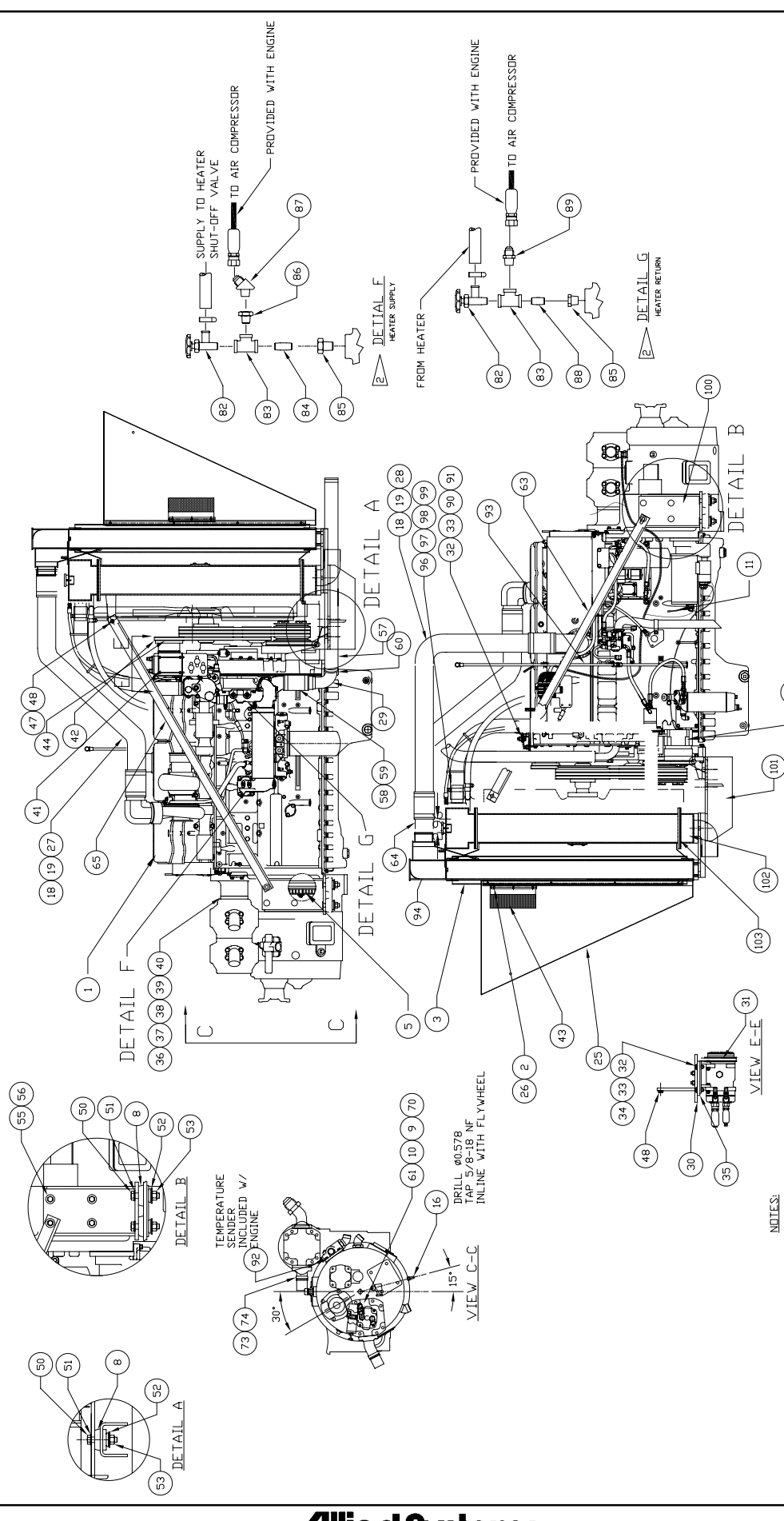

Power Unit



- NOTES:
1. SEAL ALL OPEN PORTS WITH PLASTIC PLUGS, CAPS, OR TAPE. REFER TO THE UNIT MASTER SHEET FOR THE HEATER-CAB OR AIRCONDITIONER/HEATER OPTION PARTS LIST FOR CONTINUATION OF PLUMBING.
 2. CAUTION: NO LINES OTHER THAN THE VENT LINES ARE TO BE PLUMBED TO THE TOP TANK OR ENGINE VENT PORTS. THESE LINES ARE NOT TO RISE ABOVE THE RADIATOR VENT PORTS OR HAVE ANY LOOPS THAT COULD TRAP AIR.

Power Unit

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	580608		Power Unit				
1	* 249819	1	. Engine	48	R13802628	4	. Flat Washer
2	579424	2	. Angle	50	230096	6	. Capscrew
3	577135	2	. Angle	51	00106268	6	. Flat Washer
5	570775	1	. Ring Gear Assembly	52	557376	6	. Flat Washer
	237315	96	. . Washer, Bellville	53	223188	6	. Locknut
	237316	24	. . Nut	55	223692	8	. Capscrew
	570735	1	. . Ring Gear	56	223694	8	. Lockwasher
	570776	24	. . Stud	57	211791	5'	. Hose, Radiator
6	* 234183	1	. Alternator	58	219460	1'	. Hose, Radiator
7	225544	3	. V-Belt, Fan Drive	59	225370	2	. T-Bolt Clamp
8	234497	6	. Vibration Dampener	60	225369	6	. T-Bolt Clamp
9	505499	2	. Gasket	61	201635	12	. Capscrew
10	539968	2	. Sleeve, Pump	63	577133	1	. Angle
11	529449	1	. Wire Assembly, Grnd	65	577134	1	. Angle
14	243714	1	. Bushing	73	23390	2	. Kit, Split Flange
15	243743	1	. Pulley		200604	4	. . Lockwasher
