



IMPORTANT SAFETY INFORMATION AND WARNINGS

Warning: Failure to observe the following safety rules may result in extreme personal injury, dismemberment or death. It is the operator's responsibility to understand the proper and safe use of this baler.

1. Make sure that you read, understand, and obey all of the safety precautions and operating instructions in your Operator's Manual.
2. Keep the Operator's Manual and this safety card with the baler at all times.
3. Do not operate the baler unless you are authorized and trained to do so. If it has been some time since you last operated the baler, re-familiarize yourself with the baler before starting, then proceed slowly.
4. Do not operate the baler if you are aware of any malfunctions, needed maintenance or repairs.
5. Stop the baler immediately if any problems arise.
6. Never allow others to ride on the baler.
7. Never allow anyone within 10 ft of the baler while the baler is in operation.
8. Never operate the baler without all safety shielding in place.
9. Shut off the tractor's engine, engage the parking brake, and wait for all movement to stop before adjusting, lubricating, cleaning, or servicing the baler.
10. Keep hands, feet, hair, jewelry and clothing away from moving parts, including but not limited to the pickup, knotter, and PTO shaft.
11. Avoid wearing loose clothing which can easily be caught in moving parts.
12. Use appropriate signs (i.e., Slow Moving Vehicle sign), signals or warning lights when transporting on highways.
13. Perform all routine maintenance outlined in the Operator's Manual in the time intervals indicated.
14. Always use lights when working at night or in low light conditions.
15. Always perform all maintenance and lubrication procedures with the baler on level ground, parked in a safe area.
16. Any unauthorized modifications made to the baler by the customer or parties other than Allied Systems will relieve Allied Systems Company and your Freeman dealer of any liability for damage or injury.
17. All electrical cables and connectors must be in good condition (free of corrosion, damage, etc). Use caution in wet weather to avoid danger from electrical shock. Never attempt electrical testing or repair while standing in water.
18. Do not wear electrically conductive jewelry, clothing, or other items while working on the electrical system.
19. Replace any worn parts only with genuine Freeman parts. Call your dealer for assistance.
20. Allied Systems Company cannot possibly anticipate all worksite conditions, local regulations, etc. It is the responsibility of the end user to be aware of and obey any specific worksite, local, state, or national regulations or procedures that are applicable to operating this baler.



Intended use statement: This baler is intended to gather and compress loose, fibrous material (i.e., hay) and form it into rectangular bales. Use in any other way is considered to be contrary to the intended use. If you are unsure of the material you intend to bale, consult the factory.



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Hydraulic Hazards: Be aware of the hazards of pressurized hydraulics:

1. Wear personal protective equipment, such as gloves and safety glasses, whenever servicing or checking a hydraulic system.
2. Assume that all hydraulic hoses and components are pressurized. Relieve all hydraulic pressure before disconnecting any hydraulic line.
3. Never try to stop or check for a hydraulic leak with any part of your body; use a piece of cardboard to check for hydraulic leaks.
4. Small hydraulic hose leaks are extremely dangerous, and can inject hydraulic oil under the skin, even through gloves.
5. Infection and gangrene are possible when hydraulic oil penetrates the skin. See a doctor immediately to prevent loss of limb or death.



Fire Safety:

1. Keep the baler free of oil, grease, hay, and trash accumulations. Regular cleaning is recommended for fire prevention and general safety. Use an approved solvent to clean machine parts. Never use gasoline or diesel fuel.
2. It is recommended to carry an “ABC” fire extinguisher on the baler or in the pull vehicle at all times. Install it within easy reach of the operator in a position that protects it from damage. Use only a “quick release” type of mount. It is also recommended to carry a four gallon water container with a pump, or as required by local and state law.
3. Inspect moving parts for debris and remove as necessary.
4. Shut off the engine and electrical equipment while filling the fuel tank. Use extra caution when fueling a hot engine. Always ground the fuel nozzle against the filler neck to avoid sparks.
5. Never overfill the fuel or hydraulic tanks. Any overflow could cause a fire. Immediately repair any hydraulic or fuel leaks and clean up any spills.
6. Handle all solvents and dry chemicals according to procedures identified on manufacturer’s containers. Work in a well-ventilated area. Make sure you know where fire extinguishers are kept and how to use them.
7. Avoid spilling fuel or other hazardous liquids. If a spill occurs, follow local or state regulations for clean-up. Contact your state’s OSHA office for details.
8. Always ensure that excess grease and oil accumulation, including spillage, is cleaned up immediately.
9. Inspect the baler daily for potential fire hazards and make any necessary repairs immediately.
10. Hydraulic fluid is flammable. Do not weld on or near pipes, tubes, or hoses that are filled with fluid.
11. Hay dust is combustible. Do not have an open flame or weld in dusty environments.



For a complete list of safety information and warnings, consult the Operator’s Manual included with your baler.