

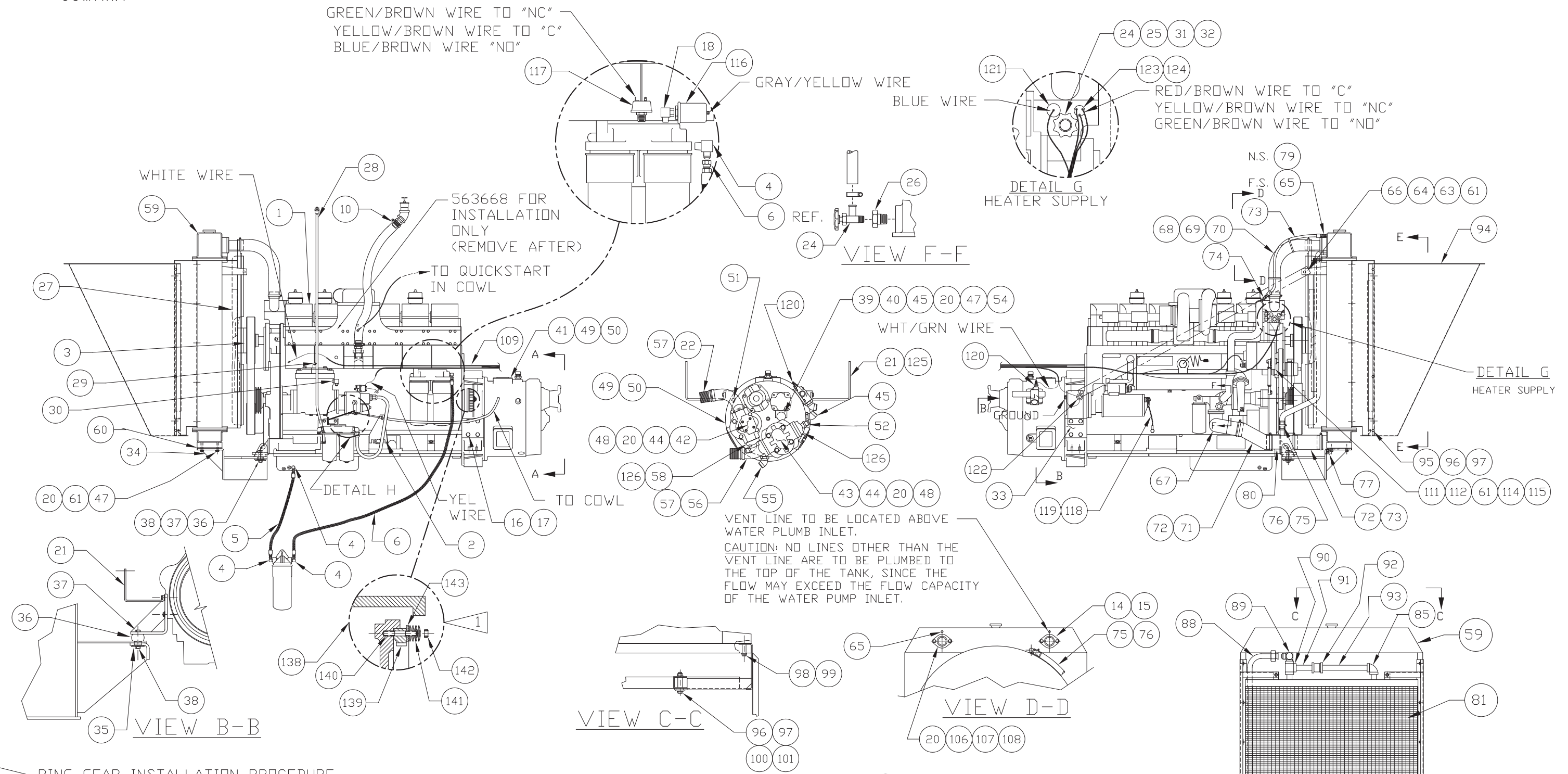
Power Unit

Power Unit

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	574515		Power Unit				
1	* 239443	1	. Engine	68	211791	5'	. Hose, Radiator
2	568913	1	. Bracket	69	215462	4	. Hose Clamp
3	557037	1	. Spacer, Fan	70	223872	4	. Tie Strap
4	209413	4	. Fitting	71	211807	3'	. Hose, Radiator
5	210792	1	. Hose Assembly	72	203232	4	. Hose Clamp
6	214637	1	. Hose Assembly	73	207848	1	. Hose Assembly
10	* 563599	1	. Engine Oil Fill	74	212194	1	. Fitting
11	224253	1	. Cable, Pivot	75	225829	6'	. Hose, Radiator
12	224653	1	. Spring	76	201431	2	. Hose Clamp
13	00103362	1	. Cotter Pin	77	211398	1	. Draincock
14	201569	6	. Flat Washer	79	209921	1	. Fitting
15	221569W	6	. Capscrew	80	557055	1	. Tube, Coolant Fill
16	Y17C-1028	8	. Capscrew	81	558464	1	. Oil Cooler
17	223694	8	. Lockwasher	82	562191	1	. Rail
18	19122	1	. Fitting	83	222155	2	. Fitting
19	568883	1	. Bracket	84	00190570	1	. Nipple, Pipe
20	200454W	21	. Capscrew	85	209186	2	. Fitting
21	565194	2	. Bracket	86	225025	1	. Fitting
22	569164	1	. Fitting	87	562192	1	. Rail
24	203274	2	. Shutoff Valve	88	558913	1	. Tube Assembly
25	209504	1	. Fitting	89	214220	1	. Fitting
26	209505	1	. Fitting	90	209177	1	. Fitting
27	227247	1	. Fan	91	540172	1	. Nipple
28	563865	1	. Dipstick & Housing Assembly	92	219155	1	. Coupling
29	15070250	1	. Fitting	93	558834	1	. Pipe, Cooler
30	209417	1	. Fitting	94	563283	1	. Air Scoop
31	228926	1	. Fitting	95	Y17C-0616	8	. Capscrew
32	217494	1	. Fitting	96	201570	12	. Spring Washer
33	556860	2	. Engine Mount	97	223654	12	. Locknut
34	566517	1	. Engine Mount, Rear	98	221474W	10	. Capscrew
35	557376	4	. Flat Washer	99	223657	10	. Lockwasher
36	224222	4	. Vibration Dampener	100	180959W	4	. Capscrew
37	177192W	4	. Capscrew	101	540058	4	. Tube, Spacer
38	223188	4	. Locknut	102	224347	1	. Clamp
39	223794	1	. Fitting	103	00103878	2	. Plate, Pipe
40	221186	1	. Fitting	104	210084	1	. Fitting
41	* 235291	1	. Converter	106	200604	4	. Lockwasher
42	* 574131	1	. Pump	107	506669	2	. Gasket
43	* 237947	1	. Pump	108	523605	1	. Connector Assembly, Rad Top
