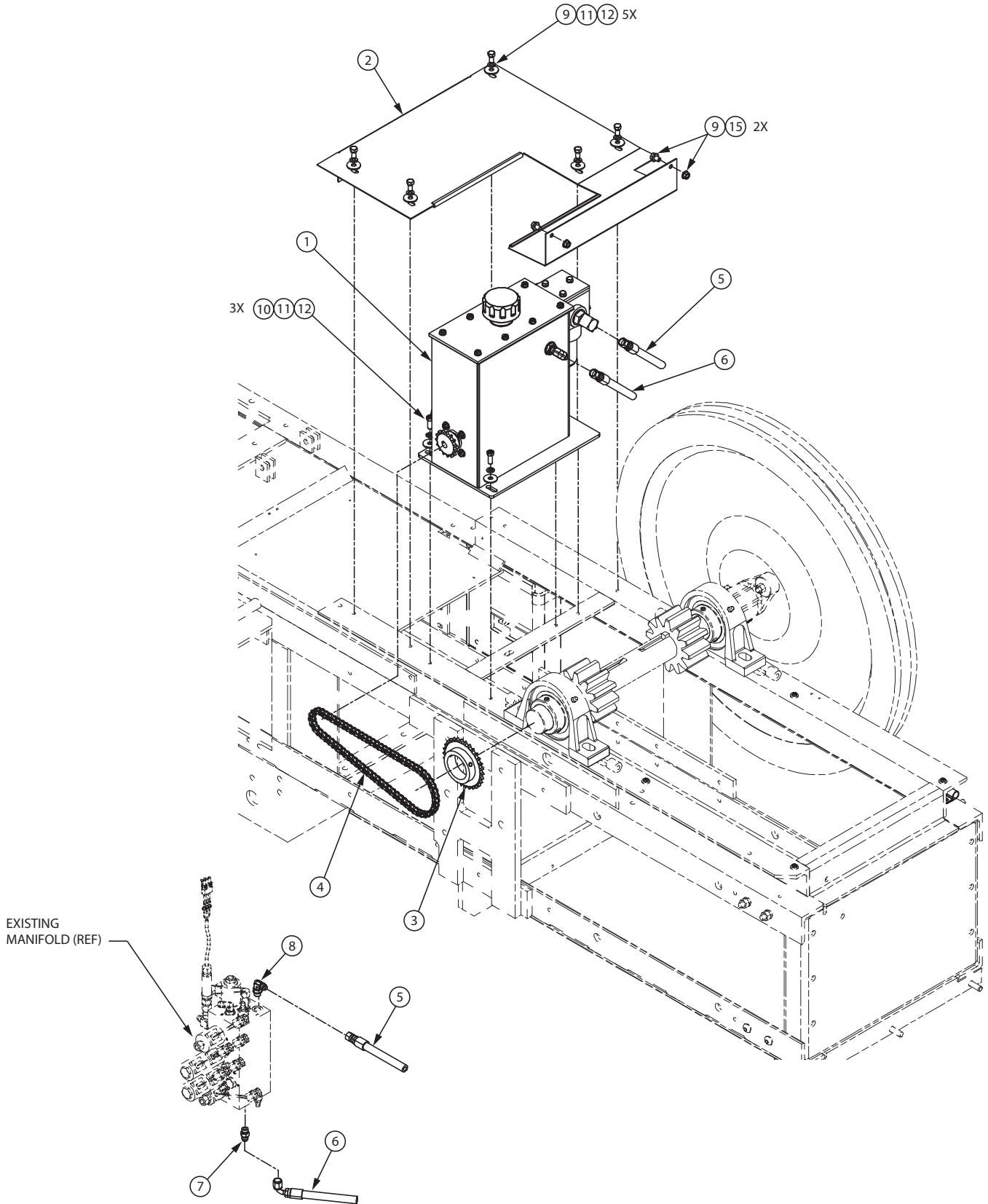


# 380/385 Hydro Tension Control Kit Parts Addendum

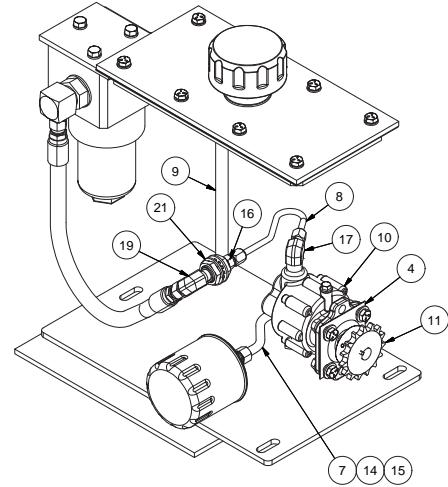
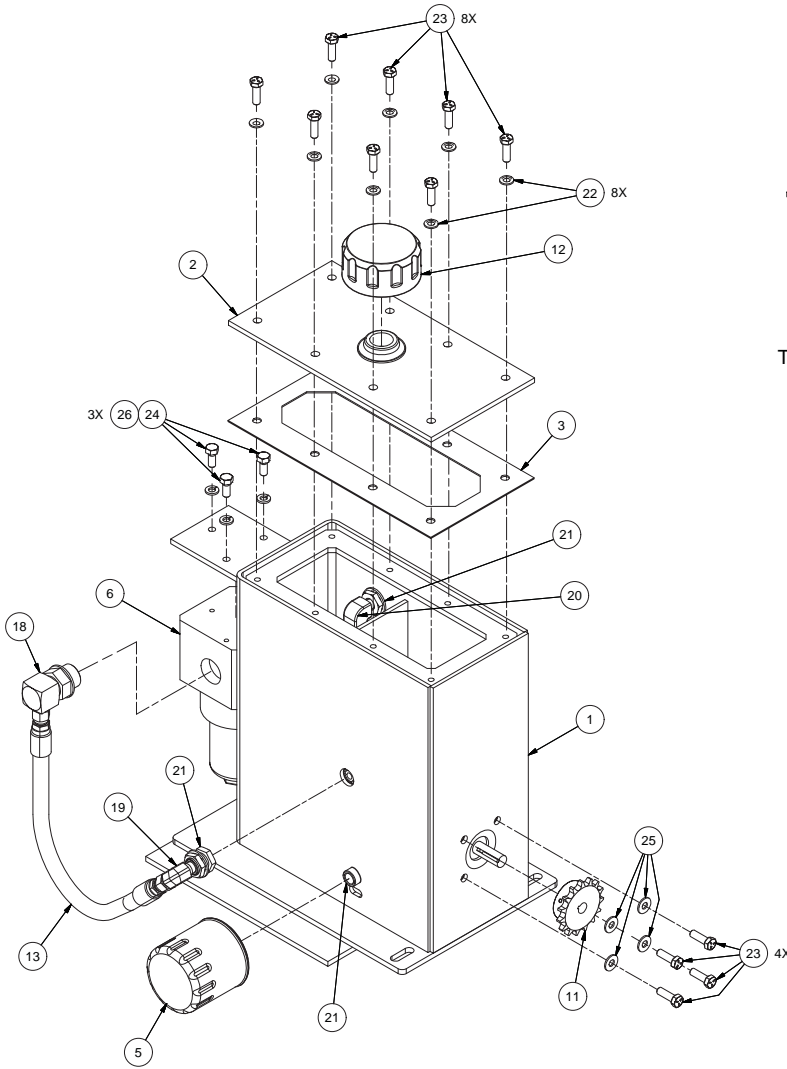
# TENSION CONTROL KIT INSTALLATION



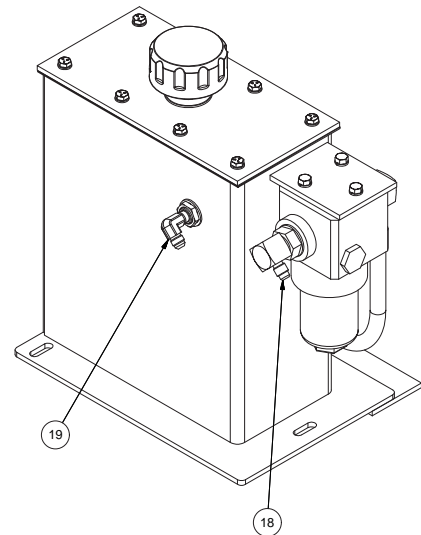
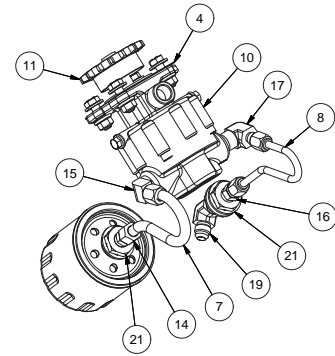
## TENSION CONTROL KIT INSTALLATION

REF NO.	PART NO.	DESCRIPTION	QTY. USED
	<b>904852</b>	<b>Kit, Tension Control Tank</b>	
01	904840	. Tank Assembly	1
02	904854	. Shield Assembly	1
03	SPK0004030	. Sprocket	1
04	FT00000556	. Tension Control Drive Chain F/370	1
05	238879	. Pressure Hose Assembly	1
06	245287	. Return Hose Assembly	1
07	211560	. Fitting ST-CG6-S	1
08	R13801972	. Fitting EL-CG6-S	1
09	16597W	. Capscrew	7
10	16805W	. Capscrew	3
11	234135	. Lockwasher	8
12	R13802623	. Flat Washer	8
13	249329	. Cable Tie (As Req'd)	12
14	209588	. Clip, Insul (As Req'd)	6
15		. Nut	2

# TENSION CONTROL TANK ASSEMBLY



TANK SHOWN WITHOUT SIDE & FRONT PLATE



## TENSION CONTROL TANK ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
	<b>904840</b>	<b>Tank Assembly</b>	
01	904841	. Tank Weldment	1
02	904847	. Lid Weldment	1
03	904850	. Gasket, Tank	1
04	FT00000548	. Gasket	1
05	FT00000546	. Filter, Pump	1
06	252800	. Filter Assembly	1
	252801	.. Filter Element	1
07	903652	. Tube, Filter Line	1
08	903653	. Tube Assembly	1
09	904851	. Pipe, Return	1
10	258727	. Pump, Gear	1
11	FT00000555	. Drive Sprocket	1
12	FT00000530	. Filler Breather	1
13	237824	. Hose Assembly	1
14	HYD0068030	. Fitting, 68	1
15	258728	. Fitting	1
16	209752	. Fitting	1
17	15280	. Fitting	1
18	234144	. Fitting	2
19	209409	. Fitting	2
20	223638	. Fitting	1
21	FT00000549	. Fitting	3
22	214479	. Seal	8
23	18497W	. Capscrew	12
24	R13801791	. Capscrew	3
25	WAS0725002	. Washer, Copper	4
26	R13812513	. Lockwasher	3



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