16	580023	1	. Speed Sensor Assembly		201621	4	. . Capscrew
18	243488	4	. Connector		203523	1	. . O-Ring
19	243489	8	. Clamp		209539	2	. . Clamp Half
25	577130	1	. Air Plate Scoop	74	243589	2	. Fitting
26	579421	2	. Bracket	82	237008	2	. Shutoff Valve
27	577131	1	. Tube	83	223168	2	. Fitting
28	577132	1	. Tube	84	00140807	1	. Nipple, Pipe
29	576757	1	. Elbow, Reducer	85	209506	2	. Fitting
30	576780	1	. Bracket Weldment, A/C	86	209504	1	. Fitting
31	234899	1	. V-Belt	87	22390	1	. Fitting
32	R13803889	20	. Capscrew	88	00121208	1	. Nipple, Pipe
33	00103341	20	. Flat Washer	89	210732	1	. Fitting
34	R13812514	7	. Lockwasher	90	R14589	1	. Bracket
35	576781	1	. Plate	91	223654	1	. Locknut
36	576782	1	. Shaft, Spline	92	243553	1	. Fitting
37	576783	1	. Plate, Flange Adapter	93	* 576917	1	. Dipstick & Housing Installation
38	58907W	1	. Snap Ring	94	* 243829	1	. Charge Air Cooler
39	203541	2	. O-Ring	96	200604	4	. Lockwasher
40	R13809440	2	. Capscrew	97	506669	2	. Gasket
41	239826	1	. Compressor	98	523605	1	. Connector Assembly, Rad Top
42	239979	1	. Bracket, Adapter	99	506670	1	. Flange
43	239100	1	. Condenser	100	577095	2	. Mounting Weldment, Engine
44	230866	1	. V-Belt	101	577096	1	. Mounting Weldment, Engine
45	223428	6	. Flat Washer	102	243963	1	. Tank, Bottom
46	224117	6	. Nut, Esna	103	227507	1	. Gasket
47	224202	2	. Nut, Esna	106	504632	1	. Fitting

* See Separate Coverage