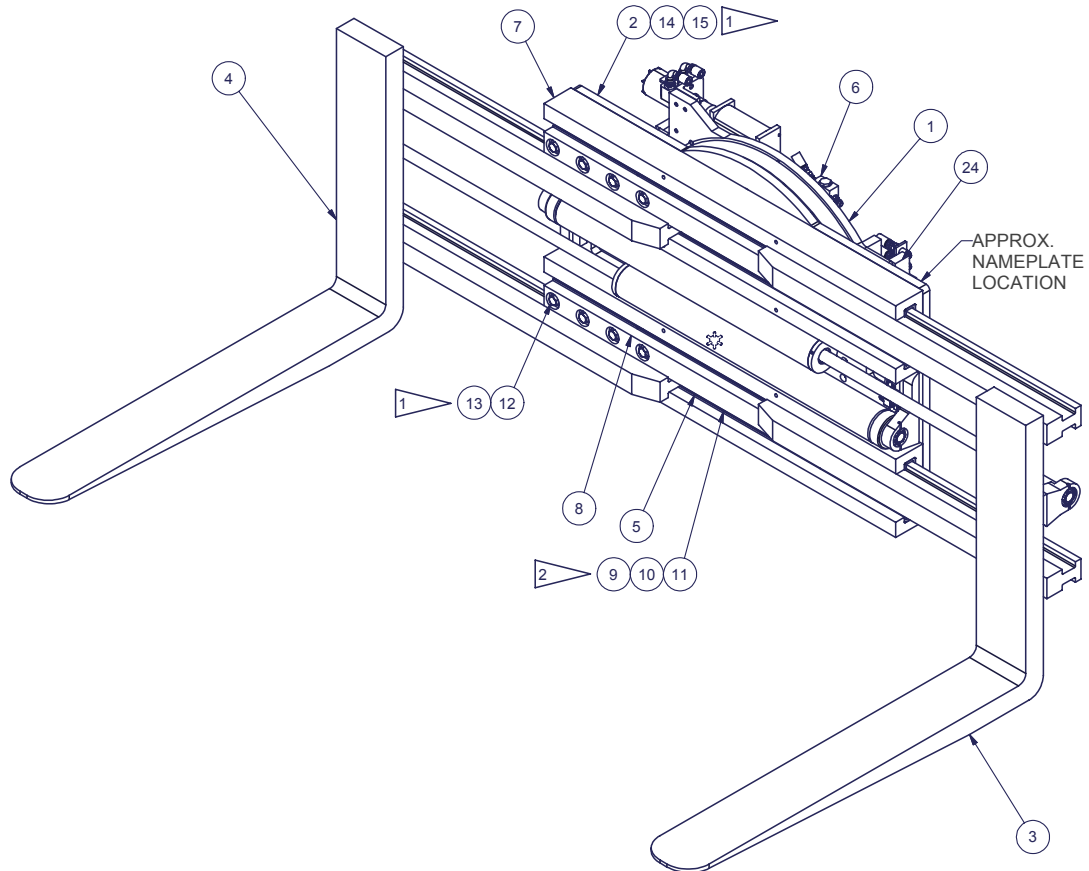


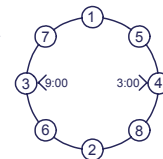
General Parts Reference LCS70RNFF648R460BN

See individual parts coverage for major assemblies. Picture is representative of unit and for reference only.



BOLT TORQUE	
SIZE	FT-LBS
3/8 UNC	31
1/2 UNC	77
5/8 UNC	155
3/4 UNC	278

- 1 TORQUE REQUIREMENT NOTES**
1. REMOVE DIRT, LOOSE SCALE, BURRS, OR PAINT FROM THE MATING SURFACES OF BOLTED JOINTS.
 2. DO NOT USE LOCK WASHERS FOR ROTATOR BEARING BOLTS.
 3. FOR CIRCULAR BOLT PATTERNS, TIGHTEN BOLTS DOWN IN TWO STEPS. FIRST, TIGHTEN TO 50-75% OF FINAL TORQUE IN ROTATING X PATTERN (SEE PICTURE). SECOND, TIGHTEN TO FINAL TORQUE.
 4. FOR BEARINGS, POSITION THE LOADING NOTCH IN THE 3 OR 9 O'CLOCK POSITION (SEE PICTURE).
 5. USE MEDIUM STRENGTH LOCTITE THREAD LOCKER 242 (BLUE) ON ALL LOAD HOLDING BOLTS.



- 2 ASSEMBLE ALUMINUM EXTRUSIONS TO BODY STRAP BEFORE INSTALLING UHMW WEAR STRIPS. APPLY TYPE-N PRIMER AND LOCTITE 242 TO WEAR STRIP PLUGS. TORQUE TO 50 FT/LBS.**

1	*a	2511483	1	. Rotator Group	9	YWST-0285-LC2LM	8	. Wear Strip
2		2503128	1	. Front Plate	10	YWST-0286-LC2LM	4	. Wear Strip
3		2514126	1	. Fork, LH	11	YWST-0005-LCSTM	16	. Wear Plug
4		2514127	1	. Fork, RH	12	R13811132	16	. Capscrew
5	*a	2514121	2	. Cylinder Assembly	13	Y27E-10	16	. Washer
6	*a	2512577	1	. Hydraulic Group	14	16300W	32	. Capscrew
7		YBSN-0314-LC2LM	1	. Body	15	Y02F-1632	8	. Roll Pin
8		YBSN-0315-LC2LM	1	. Body	24	*a 2511776	1	. Mounting Group

*a See Separate Coverage