44	505499	1	. Gasket	109	570680	1	. Wiring Harness, 24V Engine
45	203519	3	. O-Ring	111	* 234183	1	. Alternator
47	223909	20	. Lockwasher	112	219884	1	. Capscrew
48	539968	2	. Sleeve, Pump	114	219920	2	. Nut, Esna
49	134328W	12	. Capscrew	115	185813W	1	. Capscrew
50	201568	12	. Lockwasher	116	236412	1	. Oil Pressure Sender
51	222151	1	. Fitting	117	222663	1	. Pressure Stat
52	11741	2	. Fitting	118	529449	1	. Wire Assembly, Ground
53	217657	2	. Fitting	119	221560W	1	. Capscrew
54	R13811082	2	. Capscrew	120	236410	1	. Sender, Oil Temp
55	209420	1	. Fitting	121	236411	1	. Sender, Water Temp
56	560221	1	. Fitting	122	228784	1	. Sensor, Magnetic Speed
57	225661	2	. Kit, Split Flange	123	216102	1	. Alarmstat
	203528	1	. O-Ring	124	00144046	1	. Bushing, Reducer
	229082	4	. Capscrew	125	221616W	4	. Capscrew
	230769	2	. Clamp Half	126	11740	3	. Kit, Split Flange
58	224780	1	. Fitting		201568	4	. Lockwasher
59	* 568851	1	. Radiator		203446	1	. O-Ring
60	564550	2	. Pad		209536	2	. Clamp Half
61	222615	10	. Flat Washer	138	*a 570775	1	. Ring Gear Assembly
63	223587	4	. Nut, Esna	139	*a 570735	1	. Ring Gear
64	556990	4	. Bar, Brace	140	*a 570776	24	. Stud
65	209512	2	. Fitting	141	*a 237315	96	. Washer, Belleville
66	222476	4	. Capscrew	142	*a 237316	24	. Nut
67	562362	1	. Elbow	143	*a - - - - -	1	. Backing Plate - See Converter 3-2

* See Separate Coverage

*a Not Included in 574515 Power Unit. Order Separately.



- 1 RING GEAR INSTALLATION PROCEDURE
- A. REMOVE ALL BURRS FROM FLYWHEEL MOUNTING FACE AND PILOT BORE, AND CLEAN WITH SOLVENT. CHECK ENGINE CRANKSHAFT "END PLAY". INDICATOR READING MUST BE THE SAME BEFORE AND AFTER THE TORQUE CONVERTER IS MOUNTED TO THE ENGINE.
 - B. INSTALL (3) STUDS (ITEM 140) EQUALLY SPACED. TORQUE TO 33-36 FT-LBS [4.6 - 5.0 KG-M].
 - C. INSTALL RING GEAR (ITEM 139) BY TAPPING LIGHTLY INTO PLACE.
 - D. INSTALL REMAINING STUDS, TORQUE TO 33-36 FT-LBS [4.6 - 5.0 KG-M]
 - E. LUBRICATE STUD THREADS, BELLEVILLE WASHERS AND NUTS WITH SAE #10 OIL.
 - F. INSTALL BACKING RING (ITEM 143), BELLEVILLE WASHERS (ITEM 141), AND ELASTIC STOP NUTS AS SHOWN. TORQUE NUTS 45 FT-LBS [6.2 KG-M].