

Suggested Spares Guide L4130C-203

Consumables, Approximate 1 Year Supply (calculated at 2000 hours/year)

Allied P/N	Description	On-Hand Quantity (Recommended)	Order Quantity
219374	Grease	20 Gallons	
219372	Transmission Fluid	44 Gallons	
219371	Hydraulic Oil	350 Gallons	
219370	Engine Oil	156 Gallons	
235720	Gear Oil (Front and Rear Diffs and Planetaries)	120 Gallons	
219368	Brake Fluid (Transmission Fluid)	3 Gallons	
221340	Anti-Freeze, Premix 50/50	48 Gallons	
228210	Filter Element, Hi-Pressure	12	
228211	Filter Element, Hi-Pressure (Pilot System)	4	
224351	Filter Element, Return	8	
226990	Air Filter (Primary)	4	
226991	Air Filter (Secondary)	4	
219520	Transmission Filter (Single Canister Element)	4	

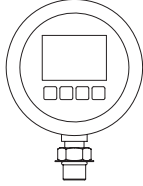
Tools

Allied P/N	Description	On-Hand Quantity (Recommended)	Order Quantity
226672	Breaker Tool, Radiator Tubes	1	
226671	Installation Tool, Radiator Tubes	1	
252920	Lube Brush, Seal & Tube End	1	
259069	Header Plate Hole Cleaning Brush	1	
243274	Accumulator Recharge Valve	1	
509574	Air Hose Kit	1	
558533	Fire Extinguisher Wrench	1	
537788	Spindle Nut Wrench	1	
588466	Socket Set, 3/8Dr 3/8 To 7/8 22PC	1	
588467	Socket Set, 1/2Dr 3/8 To 1-1/4 30PC	1	
588468	Socket Set, 3/4Dr 7/8 To 2-3/8 29PC	1	
588469	Wrench Set 5/16 To 2-1/2 31PC	1	
588527	Hex Key Set, .025" To 5/8"	1	

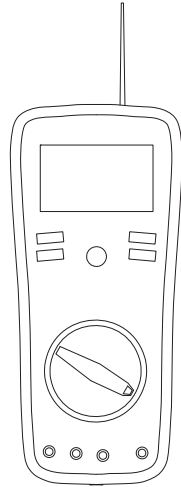
Diagnostic Tools

Order from Allied Systems
Service Parts Department
503-625-2560.

906601
Kit, Digital Pressure Gauge
W/Female QD Connector
0 to 8700 PSI

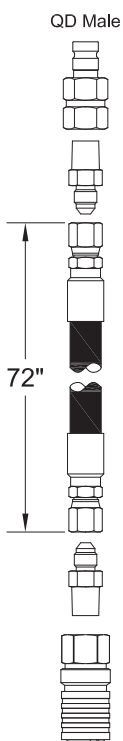


QD Female



69778
Multi-Meter, 12 Function
AC/DC Voltage & Current, Resistance,
Capacitance, Frequency, Type K & IR
Temperature, Diode/Continuity, Duty Cycle
Non-Contact InfraRed Thermometer
CAT III Test Leads
Type K Bead Wire Temp Probe

QD Male

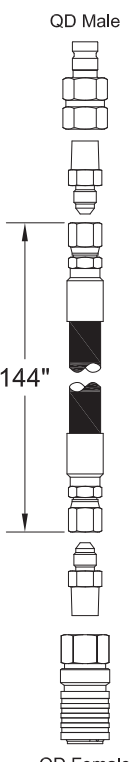


72"

QD Female

69782
Kit, Hose Assembly, W/QD Both Ends

QD Male




144"

