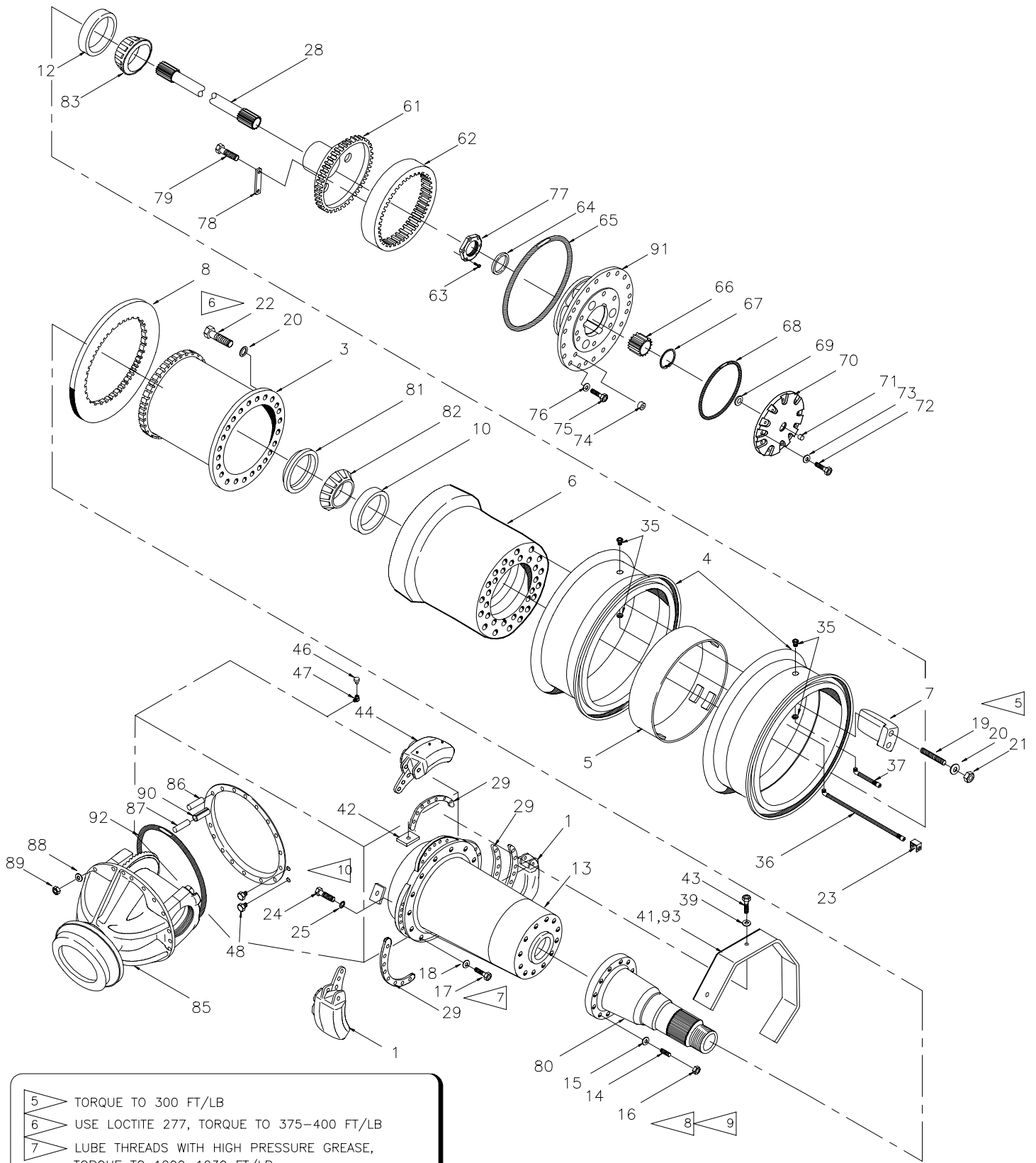

Drive Axle



- | | |
|----|---|
| 5 | TORQUE TO 300 FT/LB |
| 6 | USE LOCTITE 277, TORQUE TO 375-400 FT/LB |
| 7 | LUBE THREADS WITH HIGH PRESSURE GREASE, TORQUE TO 1200-1230 FT/LB |
| 8 | USE LOCTITE 277, TORQUE STUD TO 200-230 FT/LB |
| 9 | TORQUE NUT TO 682-750 FT/LB |
| 10 | USE LOCTITE 272, TORQUE TO 475-500 FT/LB |

Drive Axle

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	575907		Drive Axle				
1	* 570733	4	. Brake Caliper	61	*a 216149	2	.. Internal Gear Hub
3	563899	2	. Disc Brake Driver	62	*a 212114	2	.. Internal Gear
4	* 229546	4	. Rim Assembly, Comp	63	201634	6	.. Capscrew
5	566386	2	. Wheel Spacer	64	200970	2	.. Thrust Washer
6	566338	2	. Hub	65	200968	2	.. Ring, Quad
7	563937	18	. Clamp, Dual Wheel	66	200963	2	.. Sun Gear
8	563921	2	. Plate	67	201093	2	.. Snap Ring
10	216147	2	. Bearing Cup	68	211821	2	.. O-Ring
12	201143	2	. Bearing Cup	69	201231	2	.. Thrust Washer
13	569905	2	. Axle Housing	70	211820	2	.. Cover Assembly (Includes Item 69)
14	219246	24	. Stud	71	211954	2	.. Plug
15	208830	24	. Washer	72	232339	18	.. Capscrew
16	223433	24	. Nut, Esna	73	R14412	18	.. Washer
17	00223911	32	. Capscrew	74	205722	2	.. Plug
18	225851	32	. Washer, Hard	75	211960	36	.. Capscrew
19	225466	36	. Stud	76	204882	36	.. Washer
20	225176	84	. Washer, Hard	77	230705	2	.. Nut
21	225468	36	. Nut	78	*a 212121	12	.. Plate
22	00186729	48	. Capscrew	79	*a 232340	24	.. Capscrew
23	570913	2	. Tab	80	216151	2	.. Spindle
24	00271656	48	. Capscrew	81	216156	2	.. Oil Seal
25	00103347	48	. Washer, Flat	82	216146	2	.. Bearing Cone
28	547338	2	. Axle Shaft	83	201148	2	.. Bearing Cone
29	545267	6	. Shim	84	216147	2	.. Bearing Cup
35	219142	4	. Spud	85	* 240438	1	.. Differential & Carrier Assembly
36	233938	2	. Stem, Valve	86	214145	10	.. Stud
37	219144	2	. Stem, Valve	87	214146	12	.. Stud
39	224202	6	. Nut, Esna	88	207488	22	.. Washer
41	577169	1	. Guard, RH	89	223615	22	.. Nut
42	572777	6	. Bar	90	217874	12	.. Dowel
43	201635	6	. Capscrew	91	* 211953	2	.. Planet Carrier Assembly
44	* 569926	2	. Brake Caliper	92	217456	1	.. O-Ring
45	236308	1	. Silicone	93	577170	1	. Guard, RH
46	200268	1	. Cap, Breather	94	296877	4	. Tires (Not Illustrated)
47	00120062	1	. Bushing, Red.				
48	209916	2	. Fitting, Mc				
60	242641	1	. Wheel End & Differential Carrier				

* See Separate Coverage

*a Included in 214939 Internal Gear & Hub Assembly