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PARTS MARKETING BULLETIN

DATE: April 16, 2003 BULLETIN NO. ______ PMB0301

PAGE: 1 of 1 MODEL(S): _____All R16271 Users

ATTENTION: PARTS AND SERVICE MANAGERS

SUBJECT: ACCUMULATOR R16271 PRESSURE LEVEL

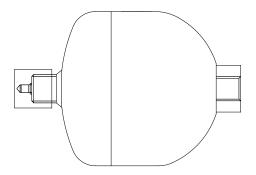
IMPORTANT INFORMATION

The R16271 accumulator is widely used in various applications by Allied Systems Company. The accumulator needs to be pre-charged to the proper pressure with nitrogen prior to installation. See the pressure chart below for correct pre-charge pressure levels.

Ranger Applications:	1000 psi +/- 5 psi
Winch Applications:	115 psi +/- 5 psi
Wagner (Heavy Lift Transporter Applications):	
578328 - Hydraulic System- Hoist	1500 psi +/- 25 psi

It is recommended that the accumulator pre-charge pressure is checked every 90 days and recharged as required to assure proper operation.*

If recharge is required, the proper charge valve P/N 243274 is available for purchase through Allied Systems Company Parts Department.



*Note: If any stuctural damage is noted at inspection of the accumulator shell, it should be replaced as a safety precaution.

Allied Systems Co. reserves the right to make changes to new equipment without incurring the obligation to make such changes to equipment previously manufactured.

Form 81-94