QD Female


70381
Kit, Hose Assembly, W/QD Both Ends

QD Male




1/8 NPT Male
R14038

QD Male




1/8 NPT Female
R14045

QD Male



#6 JIC Female
236625

QD Male




#8 JIC Female
253326

QD Male



1/4 NPT Female
228040

QD Male



#4 JIC Female
R330325

QD Male



#4 SAE Male
R14040

QD Male



#6 SAE Male
R14082

Diagnostic Tools

Allied P/N	Description	On-Hand Quantity (Recommended)	Order Quantity
906601	0 to 8700 PSI Digital Pressure Gauge W/QD Connector	1	
69778	Multi-Meter, 12 Function	1	
69782	Kit, 72" Hose Assembly, W/QD on Both Ends	1	
70381	Kit, 144" Hose Assembly, W/QD on Both Ends	1	
R14038	Fitting, QD Male x 1/8 NPT Male	1	
R14045	Fitting, QD Male x 1/8 NPT Female	1	
236625	Fitting, QD Male x #6 JIC Female	1	
253326	Fitting, QD Male x #8 JIC Female	1	
228040	Fitting, QD Male x 1/4 NPT Female	1	
R330325	Fitting, QD Male x #4 JIC Female	1	
R14040	Fitting, QD Male x #4 SAE Male	1	
R14082	Fitting, QD Male x #6 SAE Male	1	

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Electrical

Allied P/N	Description	Quantity on Machine	Order Quantity
230375	Windshield Wiper Motor, Front	1	
234682	Windshield Wiper Motor, Rear	1	
229811	Bulb, 24V, Dome Light	1	
239161	Fan, Defroster	1	
232074	Microswitch, Electric Shift Control Handle	6	
230886	Bulb, 24VDC, Emergency Brake	1	
207155	Ignition Switch	1	
230886	Bulb, Light	2	
225649	Light, Red, Emergency Brake	3	
232908	Relay, Junction Box	7	
242486	Gauge, Tach	1	
242485	Gauge, Hourmeter	1	
242439	Gauge, Voltmeter	1	
242487	Gauge, Transmission Pressure	1	
242437	Gauge, Converter Temp	1	
242438	Gauge, Oil Pressure	1	
236502	Lamp, Pilot	5	
236503	Lens, Red	5	
236504	Lens, Green	6	
242436	Gauge, Water Temperature	1	
242491	Gauge, Fuel Level	1	
242488	Gauge, Air Pressure	1	
237688	Switch, 24V, Aux Light	1	
234739	Switch, Dimmer	1	
234736	Switch, 24V, 2-Pos.	7	
236901	Bulb (For 234736)	7	
234975	Switch, 2Spd, 24V	1	
236489	Switch, Wiper	2	
R10547	Buzzer	2	

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Electrical (Continued)

Allied P/N	Description	Quantity on Machine	Order Quantity
229301	Relay, Terminal Panel	2	
223062	Circuit Breaker, Terminal Panel Assembly	2	
223065	Circuit Breaker, Terminal Panel Assembly	3	
229306	Circuit Breaker, Terminal Panel Assembly	4	
223067	Circuit Breaker, Terminal Panel Assembly	5	
239730	Circuit Breaker, Terminal Panel Assembly	1	
223377	Circuit Breaker, Terminal Panel Assembly	1	
225169	Switch, Speed, Terminal Panel Assembly	1	
242849	Valve, Solenoid, Under Seat	1	
242463	Sending Unit, Oil Temp	1	
242462	Sender, Water Temp	2	
242461	Sender, Oil Pressure	1	
234183	Alternator	1	
200220	Battery, 12V	2	
230729	Sending Unit, Fuel Level	1	
231341	Lamp, Flood, 24V	7	
218755	Horn, Reverse Alarm	1	
242343	Engine Heater Element	1	
205160	Hydraulic Tank Heater	1	
232906	Light, Flashing Amber	1	
237281	Flash Bulb & Circuit Board (For 232906)	1	
239072	Load Indicator (Hydraulic)	1	
239073	Transducer (For 239072)	1	
234677	Sensor (Hydraulic Oil Level)	1	
234678	Adapter (For 234677)	1	
223071	Lamp, Halogen 24V (Tilt Cyl Mtd)	4	
214001	Switch (Shutter System)	1	
232907	Lighter, Cig	1	
243335	Battery (Generator)	1	

