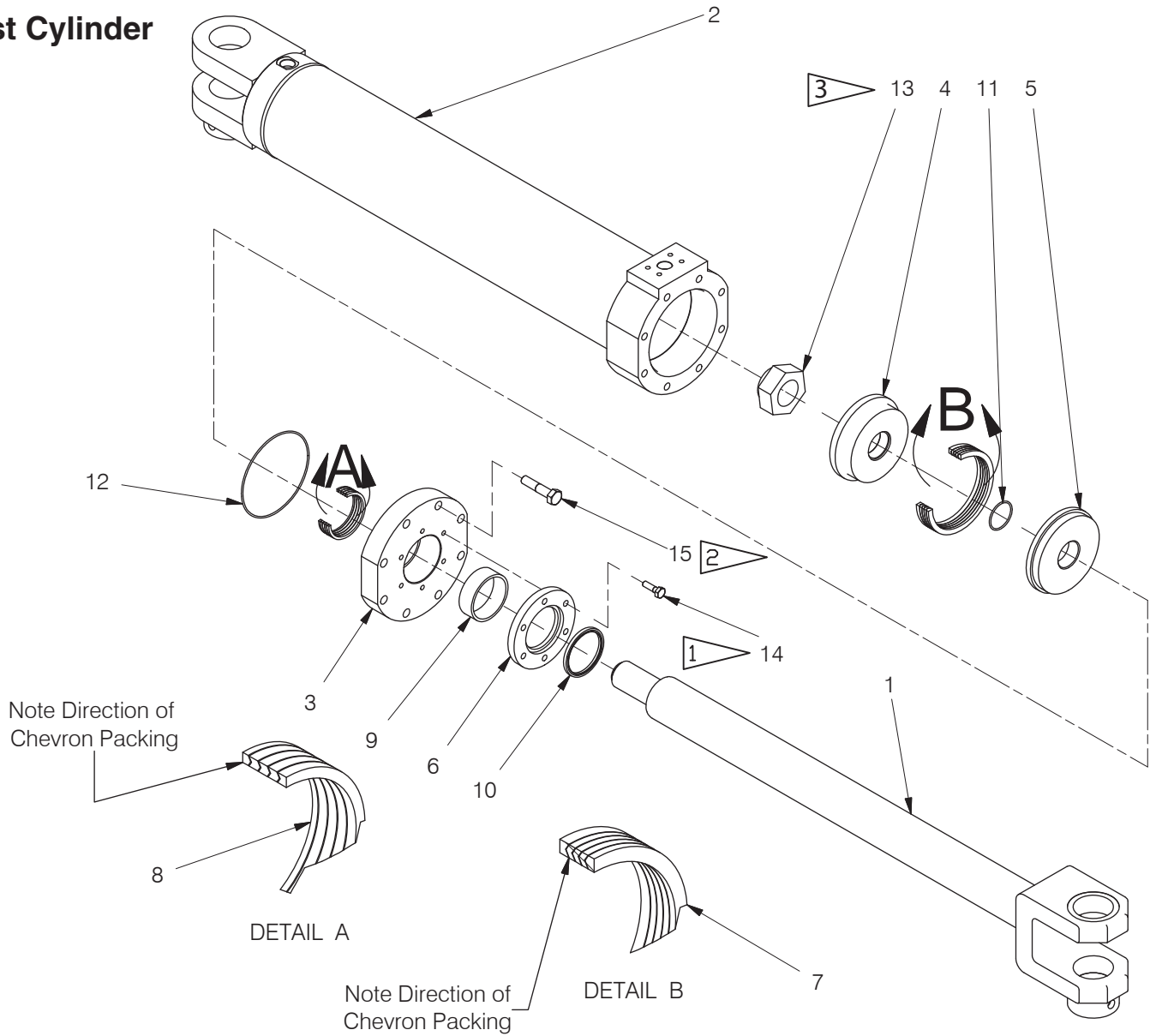


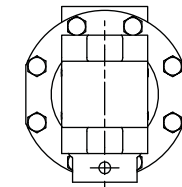
Hoist Cylinder



1 TIGHTEN RETAINER CAPSCREWS TO STOP LEAKAGE

2 TORQUE PACKING GLAND RETAINER BOLTS TO 316 Ft/Lbs (PER A.S.C. SPEC: SOP006-6)

3 TORQUE PISTON RETAINER NUT TO 2,000 Ft/Lbs



Stem End View

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
<b>583023 Cylinder Assembly</b>							
1	567408	1	. Stem Assembly	9	505722	1	. Bushing
2	583025	1	. Barrel Weldment	10	* 206644	1	. Wiper Ring
3	583026	1	. Packing Gland	11	* 203521	2	. O-Ring
4	583027	1	. Piston	12	* 203557	1	. O-Ring
5	583028	1	. Spacer	13	244433	1	. Locknut
6	557438	1	. Retainer, Stem	14	220875	6	. Capscrew
7	* 566431	2	. Packing	15	R13807969	8	. Capscrew
8	* 566438	1	. Packing, Stem				
					* 572058		Service Kit