

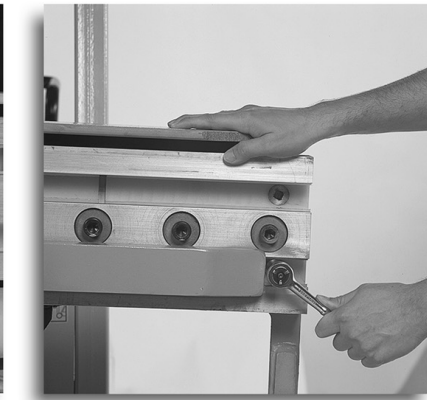
Repair-N-Place Instructions

Long Reach's patented "Repair-In-Place" design features the streamlined replacement of the polymer wear strips found on most of our lateral clamp series and LDS bodies.

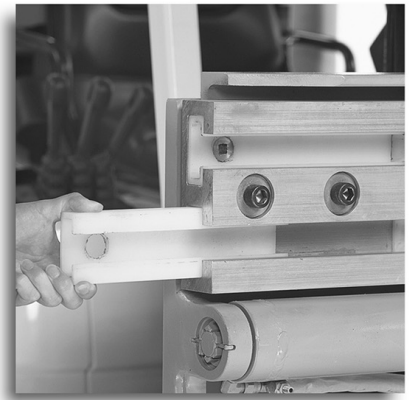
Complete replacement of these wear strips takes about 30-40 minutes and only requires two tools: a hammer or rubber mallet and a 3/8" ratchet with short extension. Everything else is included in the Long Reach Wear Strip Kit.



- 1** Remove the outer plugs on one side with a 3/8" ratchet. It may take a bit of effort since the plugs are torqued down to approximately 50 ft. lbs. and Loc-Tite® is installed at the factory.



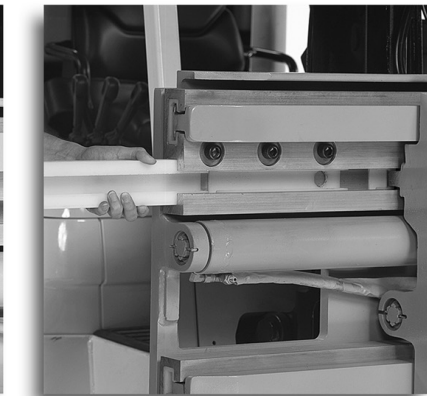
- 2** Open the clamp's arms to access the plugs on the opposite side. Remove them as in Step One.



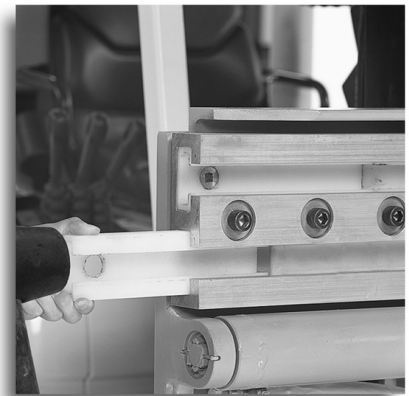
- 3** Once all the plugs have been removed, lower attachment to remove weight on arms and slide out both old outer wear strip pieces by hand. They slide out with little effort. Keep the long center wear strip in place for now.



- 4** Pick a side. Insert the opposite side new outer strip into the channel by hand or by tapping with a rubber or leather mallet.



- 5** Next, tap in the new, long center wear strip. Continue to drive both new wear strips into the channel until they push out and replace the old, long center wear strip.



- 6** Using the mallet, tap in the final new, outer piece and reinstall the plugs with mild (blue grade) 242 Loc-Tite®. Finally, torque the retainer plugs to 50 ft. lbs. and you're finished.