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Miscellaneous Parts / Seals

Allied P/N	Description	Quantity on Machine	Order Quantity
224744	Breather, Hydraulic Tank	1	
561108	Dipstick, Hydraulic Tank	1	
250200	Lining, Disc Brake	12	
586129	Kit, Brake Disc & Lining	2	
562468	Gasket, Return Filter Cover Plate	1	
224226	Rubber Elbow (45°, 7" ID)	1	
224354	Rubber Elbow (90°, 7"-6" ID)	1	
208234	Rubber Elbow (90°, 7" ID)	1	
217495	Rubber Elbow (45°, 6" ID)	1	
226793	Rubber Elbow (90°, 8"-7" ID)	1	
215733	Rubber Elbow (90°, 6" ID)	5	
253333	Tube, V-Fin (Radiator)	145	
250670	Seal, Top (Radiator)	145	
250669	Seal, Bottom (Radiator)	145	
232860	Cap, Radiator	1	
588502	Seat Suspension	1	
505499	Gasket, Pump Mounting	2	
506669	Gasket, Pump Mounting	2	
203528	O-Ring, Pump Mounting	2	
203523	O-Ring, Pump Mounting	2	
559079	Dipstick, Engine Oil	1	
563666	Dipstick, Transmission	1	
227988	Filler/Breather, Fuel Tank	1	
203506	O-Ring, Swivel Box Installation	2	
232070	Rubber Boot, Electric Shift Control Handle	1	
215096	Safety Belt	1	
200268	Breather, Front Axle	1	
243938	Assembly, Air Horn	1	
237016	Cushion, Training Seat	1	
240783	Safety Belt, Training Seat	1	
240259	Kit, Seatbelt Hardware, Training Seat	1	
212052	Fire Extinguisher	1	

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Safety Stock

Allied P/N	Description	Quantity on Machine	Order Quantity
235291	Converter	1	
237948	Pump, Tandem	1	
227310	Pump	1	
222452	Pump, Converter Charging	1	
238847	Transmission	1	
225033	Differential & Carrier Assy, Front Axle	1	
225037	Axle Shaft, Front Axle	2	
245237	Differential & Carrier Assy, Rear Axle	1	
241083	Planet Carrier Assembly, Rear Axle	2	
242291	Axle Shaft, Rear Axle	2	
575059	Driveline Assembly	1	
215403	. Cross Assembly	2	
543382	Driveline Assembly	1	
215403	. Cross Assembly	2	
589091	Driveline Assembly (Replaces 543383)	1	
243456	. Cross Assembly (Replaces 215403)	1	
558441	Driveline Assembly	1	
203257	. Cross Assembly	1	
225273	. Cross Assembly	1	
575168	Driveline, Tail	1	
572698	Cylinder, HD	2	
558313	Cylinder, Aux HD	2	
572699	Cylinder, KO	2	
569593	Cylinder, Steering	2	
572338	Cylinder, Hoist	2	
576110	Cylinder, Tilt	2	
234082	Valve, Flow Amplifier	1	
236721	Valve, Holddown & Kickoff	2	
229439	Valve, Hoist & Tilt	1	

Suggested Spares Guide L4130C-203**Bushings and Pins**

Allied P/N	Description	Quantity on Machine	Order Quantity
558366	Tine Pin	2	
561517	Carriage to Boom Pin	1	
561170	Carriage to Boom Pin Bushing (Located in Boom)	2	
558423	Carriage to Tilt Cylinder Pin	2	
558363	HD Cylinder Base End Pin	2	
558362	HD Cylinder Rod End Pin	2	
534117	HD Cylinder Base End Bushing	4	
510012	HD Cylinder Rod End Bushing	2	
558159	HD Arm Bushing	2	
558364	HD Arm Pin	2	
558363	KO Cylinder Base End Pin	2	
558362	KO Cylinder Rod End Pin	2	
534117	KO Cylinder Base End Bushing	4	
510012	KO Cylinder Rod End Bushing	2	
558159	KO Arm Bushing	2	
558364	KO Arm Pin	2	
558326	Aux HD Cylinder Base End Pin	2	
558325	Aux HD Cylinder Rod End Pin	2	
505206	Aux HD Cylinder Base End Bushing	4	
517115	Aux HD Arm to Cylinder Bushing	2	
558336	Aux HD Arm Bushing	2	
558324	Aux HD Arm Pin	2	
204503	Tilt Cylinder to Carriage Spherical Bearing	2	
570286	Tilt Cylinder Base Bushing	4	

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Bushings and Pins (Continued)

Allied P/N	Description	Quantity on Machine	Order Quantity
570219	LH/RH Stabilizer Arm Pin (Upper)	2	
570232	LH/RH Stabilizer Arm Bushing (Upper)	2	
570333	LH/RH Stabilizer Arm Tapered Retaining Bolt	2	
570441	LH/RH Stabilizer Arm Bushing (Inner)	2	
570332	LH/RH Stabilizer Arm Bushing (Outer)	2	
570233	LH/RH Rear Stabilizer Pin (Lower)	2	
570319	LH/RH Rear Stabilizer Ear Bushing (Upper & Lower)	8	
570232	LH/RH Rear Stabilizer Deck Eye Bushing	2	
570233	LH/RH Rear Stabilizer Pin (Upper)	2	
570232	LH/RH Rear Stabilizer Bushing (Upper)	2	
561518	Boom to Chassis Pin	2	
561170	Boom to Chassis Bushing (Located in Boom)	2	
505887	Hoist Cylinder to Chassis Pin	2	
561306	Hoist Cylinder to Boom Pin	1	
561170	Hoist Cylinder Rod to Boom Bushing (Located in Boom)	2	
505568	Hoist Cylinder Base End Bushing	4	
512865	Steering Cylinder Base End Pin	2	
512865	Steering Cylinder Rod End Pin	2	
505880	Steering Cylinder Rod & Base End Bushing	8	
581784	Swivel Box	1	
566851	Swivel Box Hinge Pin	2	
586131	Swivel Box Service Kit	1	
586141	Swivel Box Expander Pivot Pin Conversion Kit (Optional)	1	

Tines and Arms

Allied P/N	Description	Quantity on Machine	Order Quantity
573236	HD Arm	2	
558171	KO Arm	2	
570207	Aux HD Arm	2	
558129	Tines	2	

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Bearings

Allied P/N	Description	Quantity on Machine	Order Quantity
204585	Roller Bearing, Driveline Installation	1	
222662	Flanged Ball Bearing, Driveline Installation	4	
200219	Bearing Cone, Swivelbox Installation	2	
204605	Bearing Cup, Swivelbox Installation	2	
225380	Cup, Bearing, Front Axle	2	
225381	Cone, Bearing, Front Axle	2	
225385	Cup, Bearing, Front Axle	1	
225386	Cone, Bearing, Front Axle	1	
225391	Cup, Bearing, Front Axle	3	
225392	Cone, Bearing, Front Axle	1	
225400	Cone, Bearing, Front Axle	1	
225403	Cone, Bearing, Front Axle	1	
225433	Bearing, Roller, Planet Assembly, Front Axle	12	
239215	Bearing, Planet Assembly, Front Axle	12	
225480	Bearing, Axle Housing Group, Front Axle	2	
225463	Bearing Cup, Wheel Hub Group, Front Axle	4	
225464	Bearing Cone, Wheel Hub Group, Front Axle	4	
241098	Cone, Bearing, Rear Axle	2	
241099	Cup, Bearing, Rear Axle	2	
217833	Cup, Bearing, Rear Axle	2	
217832	Cone, Bearing, Rear Axle	2	
R672004	Bearing Cup, Rear Axle Diff	2	
201137	Bearing Cone, Rear Axle Diff	2	
201144	Bearing, Rear Axle Diff	1	
201133	Bearing Cone, Rear Axle Diff	1	
201132	Bearing Cup, Rear Axle Diff	1	
201130	Bearing Cup, Rear Axle Diff	1	
201129	Bearing Cone, Rear Axle Diff	1	

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Bearings (continued)

Allied P/N	Description	Quantity on Machine	Order Quantity
217526	Bearing, Transmission	2	
212247	Bearing, Transmission	2	
217661	Bearing, Transmission	1	
204636	Bearing Cup, Transmission	2	
212266	Bearing Cone, Transmission	2	
212272	Bearing, Transmission	2	
212278	Bearing Assy, Transmission	2	
206540	Bearing Cup, Transmission	3	
212289	Bearing Cone, Transmission	3	
222872	Bearing Cup, Inner, Transmission	4	
222871	Bearing Cone, Inner, Transmission	4	
212373	Ball Bearing, Transmission	2	
221136	Roller Bearing, Transmission	2	
240157	Bearing, Transmission	1	
203110	Bearing Cup, Rear, Converter	2	
212434	Bearing Cone, Rear, Converter	2	
212432	Bearing Cup, Front, Converter	1	
230405W	Bearing Cone, Front, Converter	1	
212469	Bearing Cone, Converter	1	
212470	Bearing Cup, Converter	1	
212489	Bearing, Pump Shaft Front, Converter	3	
234905	Bearing, Pump Shaft Rear, Converter	3	
R4095379	Bearing, Converter	1	
R4095407	Bearing, Front, Converter	1	

Suggested Spares Guide L4130C-203**Rebuild Kits/Components**

Allied P/N	Description	Quantity on Machine	Order Quantity
570774	Service Kit, Converter	1	
570775	Ring Gear Kit	1	
574042	Service Kit, Transmission Disconnect Assy	1	
575226	Bearing and Spacer Kit, Front Axle Planet	2	
241107	Internal Gear and Hub Assembly, Rear Axle	2	
241106	Hub & Cup Assembly, Rear Axle	2	
243310	Ring Gear and Pinion Set, Diff Rear Axle	1	
219340	Differential Case Kit, Rear Axle	1	
222994	Service Kit, Differential, Rear Axle	1	
566419	Service Kit, KO/HD Cylinder	4	
566413	Service Kit, Aux HD Cylinder	2	
566412	Service Kit, Steering Cylinder	2	
572337	Service Kit, Hoist Cylinder	2	
576112	Service Kit, Tilt Cylinder	2	
234639	Service Kit, Steering Flow Amplifier	1	
570810	Service Kit, HD/KO Valve	2	
231406	Service Kit, Relief Valve, Part of HD/KO Valve	2	
231407	Service Kit, Relief Valve, Part of HD/KO Valve	12	
225316	Service Kit, Hoist/Tilt Valve	1	
225317	Service Kit, Hoist/Tilt Valve	1	

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Hose Kits

Allied P/N	Description	Quantity on Machine	Order Quantity
588842	Hose Kit, For Swivel Box Installation 572883	1	
588844	Hose Kit, For Remote Lube System 563956	1	
588845	Hose Kit, For Seat Mounted Hydraulic Controls 570370	1	
588848	Hose Kit, For Fuel System 559037	1	
588850	Hose Kit, For Hydraulic System - Cowl To Valves 570369	1	
588851	Hose Kit, For Hydraulic System - Steering 573283	1	
588856	Hose Kit, For Hydraulic System - Brakes 573486	1	
588861	Hose Kit, For Shutter System 562187	1	
588927	Hose Kit, For Heater Instl 574675	1	
588948	Hose Kit, For Boom Assy 570373	1	
588949	Hose Kit, For Hydraulic System Carriage 570431	1	
588950	Hose Kit, For Engine Intake Instl 570694	1	
588951	Hose Kit, For Hydraulic System Hoist Cyl 570793	1	
588952	Hose Kit, For Check Fire Sc, Fire Supp 571240	1	
588953	Hose Kit, For Air Filter Ind-In Cab 572395	1	
588954	Hose Kit, For Load Indicator Instl 572881	1	
588955	Hose Kit, For Hydraulic System Chassis 574482	1	
588956	Hose Kit, For Chassis Assy 575565	1	
588957	Hose Kit, For Power Unit 575566	1	
588958	Hose Kit, For Air Cond/Heater/Comp 575569	1	
588959	Hose Kit, For Air System-Cab 575665	1	
588960	Hose Kit, For Air System-Chassis 575666	1	
588961	Hose Kit, For Hydraulic System Tilt 575825	1	
588962	Hose Kit, For Hyd Valves & Mtg PI 575826	1	
588963	Hose Kit, For Cowl Assy 576040	1	
588964	Hose Kit, For Transmission Circuit 576053	1	